

AD A 052243

CHECKLISTS FOR THE QUALITATIVE ASSESSMENT OF MAINTAINABILITY DESIGN FEATURES

30 November 1977

D D C ISTRE

Prepared for

U.S. AIR FORCE TEST AND EVALUATION CENTER
Kirtland Air Force Base
New Mexico 87115

Under Contract F29601-77-C-0091

COPY AVAILABLE THOUSEN

Publication W77-1706-TN01



RING RESEARCH CORPORATION

P.O. Box 1375/Santa Ana, Calif.

This document has been approved for public release and salo; its istribution is unlimited.

CHECKLISTS FOR THE
QUALITATIVE ASSESSMENT OF
MAINTAINABILITY DESIGN FEATURES,

Technical note,

30 November 1977

Prepared for

U.S. AIR FORCE TEST AND EVALUATION CENTER
Kirtland Air Force Base
New Mexico 87115

Under Contract F29601-77-C-0091

Prepared by
A. N./Winter
A. J./Fremer



CORPORATE HEADQUARTERS 2551 Riva Road

Annapolis, Maryland 21401

SANTA ANA BRANCH 1222 E. Normandy Place Santa Ana, California 92702

Publication W77-1706-TNØ1

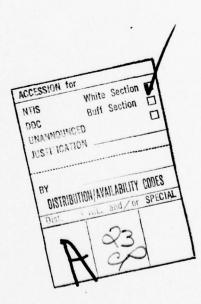
This document has been approved for public release and sale; its 'istribution is unlimited.

400 711

LB

# CONTENTS

1.	INTRODUCTION				
2.	DATA COLLECTION AND REVIEW				
3.	CHECKLIST DEVELOPMENT				
TABL	ES				
1	List of Documents				
2	Checklist Subject Categories 6				
3	Source Code Listing				
APPE	NDIX				
A	A Checklists for the Qualitative Assessment of				



1 INTRODUCTION

Under contract F29601-77-C-0091 with the Air Force Test and Evaluation Center (AFTEC), Kirtland Air Force Base, New Mexico, ARINC Research Corporation performed a document search and developed a series of checklists for the qualitative assessment of maintainability design features. This report presents the results of the checklist development efforts.

DATA COLLECTION AND REVIEW

Initial efforts were the identification, collection and review of documents that were potentially applicable to the development of the checklists. A total of 43 documents were identified. From this total, 21 were selected as directly applicable to the projects, 20 additional documents were duplicative of more informative sources or were not applicable for other reasons, and two were unobtainable within the time frame alloted for the project. A complete list of these documents is provided in Table 1.

TABLE 1. LIST OF DOCUMENTS

Document Number	Title			
APPLICABLE				
AMCP 706-134	Engineering Guide for Design Maintainability Guide for Design			
NAVORD OD 39223	Maintainability Engineering Handbook			
AD 441653	Maintainability Engineering Guide			
AD 409761	Checklist of Human Engineering Design Considerations			
AD A037446	Update to R&M Planning Guide for Army Aviation Systems and Components			
ARINC Publication 530-01-0-762	Reliability and Maintainability for U.S. Weather Bureau			
AFSC DH 1-X	Checklist for General Design Criteria			
AD 477288	Human Engineering Checklist			
MIL-STD-803	Human Factors Engineering			
MIL-STD-1472B	Human Factors Engineering			
AFSC DH 1-3	Human Factors Engineering Design Handbook			
Cummingham & Cox, 1972	Applied Maintainability Engineering			
AD 101729	Guide to Design of Electronic Equipment for Main- tainability			
AD 269332	Guide to Design of Mechanical Equipment for Main- tainability			
AD 271477	Guide to Integrated System Design for Maintain-ability			
AMCP 706-132	Maintenance Engineering Techniques Handbook			
AD 828506	Maintainability Design Criteria			
AD 275889	Designer's Checklist for Improving Maintainability			
DLSIE #33513A	A Qualitative Maintainability Study of Range Only Radar			
DH 1-9	AFSC System Command Design Handbook 1-9 Maintain-ability, 3rd Ed June 1976			
DH 1-2	AFSC Design Handbook General Design Factors DH 1-2			
NOT APPLICABLE OR DUPLICATIVE				
AD 905566L	Maintainability of Air Force Ground Systems			
DLSIE #36455A	A Low Level Look at Maintenance and Maintainabilit			

TABLE 1. LIST OF DOCUMENTS (continued)

Document Number	Title		
DLSIE #32447	Reliability and Maintainability Planning Guide for Army Aviation Systems and Components (Handbook)		
DLSIE #30080	Maintainability Analysis of Major Helicopter Com- ponents		
DLSIE #33142	Army Aircraft Subsystems and Component Installation Design Investigations		
DLSIE #23932A	Maintainability Engineering Design Notebook, Rev. II, and Cost of Maintainability		
DLSIE #29606H	Designed for Maintainability for Product Itegrity		
DLSIE #22843	Maintenance Evaluation: A Tool for Effective Maintenance Engineering		
AD 910954L	Maintainability Demonstration Inspections		
AD 462253L	HMSH Maintainability Plan for the Programmer Definition Phase		
AD 023840	Maintainability Methodology and Procedures		
AD 870846	Methods for the Accomplishment of Integrated Support		
AD 471857	Maintainability Engineering Guide (Note: This document is a duplicate of AD 441653)		
AD 460991	Maintainability Design Factors and Operations Analysis		
AD 918945	Procedures and Methodology for Logistic Support		
AD 460371	Maintainability and Weapon System Management		
AD 891386	An Analysis of Reliability and Maintainability in Weapon Systems Design		
AD 461728	C-141A System Maintainability Evaluation Plan		
AD 35382G	Orbital Space Station Study Vol. II-3, Parameter System Definition, System Considerations		
AD A023890	Maintainability Methodology: Procedures		
NOT RECEIVED/DELETED FR	ROM PROJECT		
AD 470377	The Design of Electronic Equipment for Ease of Maintenance		
(Unattainable)	Boeing Co. Report #13 Maintainability Checklist, Selective Study		

Prior to the actual development of checklists, categories of subjects applicable to the qualitative assessment of maintainability features were developed. Additionally, a method was developed for coding the subject categories and the source documents for each question presented in the checklists. A typical listing follows:

AC001 A3/DN2G3/P2.4.2,A Are captive fasteners used whenever feasible?

This coding format was developed for use with 80 column automatic data processing (ADP) cards. In the following explanation of the coding, the column numbers refer to those on ADP cards:

Columns 1 through 5 - Item identifiers

Columns 1 and 2 - Categories (see Table 2)

Columns 3 - 5 - Subcategories and item numbers

Column 6 - Plus (+) continuation card

Columns 7 through 26 - Reference source code

Columns 7 and 8 - Alpha number source code unique

identifiers (see Table 3)

other reference within the document. Additionally, Tables (T), Figures (F) or Paragraphs (P) are identified from which the checklist item was extracted.

These letter designators are followed by the table, figure or paragraph

- Identifies the page, design note or

numbers.

Column 27 B1ank Columns 28 through 78

Columns 9 - 26

Columns 79 and 80 - Blank

Text

Table 2 presents a listing of subject categories covered by the check-lists. Table 3 provide a cross reference of the source code designators to the documents utilized in preparing the checklists. Appendix A is a print-out of the detailed checklists.

# TABLE 2. CHECKLIST SUBJECT CATEGORIES

AA - Cabling

AB - Connectors

AC - Fasteners

AD - Miscellaneous Fittings

AE - Breakers and Fuses

AB - Accessibility

BB - Accesses

CA - Controls-General Criteria

CB - Types of Controls

DA - Displays-General Criteria

DB - Types of Displays

DC - Display Construction

DD - Control-Display Relationships

EA - Construction-General Criteria

EA1 - Component Location and Orientation

EA2 - Cases, Covers, Handles, Racks and Chassis

EA3 - Packaging/Modularization

EA4 - Standardization

FA - Interchangeability

GA - Identification/Marking

HA - Safety

IA - Test Equipment

JA - Test Points

KA - Tool Requirements

LA - Trouble Shooting Aids

MA - Human Factors, General

MA1 - Standing Tasks

MA2 - Seated Tasks

MA3 - Environment

NA - Maintenance Design Criteria

OA - Maintenance Tasks

TABLE 3. SOURCE CODE LISTING

Designator	Document Number	Title
A1	NAVORD OD 39223	Maintainability Engineering Handbook
A2	AFSC DH 1-X	Checklist of General Design Criteria
A3	AFSC DH 1-3	Human Factors Engineering
A4	AFSC DH 1-9	Maintainability
A5	AFSC DH 1-2	General Design Factors
B1	MIL-STD-803	Human Factors Engineering
В2	MIL-STD-1472B	Human Factors Engineering
C1	AMCP 706-134	Maintainability Guide for Design
C2	AMCP 706-132	Engineering Design Handbook
L1	AD* 441653	Maintainability Engineering Guide
L2	AD 409761	Checklist of Human Engineering Design Considerations
L3	AD A037446	Update to R&M Planning Guide for Army Aviation Systems and Components
L4	ARINC Pub. 530-01-1-762	Reliability and Maintainability Handbook for U.S. Weather Bureau
L5	AD 1-1729	Guide to Design of Electronic Equipment for Maintainability
L6	AD 477288	Human Engineering Checklist
L7	AD 275889	Designers Checklist for Improving Maintainability
L8	AD 828506	Maintainability Design Criteria
L9	AD 271477	Guide to Integrated System Design for Maintainability
L10	AD 269332	Guide to Design of Mechanical Equipment for Maintainability
L11	DLSIE** #33513A	A Qualitative Maintainability Study of Range Only Radar
11	None	Applied Maintainability Engineering, Cunningham and Cox, Wiley Interscience Publication N.Y. 1972

\*AD = Defense Documentation Center #

\*\*DLSIE = Defense Logistic Support Information Exchange

# APPENDIX A

CHECKLISTS FOR THE QUALITATIVE ASSESSMENT OF MAINTAINABILITY DESIGN FEATURES

#### CARLING

AA001 A3/DN2G3/P3.1.A1 AA001+ AA002 A3/DN2G3/P3.1.A2 +500AA 4500AA AA025 11/174/P11 AA025+ AA033 A1/8-11/F8-5.15 4EF 0AA AA036 C1/23-25/T23-3.2 AA036+ 44036+ AA039 C1/23-25/T23-3.8 4079+ AA039+ AA003 A3/DN2G3/P3.1.A3 44003+ 44004 A3/DN2G3/P3.1.C AA004+ AA032 A1/8-11/F8-5.5 AA005 A3/DN2G3/P3.1.D 44005+ AA005+ AA029 I1/174/P20 44029+ AA037 C1/23-25/T23-3.4 AA037+ AA038 C1/23-25/T23-3.4 AA006 A3/DN2G3/P3.2.A AA007 A3/DN2G3/P3.2.A AA007+ 44008 L6/26/P10 AAOOR+ 44009 L6/26/P11 AA009+ AA010 L4/5-50 AA010+ AA011 L4/5-50 AA011+ AA012 L4/5-50 AA013 L4/5-50 4F [ 0AA 44014 L4/5-50 44014+ AA016 L4/5-46 44016+ AA017 I1/174/P2 44017+ 4A027 11/174/P14 44027+ 4A018 11/174/P3 AAOIR+ AA019 11/174/P4 AA019+ AA020 11/174/P5 4020+ AA021 11/174/P6 AA022 11/174/P7

44022+

AA023 11/174/P9

AA024 11/174/P10

ARE CABLES LONG ENOUGH TO PERMIT EACH UNIT TO BE CHECKED IN A CONVENIENT PLACE? CAN UNITS IN DRAWERS AND SLIDE OUT RACKS BE PULLED OUT FOR MAINTENANCE WITH OUT BREAKING ELECTRICAL CONNECTIONS? DOES WIRING ROUTED TO MOVING PARTS PERMIT EASY MOVE MENT WITHOUT STRESS? ARE SERVICE LOOPS PROVIDED ON CABLES TO PERMIT MOVEMENT OF SLIDING CHASSIS OR HINGED DOORS? DO CABLE LENGTHS PERMIT MOVING OR ROTATING UNITS TO MORE CONVENIENT POSITION FOR CONNECTING AND DISCONNECTING? NO METHODS OF ATTACHING CABLES TO UNITS THAT ARE ON SLIDING RACKS PRECLUDE DAMAGE WHEN THE UNIT IS EXTENDED? CAN CABLE CONNECTORS BE EASILY REACHED FOR REPLACE-MENT OR REPAIR? ARE CABLE HARNESSES DESIGNED TO BE BUILT AND INSTALLED AS A PACKAGE? ARE PREFORMED CABLES USED WHERE POSSIBLE? DO CABLES IN JUNCTION BOXES FAN-OUT FOR EASE OF CHECKING AND TROUBLE-SHOOTING. AND ARE THEY CLEARLY INDENTIFIED? DO LEADS FAN-OUT TO PROVIDE WORKSPACE AND PREVENT MISCONNECTION? ARE CABLE COLOR CODES SELECTED TO PRECLUDE CONFUSION DUE TO LACK OF CONTRAST OR POOR ILLUMINATION? APE ALL CABLES COLOR CODED AND BOTH ENDS TAGGED? ARE CABLES ROUTED SO THAT THEY NEED NOT BE REPEATEDLY BENT OR TWISTED DURING MAINTENANCE? ARE CABLES ROUTED SO THAT THEY ARE READILY ACCESSIBLE TO THE TECHNICIAN? ARE INPUT/OUTPUT CABLES TO UNITS TERMINATED ON OTHER THAN CONTROL OR DISPLAY SURFACES OF CABINETS? DO TEST CABLE RUNS AVOID INTERFERING WITH CONTROLS AND DISPLAYS? ARE CABLES DESIGNED AND ROUTED TO AVOID SOLDERING IRON BURNS DURING MAINTENANCE? HAS ADEQUATE SPACE BEEN ALLOWED FOR HARNESSES AND FOR BREAKOUTS TO CONNECTORS? ARE HEAVY WIRES BROUGHT TO LARGE ENOUGH TERMINALS? ARE CABLES/WIRES ROUTED TO AVOID LYING ACROSS REMOVABLE UNITS OR ACROSS FASTENERS? ARE CABLES RUN SO AS TO PREVENT THEIR COMING IN CONTACT WITH MOVABLE PARTS? ARE CABLES ROUTED TO PRECLUDE PINCHING BY DOORS. COVERS+LATCHES+ETC.? ARE WIRES WITHIN CABLES TRACEABLE BY POSITION/COLOR IS WIRING CODED. TAGGED. LABELED. ETC. WITH THE TYPE AND SOURCE OF SIGNAL?
ARE CABLES AND WIRING STANDARDIZED IN TYPE.SIZE AND FIXTURES? IS WIRING PROTECTED IN RACEWAYS. STUFFING TUBES. AND CONDUIT? IS WIRING SECURED BY QUICK RELEASE . NON-CONDUCTIVE CLAMPS OR PLATES? IS WIRING SUPPORTED AT BOTH ENDS OF BENDS? DOES WIRE/CABLE ROUTING PRECLUDE BLOCKING ACCESS OR OTHERWIZE INTERFERING WITH MAINTENANCE? IS WIRING ROUTED TO FACILITATE TRACING AND REPAIR? IS WIRING ROUTED SO THAT IT WILL BEAR MINIMUM LOAD

AA024+ AA025 11/174/P11 44025+ 4A026 11/174/P12 AA026+ 44028 11/174/P17 AA028+ AA031 A1/8-11/F8-5.3 AA034 A1/8-11/F8-5.16 AA034 AA035 A1/8-11/F8-5.18 AA041 C1/23-25/T23-3.10 44041+ AA042 C1/23-25/T23-3.11 44042+ 4540AA AA043 C1/23-25/T23-3.12 AA043+

AND WILL DISCONNECT BEFORE BREAKING? DOES WIRING ROUTED TO MOVING PARTS PERMIT FASY MOVEMENT WITHOUT STRESS? DO WIRING LENGTHS PERMIT CONVENIENT TESTING OR REMOVAL OF UNITS? ARE REQUIRED EXTENSION CABLES PROVIDED. ALONG WITH ADEQUATE STORAGE SPACE?
ARE CABLES FOR INSTALLATION OF A GIVEN TYPE OF EQUIPMENT THE SAME LENGTH? IS A SIMPLE MEANS PROVIDED FOR STORING CABLES USED IN SERVICE AND TEST EQUIPMENT? ARE CABLE ENTRANCES ON FRONT OF CABINETS AVOIDED? IS ELECTRICAL WIRING ROUTED AWAY FROM ALL LINES THAT CARRY FLAMMABLE FLUIDS OR OXYGEN? DOES THE CABLE CONDUIT DESIGN PRECLUDE THE COLLECTION OF WATER OR DEBRIS WHICH COULD CAUSE MALFUNCTIONING OF UNITS? IS DIRECT ROUTING OF CABLES/WIRES THROUGH CONGESTED AREAS AVOIDED WHEN POSSIBLE?

#### CONNECTORS

AB044 A3/DN2G3/P2.1.3.D AR044+ AB044+ 48045 A3/DN2G3/P2.1.3.F AB045+ 48045+ 48042 A3/DN2G3/P2.1.3.R AB042+ 48042+ A8019 C1/23-26/T23-3.19 AB019+ 48032 A3/0N2G3/P3.3.F AB032+ 48031 A3/DN2G3/P3.3.E AB031+ 48028 43/0N2G3/P3.3.4 48028+ 48005 C1/23-25/T23-3.5 48038 A3/DN2G3/P3.4.C +AFOSA+ ABO07 C1/23-25/T23-3.6 48007+ 48007+ 48030 A3/DN2G3/P3.3.D AB030+ A8030+ AB033 A3/DN2G3/P3.3.G AB033+ AB033+ AB010 C1/23-26/T23-3-10 AB029 A3/DN2G3/P3.3.8 AB029+ 49029+ 48012 C1/23-26/T23-3+12 48012+ 48012+ AB059 L6/27/P8 AB059+ AB013 C1/23-26/T23-3-13 AB013+ AB014 C1/23-26/T23-3.14 AB014+ AB043 A3/DN2G3/P2.1.3.C

DO TERMINALS TO WHICH WIRES ARE TO BE SOLDERED HAVE ADEQUATE SEPARATION SO THAT WORK ON ONE TERMINAL DOES NOT DAMAGE THOSE NEARBY? ARE TERMINALS OR OTHER CONNECTIONS TO WHICH WIRES ARE TO BE SOLDERED DESIGNED LONG ENOUGH TO PRECLUDE DAMAGE BY THE SOLDERING IRON? HAVE THE ENDS OF WIRES SOLDERED TO TERMINALS BEEN LEFT OUT OF THE SOLDER SO THAT THEY ARE EASY TO REMOVE? CAN WIRES BE UNSOLDERED AND REMOVED WITHOUT DAMAGING ARE PLUGS USED IN WHICH THE ALIGNING PINS OR KEYS EXTEND BEYOND THE ELECTRICAL PINS TO PROTECT THE ELECTRICAL PINS FROM DAMAGE? ARE PLUGS WITH SELF LOCKING SAFETY CATCHES USED IN PREFERENCE TO PLUGS THAT MUST BE SAFETY WIRED? ARE PLUGS AND MATCHING RECEPTACLES USED THAT PRECLUDE CONNECTING THE TWO INCORRECTLY? IS THE USE OF SPECIAL ADAPTERS FOR THE SAKE OF STANDARDIZATION AVOIDED SINCE THESE ARE OFTEN LOST? ARE CONNECTORS USED IN WHICH ELECTRICAL CONTACTS CANNOT BE SHORTED BY EXTERNAL OBJECTS? ARE ADEQUATE COVERS PROVIDED ON ELECTRICAL CONNECTORS TO PREVENT FOREIGN MATTER FROM SHORTING OUT THE CONNECTOR? ARE QUICK DISCONNECT PLUGS OR PLUGS THAT CAN BE DISCONNECTED WITH NO MORE THAN ONE TURN USED RATHER THAN PLUGS WITH FINE THREADS THAT REQUIRE MANY TURNS? ARE SYMMETRICAL ARRANGEMENTS OF ALIGNING PINS OR KEYS AVOIDED TO PREVENT INSERTION OF PLUGS 180 DEGREES FROM THE CORRECT POSITION? ARE ELECTRICAL TERMINALS PLAINLY MARKED + OR - SINCE THE CAPS WHICH ARE USUALLY MARKED MAY BE LOST? ARE PAINTED STRIPES+ARROWS+OR OTHER INDICATIONS USED ON PLUGS AND RECEPTACLES TO SHOW THE PROPER POSITION OF KEYS AND ALIGNING PINS FOR PROPER INSERTION? IS THE USE OF IDENTICAL FITTINGS AVOIDED BY STAGGERING LOCATION, VARYING LENGTHS, SIZE OR SHAPE, OR BY SYMBOL OR COLOR CODING? ARE CONNECTING PLUGS AND RECEPTACLES INDENTIFIED BY COLOR. SHAPE. OR OTHER ACCEPTABLE MEANS? ON CABLE CONNECTED REMOVABLE UNITS.WILL PLUG AND RECEPTACLE DISCONNECT BEFORE THE CABLE BREAKS? ARE CONNECTORS LOCATED FOR EASY ACCESSIBILITY FOR REPAIR OR REPLACEMENT? ARE U-LUGS USED RATHER THAN O-LUGS WHENEVER

48047 L1/78/P4+C 48047+ AB016 C1/23-26/T23-3.16 48016+ 48018 C1/23-26/T23-3.18 48018+ 48017 C1/23-26/T23-3-17 AB017+ 4.19/E34NG/SA 0508A AB020+ AB021 A2/DN4E3/P1.5 AB021 AB058 L6/27/P7 AB058+ AROSR+ AB022 A2/DN4E3/P 1.6 AB022+ AB027 A2/DN4E3/P2.9 A8027+ AB024 AZ/DN4E3/P2.4 AR024+ AB025 AZ/DN4E3/P2.5 AB025+ AB055 L6/27/P4 A8055+ AB078 I1/155/P5 ABOTA+ 48048 L1/97/P37 ABO4A+ 48048+ AB036 A3/DN2G3/P3.4.A 48036+ 48036+ 48080 I1/155/P8 48039 A3/DN2G3/P3.4.D 48041 A3/DN2G3/P2.1.3.A A8041+ 48071 A1/8-12/F8-6.10 AB071+ AB064 A1/8-12/F8-6.3 AB051 L1/97/P42 4B051+ AB054 L6/27/P3 AB054+ A8054+ AB072 A1/8-12/F8-6.12 AB0724 AB073 A1/8-12/F8-6+13 AB0734 AB074 A1/8-12/F8-6-15 AB0744 AB075 11/155/P1 AB0754 48076 I1/155/P3 A80764 AB077 11/155/P4 AB0774 AB079 I1/155/P7 AB0794 ABOR3 11/155/P13 **ABOR3**+ ABOR4 11/155/P16 ARORA.

48085 I1/155/P17

PRACTICABLE? ARE CONNECTORS SELECTED TO PRECLUDE THE USE OF SPECIAL TOOLS? ARE CONNECTORS FOR AUXILIARY EQUIPMENT USED THAT DO NOT REQUIRE TOOLS FOR THEIR SPERATION? DO CONNECTORS REQUIRE NO MORE THAN ONE FULL TURN TO CONNECT TEST EQUIPMENT TO A TEST POINT? IF TOOLS MUST BE USED TO OPERATE CONNECTORS. ARE ONLY STANDARD TOOLS REQUIRED? ARE CONNECTORS DESIGNED WITH SURFACES WHICH WILL NOT GOUGE OR BE GOUGED DURING MATING? ARE CONNECTORS DESIGNED TO PERMIT FOOLPROOF ALIGNMENT UNDER FIELD CONDITIONS WITHOUT PIN BENDING? ARE PLUGS AND RECEPTACLES ARRANGED SO THAT THE ALIGNMENT PINS ARE ORIENTED IN THE SAME DIRECTION THROUGHOUT THE SYSTEM? ARE CONNECTORS DESIGNED TO TRANSMIT AND MAINTAIN ADEQUATE FORCE TO CONTACT SURFACES? ARE CONNECTORS DESIGNED TO PREVENT ENTRY OF MOISTURE. FUMES. CONTAMINANTS. AND FOREIGN OBJECTS? DOES ADEQUATE CONTACT FLOATING EXIST TO PERMIT INSERTION WITHOUT BINDING? ARE GUIDE PINS PROPERLY PLACED TO REDUCE BENDING. GOUGING. AND ABRASION DUE TO MISALIGNMENT? ARE PLUGS OR RECEPTACLES PROVIDED WITH ALIGNMENT PINS OR OTHER ALIGNMENT DEVICES? DOES ADEQUATE WORKSPACE AND TOOL CLEARANCE SURROUND EACH CONNECTOR? ARE PLUGS AND RECEPTACLES USED FOR CONNECTING CABLES TO EQUIPMENT UNITS . RATHER THAN "PIGTAILING"TO TERMINAL BLOCKS? ARE PLUGS WITH INTEGRAL TEST POINTS USED FOR EACH INPUT AND OUTPUT THAT CANNOT OTHERWISE BE EASILY CHECKED? IS THE REAR OF THE PLUG ACCESSIBLE FOR TESTING WHERE PRACTICABLE? ARE "HOT" RECEPTACLES AND "COLD "PLUGS USED? ARE PLUG IN CONTACTS IN PREFERENCE TO SCREW TERMINALS RATHER THAN SOLDER CONNECTIONS USED ? ARE SPARE TERMINALS ON TERMINAL STRIPS AND CONNECTORS PROVIDED? IS EACH PIN ON EACH PLUG IDENTIFIED ? ARE PLUG IN BOARDS KEYED TO PREVENT IMPROPER INSERTION? ARE REAR OF PLUG CONNECTORS ACCESSIBLE FOR TEST AND SERVICE \* EXCEPT WHERE POTTING \* SEALING OR OTHER CONSIDERATIONS PRECLUDE THIS? ARE CONTACT PINS LARGE ENOUGH TO RESIST BEING BENT ON INSERTION AND WITHDRAWAL OF THE CONNECTOR? ARE PROTECTIVE COVERS PROVIDED FOR CONNECTORS WHEN THEY ARE DISCONNECTED? ARE PLUGS THAT ARE ENCLOSED IN METAL COVERS USED WHEN PRACTICABLE? ARE CONNECTORS PROVIDED WHENEVER EQUIPMENT SEPARATION IS LIKELY? ARE CONNECTORS VISIBLE. REACHABLE. AND OPERABLE WITHOUT DISASSEMBLY? ARE CONNECTORS OPERABLE BY HAND AND REPLACEABLE WITH COMMON TOOLS? CAN EACH CONNECTOR BE REMOVED WITHOUT DISTURBING OTHERS? ARE CONNECTOR MOUNTING POINTS SUPPORTED AGAINST BREAKAGE? ARE ALL RECEPLACES. TERMINAL BOARDS. ETC. READILY REPLACEABLE?

ARE EXTRA CONNECTORS.PINS.RECEPTACLES PROVIDED AS

ABOR5 + ABOR7 | 11/155/P 20 ABOR7 + APPROPRIATE?
ARE CONNECTORS LABELED/CODED ACCORDING TO FUNCTION.
CIRCUIT ETC?

#### FASTENERS

ACOO1 A3/DN2G3/P2.4.2.A AC024 C1/21-12/T21-1.6 AC024+ AC033 C1/21-13T21-1.15 AC033+ AC034 C1/21-13/T21-1.16 AC002 A3/DN2G3/P2.4.2.B AC002+ AC009 L6/28/PJ.2 AC009+ AC004 43/DN2G3/F2.4.2D AC004+ AC004+ AC005 A3/DN2G3/P2.4.2.E AC059 I1/160/13 AC059+ AC006 A3/DN2G3/P2.4.2.F AC041 C1/21-13/T21-1.23 AC054 11/160/P7 AC054+ AC042 C1/21-13/721-1.24 AC042+ AC055 11/160/P8 ACOOR 43 /DN2G3/P2.4.2.H ACOOR+ ACOOR+ 4C026 C1/21-12/T21-1.8 AC026+ AC071 L1/80/P13.H AC071 . AC011 L6/28/PJ.6 AC011+ AC011+ AC011+ AC070 11/160/25 AC070+ AC073 A3/DN2G3/2.1.2.B AC073+ AC072 L1/99/P13 AC072+ AC040 C1/21-13/T21-1.22 ACO21 C1/21-12/T21-1.3 AC021+ AC023 C1/21-12/T21-1.5 AC023+ AC016 A2/DN2D1/P1.5 AC016+ AC016+ AC016+ AC016+ AC025 C1/21-12/721-1.7 AC045 C1/21-13/T21-1.27 AC045+ ACOIR L4/5-49 AC061 11/160/15 AC064 11/160/19 ACO60 11/160/14 AC060+ AC056 11/160/P9 AC056+

ARE CAPTIVE FASTENERS USED WHENEVER FEASIBLE? ARE MOUNTING HOLTS DESIGNED TO BE SEMI-PERMENENTLY CAPTIVE (WITH SNAP-ON COLLARS)? WHEN TOOL DRIVEN SCREWS MUST BE USED. CAN THEY BE DRIVEN BY MORE THAN ONE TYPE OF STANDARD TOOL? ARE ACCESS COVER FASTENERS OF THE CAPTIVE TYPE?
IS MAXIMUM USE MADE OF TONGUE AND SLOT FEATURES TO
MINIMIZE THE NUMBER OF FASTENERS REQUIRED?
ARE THE NUMBER AND DIVERSITY OF FASTENERS MINIMIZED COMMENSORATE WITH STRUCTURAL REQUIREMENTS?
ARE FASTENERS LOCATED SO THAT THEY CAN BE REACHED EASILY FROM CONVENIENT WORKING POSITIONS WHEN THE UNIT IS IN ITS NURMAL. INSTALLED POSITION? ARE FASTENERS ON COVERS OPERABLE EITHER MANUALLY OR WITH STANDARD HAND TOOLS? IS REPLACEMENT OF STRIPPED. WORN OR DAMAGED FASTEN-FRS POSSIBLE? ARE FASTENERS USED WHICH REQUIRE ONLY PART OF A TURN OR A SNAP ACTION TO FASTEN OR UNFASTEN?
IS MAXIMUM USE MADE OF QUICK RELEASE FASTENERS? CAN FASTENERS BE OPERATED WITH ONE HAND. ONE TOOL. BY ONE MAN? HAVE CLAMPS.FASTENERS.ETC.BEEN SELECTED TO ALLOW FASTENING WITH ONE HAND? IS THE NUMBER OF TURNS TO REMOVE FASTENERS MINIMAL? WHEN PRACTICABLE ARE THE SAME SIZE AND TYPE OF FASTENERS USED FOR ALL COVERS AND CASES ON A GIVEN PIECE OF EQUIPMENT? IS NO MORE THAN ONE THREAD SIZE PER BOLT SIZE USED IN A GIVEN EQUIPMENT? DO ALL SET SCREWS WITHIN THE SAME EQUIPMENT HAVE THE SAME TYPE AND SIZE HEAD! IF COMPATIBLE WITH STRESS AND LOAD CONSIDERATIONS. DO FASTENERS FOR MOUNTING ASSEMBLIES. SURASSEMBLIES. ETC. FASTEN OR UNFASTEN WITH A MAXIMUM OF ONE COMPLETE TURN? ARE HINGES+ CATCHES+ ETC+ USED TO REDUCE THE NUMBER OF FASTENERS REQUIRED? ARE HAND RATHER THAN TOOL OPERATED FASTENERS USED WHENEVER POSSIBLE? IS THE USE OF FASTENERS REQUIRING SPECIAL TOOLS AVOIDED? ARE SPECIAL FASTENERS PROPERLY MARKED OR CODED? WHEN TOOL OPERATED FASTENERS ARE REQUIRED. ARE ONLY THOSE OPERABLE WITH STANDARD TOOLS USED? WHEN HIGH TORQUE IS REQUIRED. ARE EXTERNAL HEX HEAD BOLTS USED? IS THE USE OF FASTENERS OF THE SAME DIAMETER HAVING THE SAME GRIP LENGTH BUT DIFFERENT SHANK LENGTH OR THOSE HAVING THE SAME SHANK LENGTH BUT DIFFERENT GRIP LENGTH AVOIDED WHERE THEY COULD BE INADVER-TENTLY INTERCHANGED? ARE MOUNTING BOLTS OR FASTENERS IDENTIFIED ACCORDING TO DISASSEMBLY INSTRUCTIONS? IS THE LENGTH OF THE BOLT ADEQUATE (MINIMUM OF TWO THREAD LENGTHS SHOWING)? ARE ALL FASTENERS LARGE ENOUGH? ARE WINGED NUTS USED IN PREFERENCE TO KNURLED NUTS? ARE SAFETY WIRING AND COTTER KEYS AVOIDED? ARE COMBINATION HEADS (DEEP SLOT AND HEX) USED TO ALLOW ALTERNATE TOOL USE? DOES ADEQUATE WORKING AND TOOL CLEARANCE SURROUND

EACH FASTENER?

AC028 C1/21-12/T21-1.10 AC028+ AC029 C1/21-12/T21-1.11 AC029+ AC030 C1/21-12/T21-1.12 AC030+ AC032 C1/21-13/T21-1.14 AC032+ AC062 11/160/16 AC035 C1/21-13/T21-1.17 AC076 A3/DN2G3/2.1.2.I AC076+ AC076+ AC057 11/160/11 AC0574 AC037 C1/21-13/T21-1.19 AC065 11/160/20 AC038 C1/21-13/T21-1.20 AC038+ 40005 A2/DN2D1/P3.45 AD005+ AD005+ AC078 A2/DN2D1/F3.46 ACO78+ AC043 C1/21-13/T21-1.25 AC043+ AC044 C1/21-13/T21-1.26 AC044+ AC046 C1/21-13/T21-1.28 AC046+ AC063 11/160/18 AC053+ AC047 C1/21-13/T21-1.28 AC051 11/160/P3 AC051+ AC053 11/160/P5 AC053+ 40058 11/160/12 AC058+ AC074 A3/DN2G3/2.1.2.D AC048 C1/21-13/T21-1.29 AC048+ AC067 11/160/23 AC067+ AC068 11/160/24 AC069 11/160/24

ARE ASSEMBLIES AND UNITS DESIGNED TO BE REPLACEABLE BY STANDARD TOOLS?
ARE GUIDE PINS ON UNITS AND ASSEMBLIES PROVIDED FOR ALIGNMENT DURING MOUNTING? ARE U-LUGS RATHER THAN O-LUGS USED FOR CLAMPING PURPOSES? ARE PERMANENTLY ATTACHED NUTS USED WHERVER FEASIBLE? ARE TAPPED HOLES AVOIDED? ARE FASTENERS DESIGNED SO THAT CLOSE TORQUE TOLERANCES ARE NOT REQUIRED? WHERE PRECISE TORQUE OR PRELOAD IS REQUIRED. ARE FASTENERS USED THAT INCORPORATE TORQUE-INDICATING ARE STANDARD SIZE. TYPE AND TORQUE VALUE CODES ETCHED OR EMBOSSED ON FASTENERS? ARE FASTENERS OF RUST RESISTANT MATERIAL? ARE STUDS OR SOFT, RUSTABLE . CLOSE TOLERANCE FASTEN-ERS AVOIDED? ARE MOUNTING HOLES LARGE ENOUGH TO ALLOW INSERTION AND STARTING OF FASTENERS? ARE BOLTS INSTALLED WITH HEADS UPPERMOST OR IN SUCH DIRECTION THAT THE LOSS OF THE BOLT DUE TO LOSS OF THE NUT IS MINIMIZED? ARE BOLTS INSTALLED WITH THE HEADS FORWARD OR IN A DIRECTION THAT ALLOWS EASY REMOVAL FOR MAINTENANCE? IS SCREW HEAD SHAPE COMPATIBLE WITH THICKNESS OF PANEL? IF SELF-LOCKING BOLTS ARE USED . IS OPERATING TEMP-FRATURE BELOW 250 DEGREES F? ARE RIVETS RESTRICTED TO THOSE ITEMS WHICH ARE PERMANENTLY ATTACHED? ARE RIVETS AVOIDED ON ANY PART THAT MAY REQUIRE REMOVAL? ARE RIVETS SOFTER THAN SURROUNDING METAL? CAN FASTENERS BE REACHED AND REMOVED WITHOUT DIS-ASSEMBLY? ARE IDENTICAL HEADS USED WHEREVER PRACTICAL TO MINIMIZE TOOLS? DO REGULARLY USED FASTENERS CONTRAST IN COLOR WITH THE SURFACE? ARE THE TOPS OF MOUNTING BOLTS AND FASTENERS USED FOR MOUNTING EMBOSSED WITH AN "M" OR PAINTED A DISTINCTIVE COLOR TO MAKE THEM EASY TO LOCATE? HAVE SMALL REMOVABLE PARTS BEEN SECURED BY CHAINS TO PREVENT LOSS? DO CHAINS HANG EXTERNALLY SO THAT THEY CAN NOT DROP INTO MOVING PARTS? ARE CHAINS NO LUNGER THAN NECESSARY? IS BEAD-LINK CHAIN AVOIDED?

MISCELLANEOUS FITTINGS
ADO01 AZ/DNZD3/P1.9
AD001+
AD001+
AD001AD002 AZ/DNZDZ/P1.3
AD002+
AD003 AZ/DNZDZ/P1.20
AD003+
AD004 AZ/DNZDZ/P1.22
AD004+
AD004+
AD004+

ARE PROVISIONS MADE FOR THE REMOVAL OF TORQUE SHAFTS, IN WHICH UNIVERSAL JOINTS ARE INSTALLED. WITHOUT DISASSEMBLY OR REMOVAL OF PINS FROM THE JOINTS?

AVE ALL FITTINGS BEEN DESIGNED WITH A MINIMUM OF CONSTITUENT PARTS FOR EASE OF ASSEMBLY. DISASSEMBLY. REMOVEABILITY. AND REPLACEABILITY?

ARE THREADED HOLES IN FITTINGS AVOIDED BECAUSE OF THE LIMITED SERVICEABILITY OF THE FITTINGS?

WHERE THREADED HOLES IN FITTINGS CANNOT BE AVOIDED HAS THE PART BEEN DESIGNED EITHER WITH INSERTS OR TO PERMIT MACHINING AND RETHREADING?

BREAKERS AND FUSES AE001 11/154/P1 AE001+ AE002 11/154/P2 AE002+ AE003 11/154/P3 AE003+ AE004 11/154/P4 AF004+ AE005 11/154/P4 AE 005+ 4E006 11/154/P6 AE006+ AE007 11/154/P7 AE007+ AE008 11/154/P8 AE008+ AE009 11/154/P9 AE009+ AE010 11/154/P10 AE010+ AE011 11/154/P11 AE012 11/154/P11 AE013 I1/154/P12 AE013+ AE014 11/154/P13 AE014+

DO FUSES OR CIRCUIT BREAKERS PROTECT BOTH SIDES OF THE LINE? ARE FUSES AND CIRCUIT BREAKERS LOCATED AND GROUPED FOR EASY INSPECTION? DO FUSES/CIRCUIT BREAKERS POSITIVELY INDICATE WHEN BLOWN/TRIPPED? IS THE USE OF CIRCUIT BREAKERS GIVEN PREFERENCE TO THE USE OF FUSES WHEN PRACTICABLE? DO BREAKERS AUTOMATICALLY HANDLE MOMENTARY OVERLOADS? ARE TRIPPED BREAKERS EASILY DETECTED AND RESET FROM FRONT PANELS? ARE BREAKERS THAT SERVE THE SAME FUNCTION. THE SAME SIZE . TYPE . AND SHAPE? ARE INSTRUCTION FOR CLOSING TRIPPED BREAKERS CLEAR AND STANDARD? ARE BREAKERS LABELED WITH FUNCTION AND KEY CHARAC-TERISTICS? ARE FUSES ON FRONT PANELS REPLACEABLE WITHOUT TOOLS? ARE FUSES IN INDICATING HOLDERS? ARE SPARE FUSES ADJACENT TO ACTIVE FUSES? ARE FUSE APPLICATIONS STANDARDIZED IN A FEW DISCRI-MINABLE TYPES? ARE FUSES WITH REPLACEABLE PARTS USED ONLY IN THE CASE OF ABSOLUTE NECESSITY?

# ACCESSIBILITY

RA001 C1/12-10/T12-5.1 RA014 C1/12-11/T12-5.31 BA014+ BA014+ BA002 C1/12-10/T12-5.10 +500AR BA017 A3/DN2G4/P2.3C 8A017+ BA017+ RA003 C1/12-11/T12-5.14 BA003+ 8A003+ BA004 C1/12-11/T12-5.25 BA004+ BA004+ BA005 C1/12-11/T12-5.16 BA005+ BA006 C1/12-11/T12-5.17 BA006+ BA006+ BA007 C1/12-11/T12-5.19 BA007+ RA008 C1/12-11/T12-5.20 BAOOR BA009 C1/12-11/T12-5.21 BA009+ @A010 C1/12-11/T12-5.22 BA010+ BA010+ RA011 C1/12-11/T12-5.23 BA011+ BA012 C1/12-11/T12-5+28 +S10A8 +510AR RA025 L6/22/P21 BA025+ 84025+ RA025+ RA020 A3/DN2G4/P2.4F BA020+ +020AR BA013 C1/12-11/T12-5.30 BA013+ 84013+ BA015 A3/DN2G4/P2.3A BA015+ 94015+ BA016 A3/DN2G4/P2.3B BA016+ 84016+ BA021 B2/153/P5.9.4.2 84021 + 94021+ BA018 A3/DN2G4/P2.3D BACTA+ 94019 43/DN2G4/P2.44 94019+ 94019+ 94019+

IS OPTIMUM ACCESSIBLITY PROVIDED TO ALL EQUIPMENT REQUIRING MAINTENANCE . INSPECTION . REMOVAL OR REP-LACEMENT? ARE ENVIRONMENTAL FACTORS (COLD WEATHER . DARKNESS . ETC.) CONSIDERED IN DESIGN AND LOCATION OF ALL ITEMS OF EQUIPMENT REQUIRING ACCESSABILITY? ARE UNITS PLACED SO THAT STRUCTURAL MEMBERS DO NOT PREVENT ACCESS TO THEM? IS THE LOCATION OF UNITS BEHIND OR UNDER STRUCTURAL MEMBERS.FLOOR BOARDS.SEATS.HOSES.PIPES ETC.AVOIDED EXCEPT WHEN SO POSITIONED FOR PROTECTION? ARE UNITS LAID OUT SO MAINTENANCE TECHNICIANS ARE NOT REQUIRED TO RETRACE THEIR MOVEMENTS DURING EQUIPMENT CHECKING? IS ENOUGH ACCESS ROOM PROVIDED FOR TASKS WHICH NECESSITATE THE INSERTION OF TWO HANDS AND TWO ARMS THROUGH THE ACCESS? DOES THE ACCESS PROVIDE ENOUGH ROOM FOR THE TECH-NICIAN'S HANDS OR ARMS AND STILL PROVIDE FOR AN ADEQUATE VIEW OF WHAT HE IS TO DO? ARE IRREGULAR EXTENSIONS. SUCH AS BOLTS. TABLES. WAVE-GUIDES+AND HOSES EASY TO REMOVE BEFORE THE UNIT IS ARE UNITS REMOVABLE FROM THE INSTALLATION ALONG A STRAIGHT OR MODERATELY CURVED LINE? ARE HEAVY UNITS INSTALLED WITHIN NORMAL REACH OF A TECHNICIAN FOR PURPOSES OF REPLACEMENT? ARE PROVISIONS MADE FOR SUPPORT OF UNITS WHILE THEY ARE BEING REMOVED OR INSTALLED? ARE RESTS OR STANDS PROVIDED ON WHICH UNITS CAN BE SET TO PREVENT DAMAGE TO DELICATE PARTS DURING INSTALLATION/REMOVAL? IS SPLIT LINE DESIGN (OPENS LIKE A SUITCASE OR BOOK FOR ACCESS) UTILIZED WHENEVER POSSIBLE? ARE ACCESS OPENINGS FREE OF SHARP EDGES OR PROJEC-TIONS WHICH COULD INJURE THE TECHNICIAN OR SNAG ON CLOTHING? ARE UNITS LOCATED AND MOUNTED SO THAT ACCESS TO THEM MAY BE ACHIEVED WITHOUT DANGER TO PERSONNEL FROM ELECTRICAL CHARGE. HEAT. SHARP EDGES, POINTS. MOVING PARTS CHEMICALS AND OTHER CONTAMINANTS?
HAVE UNITS BEEN LOCATED TO MINIMIZE THE POSSIBILITY
OF OIL + OTHER FLUIDS OR DIRT DROPPING ON THE REPAIRMAN? HAVE HUMAN STRENGTH LIMITS BEEN CONSIDERED IN THE DESIGN OF DEVICES WHICH MUST BE CARRIED.LIFTED. PULLED . PUSHED . AND TURNED? HAS EACH UNIT BEEN POSITIONED IN THE EQUIPMENT SO THAT NO OTHER UNIT OR EQUIPMENT HAS TO BE REMOVED TO GET TO IT? WHEN IT IS NECESSARY TO POSITION UNITS IN TANDEM IS THE UNIT REQUIRING THE MOST FREQUENT SERVICING IN FRONT OF THE UNIT REQUIRING THE LEAST SERVICING? HAVE LARGE DIFFICULT TO REMOVE PARTS BEEN MOUNTED SO THEY WILL NOT PREVENT CONVENIENT ACCESS TO OTHER PARTS? DOES THE REMOVAL OF ANY GIVEN LINE REPLACEABLE UNIT REQUIRE THE OPENING OF ONLY ONE ACCESS?

IF TECHNICIANS MUST HAVE ACCESS TO THE BACK OF A HINGE-MOUNTED UNIT HAS THE UNIT BEEN INSTALLED SO THAT IT WILL OPEN TO ITS FULL DISTANCE AND REMAIN OPEN WITHOUT BEING HELD?

RA022 B2/153/P5.9.4.5 BA022+ BA022+ BA023 L6/20/P1 BA023+ BA024+ BA024+ BA024+ BA024+ BA024+ ARE THOSE UNITS WHICH ARE MOST CRITICAL TO SYSTEM OPERATION AND WHICH REQUIRE RAPID MAINTENANCE THE MOST ACCESSIBLE?

ARE HINGED DOORS WITH CAPTIVE QUICK-OPENING FASTENERS PROVIDED FOR ACCESS TO UNITS WHENEVER POSSIBLE?

IF A HINGED ACCESS OR QUICK-OPENING FASTENERS DOES NOT MEET STRESS-PRESSURIZATION-SHIELDING OR SAFETY REQUIREMENTS-HAS A COVER WITH THE MINIMUM NUMBER OF THE LARGEST SCREWS CONSISTANT WITH THESE REQUIREMENTS BEEN USED?

#### ACCESSES

RB001 C1/12-10/T12-5.2 RB002 C1/12-10/T12-5.3 45008B BB022 A3/DN2G4/F2+4D BB022+ +5508B 88034 L6/21/P13 88034+ BB034+ BB034+ 98003 C1/12-10/T12-5.4 98003+ 98003+ RB004 C1/12-10/T12-5.5 88004+ 88005 C1/12-10/T12-5.6 88005+ 98006 C1/12-10/T12-5.7 BB006+ 98006+ BB007 C1/12-10/T12-5.8 98008 C1/12-10/T12-5.9 BROOR+ BBOOR+ 88009 C1/12-10/T12-5.11 88009+ 98009+ 98010 C1/12-11/T12-5.13 BB010+ 89011 C1/12-11/T12-5.18 98011+ 98012 C1/12-11/T12-5.24 88012+ 98013 C1/12-11/T12-5+25 98013+ RR014 C1/12-11/T12-5.26 9B014+ 880144 88015 C1/12-11/T12-5.27 98017 C1/12-11/T12-5.29 98016 C1/12-11/T12-5.29 BR016+ 88015+ 88016+ 88018 A3/DN2G1/P5D 88018+

IS A TRANSPARENT WINDOW OR QUICK OPENING METAL COVER USED FOR VISUAL INSPECTION ACCESSES? ARE ACCESS OPENINGS WITHOUT COVERS USED WHERE THIS IS NOT LIKELY TO DEGRADE PERFORMANCE? ARE UNITS THAT REQUIRE FREQUENT VISUAL INSPECTION LOCATED WHERE THEY CAN BE EASILY SEEN WITHOUT THE NEED TO REMOVE PANELS. COVERS. OR OTHER UNITS? WHERE ACCESS IS REQUIRED FOR INSPECTION OR SERVICE AND UNCOVERED OPENINGS OR SEE-THROUGH COVERS DO NOT MEET STRESS OR OTHER REQUIREMENTS. ARE QUICK-OPENING METAL COVERS USED? IS A HINGED DOOR USED WHERE PHYSICAL ACCESS IS REQ-UIRED WITHIN A UNIT(INSTEAD OF COVER PLATES HELD BY SCREWS OR OTHER FASTENERS)?
IF HINGED ACCESS DOORS ARE NOT FEASIBLE.ARE COVER PLATES WITH CAPTIVE QUICK-OPENING FASTENERS USED? IF A SCREW FASTENED ACCESS PLATE IS USED. IS IT HELD THE MINIMUM PRACTICABLE NUMBER OF SCREWS? ON HINGED ACCESS DOORS IS THE HINGE PLACED ON THE BOTTOM OR IS A PROP PROVIDED SO THAT THE DOOR WILL STAY OPEN WITHOUT BEING HELD IF UNFASTENED IN A NORMAL INSTALLATION? ARE PARTS LOCATED SO THAT OTHER LARGE PARTS WHICH ARE DIFFICULT TO REMOVE DO NOT PREVENT ACCESS TO THEM? ARE COMPONENTS PLACED SO THAT THERE IS SUFFICIENT SPACE TO USE TEST PROBES. SOLDERING IRONS. AND OTHER REQUIRED TOOLS WITHOUT DIFFICULTY? ARE COMPONENTS PLACED SO THAT IT IS NOT NECESSARY TO REMOVE ANY ASSEMBLY FROM A MAJOR COMPONENT TO TROUBLESHOOT TO THAT ASSEMBLY? CAN SCREWDRIVER OPERATED CONTROLS BE ADJUSTED WITH THE HANDLE CLEAR OF ANY OBSTRUCTION? ARE ACCESS DOORS MADE IN WHATEVER SHAPE IS NECESS-ARY TO PERMIT PASSAGE OF COMPONENTS AND IMPLEMENTS WHICH MUST PASS THROUGH? ARE ACCESS POINTS INDIVIDUALLY LABELED SO THEY CAN EASILY IDENTIFIED WITH NOMENCLATURE IN THE JOB INSTRUCTIONS AND MAINTENANCE MANUALS?
ARE ACCESSES LABELED TO INDICATE WHAT CAN BE REACHED THROUGH THIS POINT (LABEL ON COVER OR CLOSE THERETO)? ARE ACCESSES LARELED TO INDICATE WHAT AUXILIARY EQUIPMENT IS NEEDED FOR SERVICE+CHECKING+ETC+AT THIS POINT? ARE ACCESSES LABELED TO SPECIFY THE FREQUENCY FOR MAINTENANCE EITHER BY CALENDAR OR OPERATING TIME? ARE REQUIREMENTS FOR DOUBLE ACCESS OPENINGS TO PERFORM SERVICING FUNCTIONS AVOIDED WHEN POSSIBLE? ARE PARTS WHICH REQUIRE ACCESS FROM TWO OR MORE OPENINGS MARKED TO SO INDICATE IN ORDER TO AVOID DELAY OR DAMAGE BY TRYING TO REPAIR OR REMOVE THROUGH ONLY ONE ACCESS? HAS EQUIPMENT BEEN DESIGNED SO THAT IT CAN BE SERVICED WHERE IT IS FINALLY INSTALLED?

BB019 A3/DN2G4/P2.3E BB019+ 88020 A3/DN2G4/P2.48 BB020+ \*0508B RB021 A3/DN2G4/F2.4C 88021+ +1508B RH023 A3/DN2G4/F2.4E BB023+ 88023+ BB024 B2/153/P5.9.4.3 88024+ BB024+ BB025 B2/153/P5.9.4.3 BB025+ 88025+ BB046 L4/5-45 98046+ 88027 L6/23/PG1 88027+ 98027+ 88028 16/20/P5 88028+ BRO28+ BB029 L6/20/P6 4PC204 88029+ 98029+ 88030 L6/21/P9 88030+ AB030+ BB030+ 88032 L6/21/P11 BB032+ 88032+ BB033 L6/21/P12 88033. 88033+ BB033+ 88035 L6/22/P20 BB035+ 88035+ 98035+ BB035+ S.19/1AS/0/24 66088 BB036+ 98036+ BB036+ BB038 42/DN2G2/P1.29 88038+ BB039 A2/DN2G2/P1.30 BB039+ 88040 L4/5-56 88040+ 98042 L4/5-50 88042+ 98043 L4/5-50 88043+ 98044 L4/5-48 BB044+ 88045 L4/5-46 88045+ BB045+

HAS EQUIPMENT BEEN DESIGNED SO THAT UNITS ARE REMOVABLE FROM THE FRONT RATHER THAN THE BACK? ARE UNITS LOCATED SO THAT THEIR COVERS CAN BE OPENED WITHOUT INTERFERENCE FROM BULKHEADS + BRACKETS OR OTHER EQUIPMENT? ARE UNITS LOCATED SO THAT CHECK POINTS, ADJUSTMENT POINTS. CONNECTORS AND LABELS FACE THE TECHNICIAN AND ARE NOT HIDDEN BY OTHER UNITS? ARE UNITS THAT MUST BE CHECKED IN SUCCESSIVE STEPS ALL LOCATED TOGETHER TO MINIMIZE THE TECHNICIANS MOVEMENTS? ARE CHECK POINTS. ADJUSTMENT POINTS. TEST POINTS CABLES+CONNECTORS+AND LABELS ACCESSIBLE AND VISIBLE DURING MAINTENANCE? HAS SUFFICIENT SPACE BEEN PROVIDED FOR THE USE OF TEST EQUIPMENT AND OTHER TOOLS WITHOUT DIFFICULTY OR HAZARD? ARE THE COMPONENTS WITH THE HIGHEST FAILURE RATES READILY ACCESSIBLE FOR REPLACEMENT? ARE OPENINGS AND WORK SPACES THAT ARE PROVIDED FOR ADJUSTING AND HANDLING UNITS LARGE ENOUGH TO PERMIT THE REQUIRED ACTIVITY? IF INSTRUCTIONS APPLYING TO A COVERED UNIT ARE LETTERED ON A HINGED DOOR . IS THE LETTERING PROPERLY ORIENTED FOR READING WHEN THE DOOR IS OPEN?
ARE SLIDING ROTATING OR HINGED UNITS TO WHICH REAR ACCESS IS REQUIRED FREE TO OPEN OR ROTATE THEIR FULL DISTANCE AND REMAIN IN THE OPEN POSITION WITH-FULL DISTANCE AND REMAIN IN THE OPEN POSITION WITHOUT BEING SUPPORTED BY HAND?
FOR UNITS THAT ARE NOT COMPLETELY SELF CHECKING
HAVE PROVISIONS BEEN MADE FOR CHECKING THE OPERATION OF THE UNIT IN THE INSTALLED POSITION WITHOUT
THE USE OF SPECIAL RIGS AND HARNESSES?
WHERE VISUAL ACCESS ONLY IS REQUIRED. IS A PLASTIC WINDOW USED IF DIRT MOISTURE OR OTHER FOREIGN MAT-ERIAL PRESENTS A PROBLEM? IS A BREAK RESISTANT GLASS WINDOW USED FOR VISUAL ACCESS IF PHYSICAL WEAR . HEAT OR CONTACT WITH SOL-VENTS WILL CAUSE OPTICAL DETERIORATION OF OTHER TYPES OF SEE-THROUGH COVERS? WHEN EQUIPMENT IS OF A HIGHLY CRITICAL NATURE AND MAINTENANCE REQUIRES HIGHLY SPECIALIZED SKILLS. IS THE ACCESS TO UNITS MAINTAINED BY ONE OPERATOR INDEPENDENT OF A REQUIREMENT FOR THE REMOVAL OF EQUIPMENT MAINTAINED BY A SECOND OPERATOR? HAVE SYSTEMS BEEN DESIGNED TO PERMIT MAXIMUM ACCESS IBILITY FOR TESTING. FAULT DETECTION. REPAIRING AND REPLACING COMPONENTS WITHOUT INTERFERING WITH OTHER COMPONENTS OR ASSEMBLIES? CAN SURFACES BE INSPECTED BY PENETRANT TECHNIQUES FOR THE PRESENCE OF SURFACE CRACKS AND VOIDS? CAN WELDED JOINTS BE INSPECTED BY RADIOGRAPHIC TECH NIQUES FOR THE PRESENCE OF INTERNAL DEFECTS? CAN ASSEMBLIES BE LAID ON A BENCH IN ANY POSITION WITHOUT DAMAGING COMPONENTS? ARE ALL TEST POINTS ACCESSIBLE WHEN THE UNIT IS PROPERLY INSTALLED? ARE ALL FIELD ADJUSTMENTS ACCESSIBLE WHEN THE UNIT IS PROPERLY INSTALLED? ARE ALL ITEMS VISUALLY AND PHYSICALLY ACCESSIBLE WHEN THE UNIT IS ON THE TEST STAND?

IS ACCESS TO—CONTROLS SUCH THAT THEY CAN BE SEEN AND OPERATED WITHOUT DISASSEMBLY OR REMOVAL OF ANY PART OF THE INSTALLATION?

## CONTROLS-GENERAL CRITERIA

CA101 B2/59/P5.4.1.1 CAIOI . CA102 B2/59/P5.4.1.1 CA102. CA103 82/59/P5.4.1.1 CA103+ CA104 82/59/P5.4.1.1 CALOA CA105 C1/9-29/T9-11-11 CA105+ CA105+ MENT? CA106 C1/9-29/T9-11-12 CA106+ CA107 A3/DN2G3/P7 C4107+ CA107+ C4107+ CA108 A3/DN2G3/P7.1.A CAINA+ CA109 A3/DN2G3/P7.1.8 CA110 A3/DN2G3/P7.1.C/D CA110+ CA110+ CA110+ CA201 H2/59/P5.4.1.2 CA201+ C4201+ CA202 82/59/P5.4.1.2 CA212+ C4202+ CA203 82/59/P5.4.1.2 CA204 B2/59/P5.4.1.2 CA301 R2/60/P5.4.1.3 CA301+ CA301 . CA302 B2/60/P5.4.1.3 CA302+ CA302+ CA303 B2/60/P5.4.1.3 CA303+ CA304 B2/60/P5.4.1.3 CA304+ CA304 . CA394+ ICLE? CA305 B2/60/P5.4.1.3 CA305 CA306 B2/60/P5.4.1.3 CA306+ CA306+ CA306+ CA307 C1/9-29/T9-11.1 CA327. CA308 C1/9-29/T9-11.2 CA308+ CA30A+ CA310 C1/9-29/19-11.4 CA310+ CA311 A3/DN2G3/P7.2A CA311+ CA311+ CA311+

HAVE CONTROLS BEEN SELECTED SO THAT NONE OF THE OPERATOR'S LIMBS WILL BE OVERBURDENED? HAS OPERATION UNDER VARIABLE G-LOADING BEEN CONSID-FRED IN THE SELECTION OF CONTROLS? ARE MULTIROTATIONAL CONTROLS USED WHENEVER THE OPERATIONAL MODE REQUIRES PRECISION IN CONTROL OPERATION OVER THE ADJUSTMENT RANGE ? ARE DETENT CONTROLS USED WHEN EVER THE OPERATIONAL MODE REQUIRES CONTROL OPERATION IN DISCRETE STEPS? EXCEPT FOR DETENTS OR SELECTOR SWITCHES. ARE CONT-ROLS USED WHICH HAVE SMOOTH. EVEN RESISTANCE TO MOVE ARE SELECTOR SWITCHES USED WHICH HAVE SUFFICIENT SPRING LOADING TO PREVENT INDEXING BETWEEN DETENTS? ARE CONTROLS PROVIDED FOR THE MAINTENANCE TECHNICIAN WHENEVER THE OPERATORS CONTROLS CANNOT PUT INTO THE SYSTEM INFORMATION THAT IS CALLED FOR BY MAINTENANCE PROCEDURES? ARE HAND OPERATED , RATHER THAN TOOL OPERATED CONT-POLS USED WHEN FREQUENT ADJUSTMENT MUST BE MADE? ARE BAR-SHAPED POINTERS USED WITH SELECTOR SWITCHES ARE ROUND KNOBS WITH ORIENTING DOT. TRIANGLE OR BAR USED FOR CONTINUOUS ROTATION FOR A FEW TURNS. AND ROUND KNOB WITH FOLDING OR HINGED CRANK USED FOR MANY TURNS? IS THE DIRECTION OF MOVEMENT OF CONTROLS CONSISTENT WITH THE RELATED MOVEMENT OF AN ASSOCIATED DISPLAY EQUIPMENT COMPONENT OR VEHICLE? WHEN SEVERAL CONTROLS ARE COMBINED IN ONE CONTROL DEVICE . IS CONSISTENCY OF ANTICIPATED RESPONSE MAIN-TAINED? ARE CONTROLS ORIENTED WITH RESPECT TO THE OPERATOR? DO ROTARY VALVE CONTROLS OPEN THE VALUE WITH A COUNTERCLOCKWISE MOTION? ARE ALL CONTROLS WHICH HAVE SEQUENTIAL RELATIONS OR WHICH OPERATE TOGETHER GROUPED TOGETHER ALONG WITH THEIR ASSOCIATED DISPLAYS? WHERE SEQUENTIAL OPERATIONS FOLLOW A FIXED PATTERN. ARE CONTROLS ARRANGED TO FACILITATE OPERATION(E.G., IN A PATTERN LEFT TO RIGHT. TOP TO BOTTOM)? DO THE MOST IMPORTANT AND FREQUENTLY USED CONTROLS HAVE THE MOST FAVORABLE POSITION WITH RESPECT TO EASE OF REACHING AND GRASPING? IS THE ARRANGEMENT OF FUNCTIONALLY SIMILAR OR IDEN-TICAL PRIMARY CONTROLS CONSISTENT FROM PANEL TO PANEL THROUGHOUT THE SYSTEM. EQUIPMENT. UNIT. OR VEH-IS DIRECTION OF MOVEMENT CONSISTENCY MAINTAINED FOR REMOTE CONTROL OPERATED DISPLAYS OR DEVICES ARE CONTROLS THAT ARE USED SOLELY FOR MAINTENANCE AND ADJUSTMENT AND REFERRED TO INFREQUENTLY COVERED DURING NORMAL OPERATION BUT READILY ACCESSIBLE AND VISIBLE TO THE MAINTENANCE TECHNICIAN? ARE ALL ADJUSTMENTS FOR A GIVEN SUBSYSTEM LOCATED ON A SINGLE PANEL? APE CONTROLS LOCATED WHERE THEY CAN BE SEEN AND OP-ERATED WITHOUT DISASSEMBLY OR REMOVAL OF ANY PART OF THE INSTALLATION? ARE CONTROLS PLACED UN PANEL IN THE ORDER IN WHICH THEY WILL NORMALLY BE USED? FOR EQUIPMENTS THAT HAVE CONTROLS FOR MAINTENANCE AS WELL AS FOR OPERATION. ARE THE MAINTENANCE CONT-ROLS PLACED ON THE FRONT PANEL BEHIND AN ACCESS DOOR SO THAT THE OPERATOR'S CONTROLS ARE ALSO

CA311 • CA402 B2/60/P5.4.1.4 CA402 • CA402 • CA403 B2/63/P5.4.1.4 CA403 • CA403 • CA404 B2/63/P5.4.1.4 CA405 B2/63/P5.4.1.4

CA406 B2/64/P5.4.1.6 CA406+ CA407 82/64/P5.4.1.7 CA407+ CA407 . CA408 C1/9-29/T9-11.5 CA40A+ CA409 C1/9-29/19-11-15 CA419+ CA410 C1/9-29/T9-11.9 CA410+ CA501 82/64/P5.4.1.8 CA501 . CA502 B2/64/P5.4.1.8 CA503 B2/64/P5.4.1.8 CA503+ CA503+

ACCESSIBLE TO THE MAINTENANCE MAN? ARE CONTROLS, WHICH ARE USED FOR PERFORMING THE SAME FUNCTION ON DIFFERENT ITEMS OR EQUIPMENT. THE SAME SHAPE? ARE NO MORE THAN THREE DIFFERENT SIZES OF CONTROLS USED WHEN CODING CONTROLS FOR DISCRIMINATION BY ABSOLUTE SIZE? ARE CONTROL SHAPES BOTH VISUALLY AND TACTUALLY IDENTIFIABLE. AND FREE OF SHARP EDGES? DO COLOR CODES FOR IMMEDIATE ACTION CONTROLS CONFORM TO MIL-M-180123 ARE CONTROLS COMPATABLE WITH THE HANDWEAR THAT MAY BE WORN BY THE MAINTENANCE TECHTICIAN WHERE BLIND OPERATION OF CONTROLS IS NECESSARY ARE THEY SHAPE-CODED OR SEPERATED FROM ADJACENT CONTROLS BY AT LEAST FIVE INCHES? WHEN CONTROLS ARE USED IN A FIXED PROCEDURE + ARE THEY NUMBERED IN OPERATIONAL SEQUENCE? ARE COAXIAL KNOBS ADEQUATELY CODED TO AVOID CONFU-SION? ARE CONTROL POSITION MARKINGS DESCRIPTIVE RATHER THAN CODED OR NUMBERED? ARE CONTROLS DESIGNED AND LOCATED SO THEY ARE NOT ARE HIDDEN OR INTERNAL CONTROLS PROTECTED FROM ACCIDENTAL MOVEMENT?
DO METHODS OF PROTECTING CONTROLS FROM ACCIDENTAL MOVEMENT STILL ALLOW THEIR BEING OPERATED WITHIN THE TIME REQUIRED?

# TYPES OF CONTROLS

CB101 B2/65/P5.4.2.1 CB101+ CB101+ CB102 B2/65/P5.4.2.1 CB102 B2/65/P5.4.2.1 CB103 B2/65/P5.4.2.1 CB103+ CB104 B2/65/P5.4.2.1 CH114+ CH104+ CB105 B2/65/P5.4.2.1 CB105 CB106 B2/65/P5.4.2.1 CB1064 CB107 B2/66/P5.4.2.1 CB107. CB108 B2/66/P5.4.2.1 CBINA+ CB109 R2/66/P5.4.2.1 CB119+ CB110 B2/66/P5.4.2.1

CB201+ CB201+ CB202 B2/71/P5.4.2.2 CB202+ CB203+ CB203 B2/71/P5.4.2.2 CB203+ CB204+ CB204+ CB204+ CB204+

C8201 82/71/P5.4.2.2

CB203+ CB204 B2/71/P5.4.2.2 CB204+ CB204+ CB205 B2/73/P5.4.2.2 CH205+ CB205+ CB206 B2/73/P5.4.2.2

ARE ROTARY SELECTOR SWITCHES USED FOR DISCRETE FUNCTIONS WHEN THREE OR MORE DETENTED POSITIONS ARE REQUIRED? ARE ROTARY SELECTOR SWITCHES EQUIPED WITH A MOVING POINTER AND A FIXED SCALE? IS THE USE OF ROTARY SWITCHES HAVING SWITCH POSI-TIONS DIRECTLY OPPOSITE EACH OTHER AVOIDED? ARE ROTARY SWITCHES WHICH ARE NOT READILY VISIBLE DURING NORMAL SYSTEM OPERATION LIMITED TO NOT MORE THAN TWELVE POSITIONS? ARE STOPS PROVIDED ON ROTARY SWITCHES AT THE BEGIN-ING AND END OF THE RANGE OF CONTROL POSITIONS? DO ROTARY SWITCHES SNAP INTO POSITION WITHOUT STOP-PING BETWEEN ADJACENT POSITIONS? ARE REFERENCE LINES PROVIDED ON ROTARY SWITCH CONTROLS? IS THE KNOB POINTER MOUNTED SUFFICIENTLY CLOSE TO ITS SCALE TO MINIMIZE PARALLAX BETWEEN THE POINTER AND THE SCALE MARKINGS? ARE ON-OFF POSITIONS OF KEY OPERATED SWITCHES CLEARLY LABELED?

REQUIRING COMPACT DIGITAL CONTROL-INPUT DEVICES WHERE READOUT OF THE MANUAL INPUT IS REQUIRED FOR VERIFICATION? APE KNOBS USED WHEN LITTLE FORCE IS REQUIRED AND WHEN PRECISE ADJUSTMENTS OF A CONTINUOUS VARIABLE ARE REQUIRED?
ARE MOVING KNOBS WITH FIXED SCALES USED IN PREFERENCE TO A MOVING SCALE WITH FIXED INDEX WHEN POSSIBLE?
ARE CRANKS USED PRIMARILY FOR TASKS REQUIRING MANY ROTATIONS OF A CONTROL?
FOR TASKS INVOLVING LARGE SLEWING MOVEMENTS. IN ADDITION TO SMALL FINE ADJUSTMENTS. IS A COMBINED CRANK MANDLE AND KNOB OR HANDWHEEL USED?
ARE HANDWHEELS DESIGNED FOR TWO-HAND OPERATION USED WHERE THE BREAKOUT OR ROTATION FORCES ARE TOO LARGE TO BE OVERCOME WITH ONE HAND?

HAS THUMBWHEEL USE BEEN LIMITED TO ONLY THOSE FUNCTIONS

CB206+ CB207 B2/73/P5.4.2.2 CB207. CB208 82/73/P5.4.2.2 CB20A+ CB208+ CB20A+ CH209 B2/73/P5.4.2.2 C8209+ CB210 B2/73/P5.4.2.2 CBS10+ CB301 B2/73/P5.4.3.1 CB301 . CB302 B2/73/P5.4.3.1 CB302+ CH302+ CB303 R2/76/P5.4.3.1 CH303+ CB313+ CB304 B2/76/P5.4.3.1 CB304+ C8304+ CB305 B2/76/P5.4.3.1 CB305+ CH305+ CB306 B2/76/P5.4.3.1 CHROK. CHROS. CH306+ CB307 B2/76/P5.4.3.1 CB307+ CH307+ CB308 B2/76/P5.4.3.1 CH30A+ CE309 B2/76/P5.4.3.1 CB309+ CB310 B2/76/P5.4.3.1 CB310+ C8310+ CB311 B2/79/P5.4.3.1 CB311+ CB311+ C8312 82/81/P5.4.3.1 CB312+ CB312+ CB313 B2/81/P5.4.3.1 CB313+ C8401 82/84/P5.4.3.2 C8401+ CH401+ CB402 R2/84/P5.4.3.2 CB413 B2/84/P5.4.3.2 C8417. CB404 B2/84/P5.4.3.2 CH404+ CH404+ CB405 82/86/P5.4.3.2 C8415+ CB405+ CB496 B2/86/P5.4.3.2 CH406+ CB407 B2/86/P5.4.3.2 CB501 B2/86/P5.4.3.3 CB501+ CB601 82/152/P5.9.3

BE TWO HANDS AVAILABLE DURING THE MAINTEANCE TASK? IS KNURLING OR INDENTATION BUILT INTO THE HANDWHEEL TO FACILITATE OPERATOR GRASP? ARE SPINNER HANDLES ATTACHED TO HANDWHEELS WHEN LARGE DISPLACEMENTS MUST BE RAPIDLY MADE AND WHERE THE SPINNER IS NOT PRECLUDED BY SAFETY CONSIDERA-TIONS? EXCEPT FOR VALVES DO HANDWHEELS ROTATE CLOCK WISE FOR ON OR INCREASE? IS THE DIRECTION OF MOTION OF HANDWHEELS INDICATED ON THE WHEEL OR IN CLOSE PROXIMITY THERETO? ARE PUSH BUTTONS USED WHEN A CONTROL OR ARRAY OF CONTROLS IS NEEDED FOR MOMENTARY CONTACT? ARE PUSH BUTTON SURFACES INDENTED OR FINISHED IN A HIGH DEGREE OF FRICTIONAL RESISTANCE TO PREVENT SLIPPING ? IS A POSITIVE INDICATION OF CONTROL ACTIVATION PRO-VIDED SUCH AS A SNAP FEEL AUDIBLE CLICK OR INTEGRAL LIGHT? IS A CHANNEL OR COVER GUARD PROVIDED WHEN IT IS ESSENTIAL TO PREVENT ACCIDENTAL ACTIVATION OF PUSH BUTTON? IS THE SPACING BETWEEN PUSHBUTTONS ADEQUATE TO PRE-VENT THE ACCIDENTAL DEPRESSING OF TWO OR MORE BUT-TONS SIMULTANEOUSLY? APE FOOT OPERATED PUSH BUTTONS USED ONLY IN THOSE CASES WHERE THE OPERATOR IS LIKELY TO HAVE BOTH HANDS OCCUPIED AT THE TIME THE PUSHBUTTON IS ACTIV-ATED? ARE FOOT OPERATED PUSHBUTTONS DESIGNED TO BE OPER-ATED BY THE TOE AND BALL OF THE FOOT RATHER THAN THE HEEL? WHERE SPACE PERMITS . HAS A PEDAL BEEN USED TO AID IN LOCATING THE ACTIVATING CONTROL? ARE TRICTION SURFACES PROVIDED ON FOOT OPERATED PUSH BUTTON CONTROLS? ARE PUSHBUTTONS ARRANGED IN THE FORM OF KEYBOARDS WHEN ALPHBETIC . NUMERIC . OR SPECIAL FUNCTION INFORMA-TION IS TO BE ENTERED INTO THE SYSTEM? IS THE USE OF TOGGLE SWITCHES LIMITED TO THOSE FUN-CTIONS REQUIRING TWO DISCRETE POSITIONS OR WHERE SPACE LIMITATIONS ARE SEVERE? ARE CHANNEL GUARDS OR LIFT-TO-UNLOCK SWITCHES USED WHERE THE ACCIDENTAL ACTIVATION OF A TOGGLE SWITCH MUST BE AVOIDED? ARE TOGGLE SWITCHES VERTICALLY ORIENTED WITH "OFF" REING THE DOWN POSITION? ARE LEVERS USED WHEN LARGE AMOUNTS OF FORCE OR DIS-PLACEMENT ARE INVOLVED OR WHEN MULTIDIMENSIONAL MOVEMENTS OF CONTROLS IS REQUIRED? ARE LEVER HANDLES CODED TO INDICATE THEIR FUNCTION WHEN SEVERAL LEVERS ARE GROUPED TOGETHER? ARE ALL LEVER LABELED AS TO FUNCTION AND DIRECTION OF MOTION? WHEN LEVERS ARE USED TO MAKE FINE OF CONTINUOUS ADJUSTMENTS. IS LIMB SEGMENT SUPPORT PROVIDED FOR ELBUM. FOREARM. WRIST AS APPROPRIATE? ARE PEDALS USED WHEN A LARGE AMOUNT OF DISPLACEMENT OR FORCE IS REQUIRED AND WHEN FOOT ACTIVATION IS DESTRABLE? ARE PEDALS DESIGNED SO THAT THEY WILL RETURN TO THE NULL POSITION WHEN FORCE IS REMOVED? ARE PEDALS COVERED WITH A NON-SLIP MATERIAL' HAS PREFERENCE BEEN GIVEN TO THE USE OF FORCE SENS-TITVE ISOMETHIC CONTROLS FOR TRACKING APPLICATIONS?

FOR CALIBRATION ADJUSTMENTS . ARE KNOBS SELECTED IN

CB601+ CB601+ CB602 82/152/P5.9.3 CH602 B2/152/P5.9.3 CB612+ CR405+ CB603 B2/152/P5.9.3 CH603+ CB604 B2/152/P5.9.3 CB604+ C8604+ CB605 B2/153/P5.9.3 CH605+ C8606 B2/153/P5.9.3 CHANA+ CR607 82/153/P5.9.3 CH607+ CB608 C1/9-29/T9-11-17 C8699 C1/9-29/T9-11.6 CB619+ CB610 C1/9-29/T9-11.7 CB610+ CB611 C1/9-29/T9-11-10 CB611+ CB613 C1/9-29/T9-11-14 CB613+ CB614 C1/9-29/T9-11-16 CB614+ CH615 C1/9-29/T9-11-18 CB616 C1/9-30/T9-11-19 CB617 C1/9-30/T9-11-20 CB617+ CB618 L4/5-45 CB618+

PREFERENC TO SCHEWDRIVER ADJUSTMENT WHENEVER FREU-HENT ADJUSTMENT MUST BE PERFORMED? IF SCREWDRIVER ADJUSTMENTS MUST BE MADE WITHOUT THE AID OF VISION. HAVE MECHANICAL GUIDES FOR THE SCREW-DRIVER BEEN PROVIDED OR THE SCREWS MOUNTED SO THAT THE SCREWDRIVER WILL NOT MOVE OUT OF POSITION? IS A REFERENCE SCALE PROVIDED FOR ALL ADJUSTEMNT CONTROLS AND IS THE SCALE READILY VISIBLE?
ARE MECHANICAL STOPS PROVIDED FOR CALIBRATION OR ADJUSTMENT CONTROLS WHICH ARE INTENDED TO HAVE A LIMITED DEGREE OF MOTION? ARE SENSITIVE ADJUSTMENT POINTS LOCATED OR GUARDED SO THAT THEY WILL NOT BE DISTURBED INADVERTENTLY? ARE INTERNAL CONTROLS LOCATED AWAY FROM DANGEROUS VOLTAGES . ROTATING MACHINERY . OR OTHER HAZARDS? IF INTERNAL CONTROLS ARE LOCATED NEAR HAZARDS. ARE THE CONTROLS APPROPRIATRLY SHIELDED AND LABELED? ARE ADJUSTMENT CONTROLS EASY TO SET AND LOCK? FOR CONCENTRIC SHAFT VERNIER CONTROLS. IS THE LARGER DIAMETER CONTROL USED FOR FINE ADJUSTMENT? DO KNOBS FOR PRECISION ADJUSTMENTS HAVE A 2 INCH MINIMUM DIAMETER? ARE CONTROL SCALES ONLY FINE ENOUGH TO PERMIT ACCURATE SETTING? ARE TOOL-OPERATED CONTROLS OPERABLE BY SCREWDRIVER OR OTHER MEDIUM SIZE STANDARD HAND TOOL? ARE CALIBRATION INSTRUCTIONS PLACED AS CLOSE TO THE CALIBRATING CONTROL AS POSSIBLE? IS VISUAL . AUDITORY . OR TACTILE FEEDBACK PROVIDED FOR ALL PHYSICAL ADJUSTMENT PROCEDURES? IS SOME TYPE OF INDEXING PROVIDED FOR ADJUSTMENT CONTROLS? ARE DESIGNS AVOIDED WHICH MAY DEVELOP EXCESSIVE BACKLASH AND CAUSE NEEDLESS ADJUSTMENT? ARE ADJUSTMENTS OF THE !CENTER ZERO! TYPE USED WHEN POSSIBLE ?

#### DISPLAYS-GENERAL CRITERIA

DAIO1 B2/25/P5.2.1.2 DA101+ DAIDI . DA102 82/25/P5.2.1.2 0A102+ PAIN2+ DA103 B2/25/P5.2.1.2 D4103+ DA104 B2/26/P5.2.1.2 DA104+ DA104+ DA105 82/25/P5.2.1.2 DA105+ DA105+ DA105+ DA106 B2/25/P5.2.1.2 DA106+ DA107 C1/9-30/T 9-11.6 DA108 C1/9-30/T 9-11.8 DAIDA+ DA109 C1/9-30/T 9-11-13 DAING. DA109+ DA110 L1/78/P 5.F DA110+ DA110+ DA201 B2/26/P5.2.1.3 DA201+ 04201+ D4201+ DA202 B2/26/P5.2.1.3 +505AG DA202+ DA203 82/26/P5.2.1.3 +FOSAG + F0540 DA204 B2/26/P5.2.1.3 04204+ DA294+

DA206 B2/26/P5.2.1.3 DA206+ DA206+ DA207 B2/26/P5.2.1.3

DA205 B2/26/P5.2.1.3 DA205 B2/26/P5.2.1.3

DA204+

DA205+

DA205+

DA207+ DA207+

DA208 82/26/P5.2.1.3 DA208+

DA209 B2/26/P5.2.1.3

DA210 B2/26/P5.2.1.3 DA210

DA211 B2/26/P 5.2.1.3 DA211 B2/26/P5.2.1.3 DA212 C1/9-30/T 9-11.2 IS THE INFORMATION DISPLAYED LIMITED TO THAT WHICH IS NECESSARY TO PERFORM SPECIFIC ACTIONS OF TO MAKE DECISIONS?

IS INFORMATION DISPLAYED ONLY TO THE DEGREE OF SPECIFICITY AND PRECISION REQUIRED FOR A SPECIFIC OPERATOR ACTION OR DECISION?

IS INFORMATION PRESENTED IN A DIRECTLY READABLE FORM TO AVOID THE NEED FOR TRANSPOSING.COMPUTING, INTERPOLATING.OR MENTAL TRANSLATION TO OTHER UNITS?

IS REDUNDANCY IN THE DISPLAY OF INFORMATION TO A SINGLE OPERATOR AVOIDED UNLESS IT IS REQUIRED TO ACHIEVE A SPECLIFIED RELIABILITY? IS THE SIMULTANEOUS DISPLAY OF INFORMATION FOR PERFORMING DIFFERENT ACTIVITIES AVOIDED UNLESS THEY ARE COMPARABLE FUNCTIONS REQUIRING THE SAME INFOR-MATTON? ARE DISPLAYS DESIGNED SUCH THAT FAILURE OF THE DIS-PLAY OR DISPLAY CIRCUIT IS IMMEDIATELY APPARENT? ARE GO-NO-GO TYPE DISPLAYS USED IF THEY WILL CONVEY SUFFICIENT INFORMATION? ARE NUMERICAL SCALES USED ONLY WHEN QUANTITATIVE DATA IS REQUIRED? DO DISPLAYS WHICH REQUIRE ARITHMETIC TRANSFORMATION HAVE THE TRANSFORMATION FACTOR CLEARLY INDICATED ON OR CLOSE TO THE DISPLAY IN QUESTION? DO INSTRUMENT SCALES CONTAIN ONLY THE INFORMATION NEEDED FOR A MAINTENANCE TECHNICIAN TO MAKE A DECISION? HAVE DISPLAYS BEEN LOCATED AND DESIGNED SO THAT THEY CAN BE READ TO THE DEGREE OF ACCURACY REQUIRED BY PERSONNEL IN THE NORMAL OPERATING OR SERVICING POSITION? CAN ACCESS TO AND THE READING OF DISPLAYS BE ACCOM-PLISHED WITHOUT THE USE OF LADDERS, SUPPLEMENTARY LIGHTING.OR OTHER SPECIAL EQUIPMENT?
WHEN FEASIBLE.ARE DISPLAY FACES PERPENDICULAR TO
THE OPERATOR'S NURMAL LINE OF SIGHT.AND AT WORST. NEVER LESS THAN 45° FROM THE NORMAL LINE OF SIGHT? ARE DISPLAYS CONSTRUCTED ARRANGED AND MOUNTED SO TO PREVENT REDUCTION OF INFORAMTION TRANSFER DUE TO THE REFLECTION OF THE AMBIENT ILLUMINATION FROM THE DISPLAY COVER? IS THE DISPLAY SHOCK MOUNTED SO THAT AMBIENT VIBRATIONS ARE DAMPED AND DO NOT DEGRADE USER PERFORMANCE BELOW THE LEVEL REQUIRED TO PERFOM THE MAINTENANCE ACTION? ARE ALL MAINTENANCE DISPLAYS WHICH ARE NECESSARY TO SUPPORT A MAINTENANCE ACTIVITY OR SEQUENCE OF ACTI-VITIES , GROUPED TOGETHER?

ARE DISPLAYS USED MOST FREQUENTLY GROUPED TOGETHER AND PLACES IN THE OPTIMUM VISUAL ZONE (15 DEGREES ON EITHER SIDE OF A VERTICAL CENTERLINE AND 0 TO 30 DEGREES BELOW A HORIZONTAL CENTERLINE)?

ARE DISPLAYS ARRANGED IN RELATION TO ONE ANOTHER

ARE DISPLAY APRANGED IN SEQUENCE FOR VIEWING FROM LEFT TO RIGHT OR TOP TO BOTTOM?

ACCORDING TO THEIR SEQUENCE OF USE OR THE FUNCTION-AL RELATIONS OF THE COMPONENTS THEY REPRESENT?

ARE VERY IMPORTANT OR CRITICAL DISPLAYS PLACED IN THE OPTIMUM VISUAL ZONE OR OTHERWISE HIGH LIGHTED?

IS THE ARRANGEMENT OF DISPLAYS CONSISTENT FROM APPLICATION TO APPLICATION THROUGHOUT THE SYSTEM? ON UNITS HAVING OPERATOR DISPLAYS.ARE MAINTENANCE

+515A0 +515AG DA213 C1/9-30/T 9-11.3 DA213+ 04213+ DA301 82/29/P5.2.1.4 DA301+ DA302 B2/29/P5.2.1.4 DA302+ DA303 82/29/P5.2.1.4 DA303+ DA304 B2/29/P5.2.1.4 DA304+ DA305 C1/9-30/T 9-11.12 DA305+ DA305+

DISPLAYS LOCATED BEHIND ACCESS DOORS ON OPERATOR'S PANEL? ON UNITS WITHOUT AN OPERATOR PANEL+ARE MAINTENANCE DISPLAYS LOCATED ON ONE FACE ACCESSIBLE IN THE NORMAL INSTALLED POSITION? ARE CODING TECHNIQUES USED TO FACILITATE THE DISCR-IMINATION BETWEEN INDIVIDUAL DISPLAYS? ARE CODING TECHNIQUES USED TO FACILITATE THE IDEN-TIFICATION OF FUNCTIONALLY RELATED DISPLAYS? ARE CODING TECHNIQUES USED TO INDICATE THE RELA-TIONSHIP BETWEEN DISPLAYS? IS ALL CODING OF DISPLAYS WITHIN THE SYSTEM UNI-FORM? ARE DISPLAYS WHICH PROVIDE TOLERANCE RANGES CODED SO BOTH THE CORRECT READING AND TOLERANCE LIMITS ARE EASILY IDENTIFIED?

### TYPES OF DISPLAYS

DB101 B2/30/5.2.2.1

DB102 B2/30/5.2.2.1 08102+ DB102+ DB103 B2/30/5.2.2.1 DB1034 DB103+ DB104 B2/30/5.2.2.1 DR104+ DR104+ DB104+ DB105 B2/30/5.2.2.1 DB105 B2/30/5.2.2.1 DB105 DR105+ DB106 B2/30/5.2.2.1 DB106+ DB106+ DB107 B2/30/P5.2.2.1 DB117+ DB107+ DB108 B2/30/P5.2.2.1 DB108+ DB108+ DB108+ DB109 B2/30/P5.2.2.1 DB109+ DB110 B2/30/P5.2.2.1 DB110+ DB111 B2/30/P5.2.2.1 DB111+ DB111+ DB112 C1/9-30/T 9-11-15 DB112+ D8201 82/47/P5.3.1 DB201+ DB202 B2/47/P5.3.1 DB202+ DB203 B2/47/P5.3.1 D8203+ DB204 C1/9-30/T 9-11-11 DB204+ DH301 L6/58/P C+1 DB301+ DB301+

DB302 L6/58/P C+2

HAVE TRANSILLUMINATED (EDGE OR BACK LIGHTING TECHNIQUES USED WITH PLASTIC MATERIALS) INDICATORS BEEN USED TO DISPLAY QUALITATIVE INFORMATION OF IMPORTANT SYSTEM STATUS DURING MAINTENANCE ACTIVITIES? DO LIGHTS. INCLUDING THOSE USED IN ILLUMINATED PUSH BUTTONS DISPLAY EQUIPMENT RESPONSE IN ADDITION TO CONTROL POSITION? IS THE USE OF LIGHTS HELD TO A MINIMUM NECESSARY ONLY TO DISPLAY THAT INFORMATION NECESSARY FOR FFECTIVE SYSTEM MAINTENANCE/OPERATION?

ARE LIGHTS WHICH SHOW THE STATUS OF THE SUBSYSTEM
OR ITS COMPONENTS SET ASIDE FROM MASTER CAUTION. MASTER WARNING MASTER ADVISORY AND SUMMATION LIGHTS? WHEN A TRANSILLUMINATED INDICATOR IS ASSOCIATED WITH A CONTROL . IS THE INDICATOR LIGHT SO LOCATED AS TO BE READILY AND UNAMBIGUOUSLY ASSOCIATED WITH THE CONTROL AND VISIBLE DURING CONTROL OPERATION? FOR CRITICAL FUNCTIONS, ARE INDICATOR LIGHTS LOCATED WITHIN 15 DEGREES OF THE OPERATORS NORMAL LINE OF SIGHT? ARE WARNING LIGHTS AN INTEGRAL PART OF OR LOCATED ADJACENT TO. THE CONTROL DEVICE UPON WHICH ACTION IS TO BE TAKEN? ARE INDICATOR LIGHTS USED SOLELY FOR MAINTENANCE AND ADJUSTMENT.AND REFERRED TO INFREQUENTLY.READILY ACCESSIBLE WHEN REQUIRED BUT OTHERWISE COVERED OR NON-VISIBLE DURING NORMAL EQUIPMENT OPERATION? IS THE LUMINANCE OF TRANSILLUMINATED DISPLAYS COMPATIBLE WITH THE AMBIENT ILLUMINANCE LEVEL? WHEN DISPLAYS ARE USED UNDER VARIED AMBIENT ILLUMI-NANCE . IS A DIMMING CONTROL PROVIDED? ARE PROVISIONS MADE TO PREVENT DIRECT AND/OR RE-FLECTED SUNLIGHT FROM MAKING INDICATORS APPEAR TO BE ILLUMINATED WHEN THEY ARE NOT? ARE CRITICAL WARNING LIGHTS ISOLATED FROM OTHER LESS IMPORTANT LIGHTS FOR BEST EFFECTIVENESS? ARE AUDIO DISPLAYS EQUIPPED WITH CIRCUITRY TEST DE-VICES OR OTHER MEANS OF OPERABILITY TEST? DOES THE DESIGN OF AUDIO DISPLAY DEVICES AND CIR-CUITS PRECLUDE FALSE ALARMS? DOES THE AUDIO DISPLAY DEVICE AND CIRCUITS PRECLUDE WARNING SIGNAL FAILURE IN THE EVENT OF SYSTEM OR EQUIPMENT FAILURE AND VICE VERSA ? ARE AUDITORY SIGNALS USED TO SUPPLEMENT LIGHTS FOR DISPLAYS NOT CONSTANTLY WATCHED AND WHERE CHANGES IN INDICATION MUST BE NOTED IMMIDIATELY?

OO CRT DISPLAYS RESOLVE AS MUCH DETAIL AS IS REQ-VIRED FOR ADEQUATE INTERPRETATION OF THE DISPLAYED INFORMATION? IS BRIGHTNESS CONTRAST BETWEEN CRT SIGNAL AND BACK-

D8302+ DB303 L6/58/P C.6 DR303+ DR303+ DB303+ DB304 L6/58/P C+8 DH 304+ DR304+ DR305 L6/59/P C+11 DP 305+ DB306 A1/8-5/F8-2 DR306+ DB307 A1/8-5/F8-2 DB307+ DB401 L6/65/P H+1 DB401+ DB401+ DB401+ D8402 L6/65/P H.2 DB403 L6/65/P H.3-6 DB403+ DB404 L6/65/P H+3-6 DR404+ DB404+ DB501 L6/66/P 1.1 08501 D8502 L6/66/P 1.2 08502+ D8502+ DR503 L6/66/P I+4 DB504 L6/66/P 1.3 DB504+ DB505 L6/66/P I.5 DB505+ DB601 L6/67/P J.2 DB601+ DB601+ DB602 L6/67/P J.3 DB602+ DB603 L6/67/P J.6 08603+ DR603+ DB604 L6/68/P K.2 DB604+ DB605 L6/68/P K+5 08605+ DB605+

GROUND SUFFICIENTLY HIGH TO AFFORD GOOD VISIBILITY? IS THE AMBIENT ILLUMINATION IN THE CRT AREA SUFFI-CIENTLY HIGH FOR OTHER VISUAL MAINTENANCE FUNCTIONS BUT NOT TO INTENSE TO INTERFERE WITH THE VISIBILITY OF THE CRT SIGNALS? ARE SCOPES ADEQUATELY HOODED OR SHIELDED FROM ROOM LIGHT WHEN ILLUMINATION IS SUFFICIENTLY HIGH FOR OTHER VISUAL TASKS?
ARE SURFACES IMMEDIATELY ADJACENT TO CRT DISPLAYS FINISHED IN A DULL MATTE?
ARE THE SCALES USED ON CRTS EASY TO READ AND ARE
THEY DESIGNED TO MAXIMIZE ACCURACY? ARE GRID MARKERS PROVIDED IN CRT DISPLAYS TO INCREASE ACCUPACY OF INTERPOLATION?
WHERE FEASIBLE.ARE COUNTERS USED TO PRESENT LARGE RANGES OF QUANTITATIVE INFORMATION WHERE CONTINUOUS TREND INDICATION IS NOT NECESSARY AND WHERE QUICK PRECISE READING IS REQUIRED? DO NUMBERS ON COUNTER. CHANGE BY SNAP ACTION RATHER THAN BY CONTINUOUS MOVEMENT? DOES SPACE BETWEEN NUMERALS AND THE MOUNTING TECH-NIQUE PROVIDE FOR GOOD LEGIBILITY OF THE COUNTER? DO COUNTERS WHICH ARE USED TO INDICATE SEQUENCING RESET AUTOMATICALLY UPON COMPLETION OF A SEQUENCE. AND IS PROVISION MADE FOR MANUAL RESETTING ALSO? ARE FLAGS LIMITED TO THE DISPLAY OF ONLY QUALITA-TIVE NON-EMERGENCY CONDITIONS? IF FLAGS ARE USED TO INDICATE THE MALFUNCTION OF A VISUAL DISPLAY. DUES THE MALFUNCTION POSITION OF THE FLAG AT LEAST PARTIALLY OBSCURE THE DISPLAY? DO DISPLAY FLAGS OPERATE WITH A SNAP ACTION? APE FLAGS COLORED TO HAVE A HIGH CONTRAST TO THE BACKGROUND? ARE FLAGS AS CLOSE TO THE SURFACE OF THE PANEL OR INDICATOR AS POSSIBLE? WHERE POSSIBLE . IS PRINTED INFORMATION PROVIDED IN DIRECTLY USABLE FORM, I.E. REQUIREMENTS FOR DECODING OR INTERPOLATION ARE MINIMIZED? IS PRINTED MATERIAL PRESENTED IN A FORMAT THAT IS EASILY AND QUICKLY UNDERSTANDABLE? IS A POSITIVE INDICATION GIVEN FOR THE NEED TO SER-VICE THE PRINTER WITH A SUPPLY OF PAPER. INK. RIBBON. FTC.? WHERE PLOTTERS ARE EMPLOYED. IS THE PLOTTING POINT READILY VISTBLE? ARE AIDS. SUCH AS OVERLAYS. PROVIDED WHEN THE OPER-ATOR IS REQUIRED TO INTERPRET GRAPHIC DATA OF PLOT-

# DISPLAY CONSTRUCTION:

DC001 L6/50/P D+2 DC001+ DC001+ DC002 L6/60/P D+3 DC003 L6/60/P D.5 DC004 L6/60/P D.6 DC004+ DC005 L6/60/P D.7 00005+ DC006 L6/60/P D+10 DC006+ DC007 L6/60/P D+11 DC007+ DC008 L6/60/P D.12 DC008+ DC101 L6/62/P E+1

WHERE GIVEN OPERATING CONDITIONS ALWAYS FALL WITHIN A CEPTAIN RANGE ON THE SCALE. ARE THESE AREAS MADE READILY IDENTIFIABLE BY MEANS OF CODING?
IS COLOR CODING OF DISPLAY INDICATORS AVOIDED IF THE INSTRUMENT MUST BE READ UNDER AN ILLUMINANT OTHER THAN WHITE?
WHEREVER POSSIBLE. DO SCALES START AT ZERO?
DO SCALE GRADUATIONS ON INDICATORS PROGRESS BY ONE.
TWO.OR FIVE UNITS.OR DECIMAL MULTIPLES THEREOF?
DOES THE INCREASE IN NUMERICAL PROGRESSION READ CLOCKWISE. FROM LEFT TO RIGHT. OR FROM THE BOTTOM UP?
IS ADEQUATE CONTRAST USED BETWEEN SCALE FACE AND MARKINGS?
ON STATIONARY SCALES. ARE ALL NUMBERS ORIENTED VERTICALLY?
ON MOVING SCALES. ARE NUMBERS UPRIGHT AT THE READING POSITION?
ON MOVING POINTEH-FIXED SCALE DISPLAY INDICATORS.

DC101 . DC101+ DC102 L6/62/P E.6 00102+ 00102+ DC102+ DC103 L6/62/P E.7 DC103+ DC103+ DC114 L6/62/P E.8 DC114+ DC114+ DC105 L6/63/P G.7 DC105+ DC105+ DC105+ DC106 C1/9-30/T 9-11.5 DC106+ DC106+ DC107 C1/9-30/T- 9-11.7 DC107+ DC108 C1/9-30/T 9-11.9 DC108+ DC109 C1/9-30/T 9-11.10 DC109+ DC119+ DC109+ DC110 C1/9-30/T 9-11.10 DOES THE MAGNITUDE OF THE READING INCREASE WITH A CLOCKWISE MOVEMENT OF THE POINTER? FOR EASE OF MONITORING A GROUP OF CIRCULAR SCALE TYPE INDICATORS ARE THE DISPLAYS ARRANGED IN ROWS WITH POINTERS NORMALLY ALLIGNED HORIZONTALLY. OR IN COLUMNS WITH POINTERS ALIGNED VERTICALLY? WHERE SPACE IS LIMITED ARE NUMERALS PLACED INSIDE OF THE GRADUATION MARKS TO AVOID CONSTRICTION OF THE SCALE? WHERE SPACE IS NOT LIMITED. ARE NUMERALS PLACED OUT-SIDE OF THE GRADUATION MARKS TO AVOID HAVING THE NUMBERS COVERED BY THE POINTER? IF THE UNUSED PORTION OF A SCALE IS COVERED. IS THE OPEN WINDOW LARGE ENOUGH TO PERMIT AT LEAST ONE NUMBERED GRADUATION TO APPEAR AT EACH SIDE OF ANY SETTING? WHEN CENTER-NULL DISPLAYS ARE USED . IS THE CIRCUIT DESIGNED SO THAT IF POWER FAILS. THE INDICATOR WILL NOT REST IN THE IN-TOLERANCE POSITION? ARE MOVING-POINTER FIXED SCALE INDICATORS USED FOR ADJUSTMENT PROCEDURES? ARE SCALES PROVIDED WITH ONLY ENOUGH GRADUATION FOR REQUIRED ACCURACY WITHOUT INTERPOLATION? IS A SPECIAL CALIBRATION POINT PROVIDED ON THE SCALE OR ON A SEPERATE OVERLAY IF THE EDGES AND MIDPOINT OF TOLERANCE RANGE ARE NOT SUFFICIENT FOR ACCURATE CALIBRATION? ARE IRREGULAR SCALE BREAKDOWNS AVOIDED?

# CONTROL-DISPLAY RELATIONSHIPS

DD001 82/19/P 5.1.1.1 DD001 + DD001+ DD002 B2/19/P 5.1.1.2 DD002+ +50000 DD003 82/19/P 5.1.1.3 00003+ DD003+ 00003+ DD004 B2/19/P 5.1.1.4 00004+ 00004+ DD005 B2/19/P 5.1.2.1 DD005+ 00005+ DD006 82/19/P 5.1.2.1.1. 00006+ DD007 82/19/P 5.1.2.1.1.2 DD008 B2/20/P 5.1.2.1.1.4 DD009 B2/20/P 5.1.2.2 DD009+ DD009+ DD010 B2/20/P 5.1.2.3 DD011 82/20/P 5.1.2.3.1 00011+ DD011+ 00011+ DD011+ DD012 82/20/P 5.1.2.3.3

IS THE CONTROL-DISPLAY PELATIONSHIP FUNCTIONALLY EFFECTIVE AND REQUIRE A MINIMUM OF DECODING OR MENTAL INVOLVMENT ON THE PART OF THE TECHNICIAN?

IS THE RELATIONSHIP OF THE CONTROL TO ITS ASSOCI-ATED DISPLAY IMMEDIATELY APPARENT AND UNAMBIGUOUS TO THE TECHNICIAN/OPERATOR? ARE CONTROL-DISPLAY RELATIONSHIPS APPARENT THROUGH DESIGN CONSIDERATIONS OF PROXIMITY SIMILARITY OF GROUPINGS. CODING. FRAMING. LABELING. AND SIMILAR TECH-NIQUES? IS THE PRECISION OF DISPLAY PRESENTATION CONSISTENT WITH THE RANGE OF CONTROL MOVEMENT REQUIRED FOR ADEQUATE SYSTEM PERFORMANCE? ARE FUNCTIONALLY RELATED CONTROLS AND DISPLAY LOCATED IN PROXIMITY AND ARRANGED IN FUNCTIONAL ARE FUNCTIONAL GROUPS OF CONTROLS-DISPLAYS LOCATED TO PROVIDE FOR LEFT TO RIGHT (PREFERRED) OR TOP-TO-BOTTOM ORDER OF USE OR BOTH ARE CONTROL-DISPLAY GROUPS ARRANGED SO THAT THE MORE FREQUENTLY USED GROUPS AND MOST IMPORTANT GROUPS ARE LOCATED IN AREAS OF EASIEST ACCESS? IS THE LOCATION OF RECURRING FUNCTIONAL CONTROL-DISPLAY GROUPS SIMILAR FROM PANEL TO PANEL? DOES LOCATION AND ARRANGEMENT OF CONTROL AND DIS-PLAYS AID THE TECHNICIAN/OPERATOR IN DETERMINING WHICH CONTROLS ARE USED WITH WHICH DISPLAYS. WHICH EQUIPMENT COMPONENT EACH CONTROL AFFECTS AND WHICH EQUIPMENT FUNCTION EACH DISPLAY DESCRIBES? ARE CONTROLS AND DISPLAYS WITHIN FUNCTIONAL GROUPS LOCATED ACCORDING TO OPERATIONAL SEQUENCE OR FUNC-TION OR BOTH? IF CONTROLS ARE ARRANGED IN FEWER ROWS THAN DIS-PLAYS.ARE THE CONTROLS AFFECTING THE TOP ROW OF DISPLAYS POSITIONED AT THE FAR LEFT.AND THE CON-TROLS AFFECTING THE SECOND ROW OF DISPLAYS PLACED IMMEDIATELY TO THE RIGHT OF THESE? WHEN THE MANIPULATION OF ONE CONTROL REQUIRES THE

```
DD012+
·51000
DD013 92/20/P 5.1.2.3.4
DD013+
00013+
00013+
DD014 B2/21/P 5.1.2.3.5
DD014+
DD014+
DD014+
00014+
DD014+
DD015 82/21/P 5.1.2.3.6
00015+
00015+
DD015+
00015+
DD016 B2/21/P 5.1.3.1
DD016+
DD017 82/21/P 5.1.3.2
DD017+
DD017+
DD017+
DD018 82/21/P 5.1.3.3
DD018+
00018+
DD019 B2/21/P 5.1.3.3
00019+
00019+
DD020 82/21/P 5.1.3.4
+05000
+020dd
DD021 82/21/P 5.1.3.4
DD021+
+1500U
00/21+
DD022 82/21/P 5.1.3.5
DD023 92/21/P 5.1.3.5
00023+
00023+
DD023+
DD023+
DD024 B2/21/P 5.1.3.6
DD024+
DD024+
00024+
00024+
DD025 H2/21/P 5.1.3.6
00025+
DD025+
00025+
```

DD025+

ING?

READING OF SEVERAL DISPLAYS. IS THE CONTROL PLACED AS NEAR AS POSSIBLE TO THE RELATED DISPLAYS AND PREFERABLY BENEATH THE MIDDLE OF THE DISPLAYS? WHEN SEPERATE DISPLAYS ARE AFFECTED BY A COMBINED CONTROL (E.G.CONCENTRICALLY GANGED KNOBS) . IS THE DISPLAY ARRANGED FROM LEFT TO RIGHT WITH THE COM-BINED CONTROL UNDERNEATH THE CENTER OF THE DISPLAY? WHEN RELATED CONTROLS AND DISPLAYS MUST BE LOCATED ON SEPERATE PANELS AND BOTH PANELS ARE MOUNTED AT APPROXIMATELY THE SAME ANGLE RELATIVE TO THE OPER-ATOR. DO THE CONTROL POSITIONS ON ONE PANEL CORRESPOND TO THE ASSOCIATED DISPLAY POSITION OF THE OTHER PANEL? ARE CONTROLS AND DISPLAYS ORIENTED TO CORRESPOND TO THE CONTROLLED AND MONITORED COMPONENTS (E.G. IS THE POSITION OF ENGINE CONTROLS ORIENTED AS IF THE OPERATOR FACES THE NORMAL DIRECTION OF VEHICLE MOVEMENT? DO DISPLAY INDICATORS CLEARLY AND UNAMBIGUOUSLY DIRECT AND GUIDE THE APPROPRIATE CONTROL RESPONSE ? IS THE TIME LAG BETWEEN THE RESPONSE OF A SYSTEM TO A CONTROL INPUT AND THE DISPLAY PRESENTION OF THE RESPONSE CONSISTENT WITH SAFE AND EFFICIENT SYSTEM OPERATION? DOES CLOCKWISE MOVEMENT OF A ROTARY CONTROL PRODUCE A CLOCKWISE MOVEMENT OF THE CIRCULAR SCALE POINTER AND AN INCREASE IN THE MAGNITUDE OF THE SETTING? DOES MOVEMENT OF A LINEAR CONTROL FORWARD. UP. OR TO THE RIGHT PRODUCE A CLOCKWISE MOVEMENT OF CIRCULAR SCALE POINTERS AND AN INCREASE IN THE MAGNITUDE OF THE SETTING? DOES CLOCKWISE MOVEMENT OF A ROTARY CONTROL PRODUCE MOVEMENT UP OR TO THE RIGHT FOR HORIZONTAL AND VERTICLE SCALE POINTERS AND AN INCREASE IN THE MAG-UITUDE OF THE READING? DOES MOVEMENT OF A LINEAR CONTROL FORWARD . UP . OR TO THE RIGHT PRODUCE A MOVEMENT UP OR TO THE RIGHT FOR HORIZONTAL AND VERTICAL SCALE POINTERS AND AN IN-CREASE IN THE MAGNITUDE OF THE READING? IS THE USE OF DISPLAYS WITH MOVING SCALES AND FIXED POINTERS OR CURSORS AVOIDED? WHEN CIRCULAR FIXED POINTER . MOVING-SCALE INDICATORS ARE NECESSARY DOES CLOCKWISE MOVEMENT OF ROTARY CONTROLS OR MOVEMENT OF A LINEAR CONTROL FORWARD. UP OR TO THE RIGHT PRODUCE A COUNTERCLOCKWISE MOVEMENT OF THE SCALE AND AN INCREASE IN THE MAGNITUDE OF THE READING? WHEN VERTICAL OR HORIZONTAL FIXED-POINTER. MOVING-SCALE INDICATORS ARE NECESSARY. DOES CLOCKWISE MOVE-MENT OF AN ASSOCIATED ROTARY CONTROL PRODUCE A MOVEMENT OF THE SCALE DOWN OR TO THE LEFT AND AN INCREASE IN THE MAGNITUDE OF THE READING? FOR VERTICLE OR HORIZONTAL FIXED-POINTER . MOVING-SCALE INDICATORS DOES MOVEMENT OF A LINEAR CONTROL FORWARD OF TO THE RIGHT MOVE THE SCALE DOWN OR TO THE LEFT AND INCREASE THE MAGNITUDE OF THE READ-

# CONSTRUCTION-GENERAL CRITERIA EA001 A3/DN2G3/P2.3.A EA001+

EA002 A3/DN2G3/P2.3.C EA002+ EA002+

EA003 A3/DN2G3/P2.3.D EA003+

EA004 A3/DN2G3/P2.3.E EA004+

EA005 A3/DN2G3/P2.3.F EA005+

EA005+ EA006 A3/DN2G3/P2.3.G EA006+

EA007 A3/DN2G3/P2.3.H EA007.

EA008 A3/DN2G3/P2.3.1

EA008+ EA009 A3/DN2G3/P2.3.J

EA010 A3/DN2G3/P2.3.K

EA011 L6/14/P B.9 EA011+

FA012 L6/14/P 8.10 FA012+

EA013 L6/14/P B.11 FA013+

EA014 L6/14/P B.13

EA014+

FA007+

EA015 B2/152/P5.9.1.A EA015+

EA015+ EA016 B2/152/P5.9.1.B

EA016 + EA017 B2/152/P5.9.1.C

EA017+ EA018 A2/DN2A1/P1.14

EA018+ EA019 A2/DNZE2/P1.17

EA019+

EA020 A2/DN2E2/P1.20

EA020+

EA021 A2/DN2E2/P1.21

EA022 A2/DN2E2/P1.22

EA023 AZ/DNZEZ/P1.23

EA024 A2/ONZEZ/P1.24

EA024+

EA025 L4/5-47

EA025+

EA026 L4/5-48

EA026 L4/5-48

EA027 L4/5-50

ARE CIRCUITS GROUPED WITHIN UNITS TO MINIMIZE THE CRISSCROSSING OF SIGNALS BETWEEN UNITS?
CAN EACH UNIT BE CHECKED AND ADJUSTED SEPARATELY. AND THEN BE CONNECTED INTO A FUNCTIONING SUBSYSTEM WITH LITTLE OR NO ADDITIONAL ADJUSTMENT? ARE OVERLOAD INDICATORS PROVIDED ON EACH MAJOR CIRCUIT? ARE REGULARLY STOCKED STANDARD PARTS USED WHEREVER POSSIBLE? ARE ASSEMBLIES. SUBASSEMBLIES. AND PARTS INTER-CHANGEABLE WITHIN AND BETWEEN EQUIPMENTS WHENEVER POSSIBLE? ARE MECHANICAL COMPONENTS DESIGNED TO BE LUBRICATED WITHOUT DISASSEMBLY OR REQUIRE NO LUBRICATION? ARE IRREGULAR PROTRUSIONS (WAVE GUIDES. CABLES. HOSES, ETC.) EASILY REMOVEABLE FOR HANDLING AND MAINTENANCE? ARE BRACES PROVIDED TO HOLD HINGED ASSEMBLIES IN AN OPEN POSITION FOR THE PERFORMANCE OF WORK ON THEM? ARE UNITS DESIGNED TO PREVENT DAMAGE TO DELICATE PARTS DURING MAINTENANCE/REPAIR? IS FOLD-OUT CONSTRUCTION OF UNITS PROVIDED WHERE-FVFR FFASTRIF? ARE RESTS AND STANDS PROVIDED FOR ALL APPLICABLE UNITS? DO RESTS AND STANDS INCORPORATE PROVISIONS FOR TEST EQUIPMENT. TOOLS AND MANUALS WHERE FEASIBLE? ARE RESTS OR STANDS A PART OF THE BASIC CHASSIS WHERE DESIGN REQUIREMENTS PERMIT? ARE GUIDES. TRACKS. AND STOPS PROVIDED TO PREVENT DAMAGE AND TO FACILITATE HANDLING OF UNITS AND COMPONENTS. WHERE FEASIBLE?
ARE PHYSICAL MEASURES PROVIDED TO PRECLUDE THE INTERCHANGE OF UNITS OF SAME OR SIMILIAR FORM THAT ARE NOT. IN FACT FUNCTIONALLY INTERCHANGEABLE? ARE PHYSICAL MEASURES PROVIDED TO PRECLUDE THE IMPROPER MOUNTING OF UNITS OR COMPONENTS? ARE MEASURES PROVIDED TO FACILITATE THE IDENT-IFICATION OF INTERCHANGEABLE UNITS OR COMPONENTS? ARE COMPONENTS AND ASSEMBLIES DESIGNED SUCH THAT THEY CAN ONLY BE INSTALLED IN THE CORRECT POSITION? ARE CENTERS OF GRAVITY OF HARDWARE KEPT AS LOW AS POSSIBLE? ARE LIGHT WEIGHT. EFFICIENTLY DESIGNED COMPONENTS UTILIZED THAT DO NOT JEOPARDIZE THE REQUIRED STRENGTH CHARACTERISTICS OF THE END ITEM? ARE MOISTURE AND FUNGUS-RESISTANT MATERIALS USED WHENEVER POSSIBLE AND PRACTICAL? HAVE CRITICAL SURFACES BEEN TREATED WITH PERMANENT OR SEMI-PERMANENT FINISHES? HAVE FUNGUS-PROOFING AND WATER-PROOFING COMPOUNDS BEEN APPLIED WHEN APPROPRIATE? FOR ITEMS CONTAINING CRITICAL PARTS/MECHANISMS THAT REQUIRE PROTECTIVE ENCLOSURES. ARE THE CASES OR OUTER SHELLS WATER/VAPOR PROOF TO ELIMINATE THE NEED FOR SUPPLEMENTAL PRESERVATION? HAS THE USE OF CANTILEVER MOUNTINGS FOR PARTS AND ASSEMBLIES BEEN MINIMIZED AND WHERE USED. IS THE CENTER OF GRAVITY NEAR THE MOUNTING?
HAS THE CENTER OF GRAVITY BEEN CONSIDERED IN THE POSITIONING OF SHOCK MOUNTS?

HAVE SHOCK MOUNTS BEEN POSITIONED TO PROVIDE AN APPROX-IMATELY EQUAL DISTRIBUTION OF WEIGHT TO ALL MOUNTING POINTS?

HAS SEQUENTIAL ASSEMBLY BEEN MINIMIZED TO REDUCE

EA027+ EA027+ EA028 L4/5-53 EA028+

EA029 L4/5-53

EA030 L4/5-53 EA030+ EA031 L4/5-53

EA032 L4/5-51 EA032+ EA033 L4/5-51 FA033+ INVOLVED DISSASSEMBLY TO MAKE REPAIRS OR ADJUSTMENTS? HAS THE NUMBER OF VARIABLE DEVICES BEEN MINIMIZED. COMMENSURATE WITH DESIGN REQUIREMENTS?

HAS THE SIMPLEST ELECTRICAL/ELECTRONIC DESIGN BEEN UTILIZED THAT WILL PERFORM THE REQUIRED FUNCTIONS?

HAS MAXIMUM USE BEEN MADE OF STANDARD "PREFERRED" CIRCUITS?

HAS THE SIMPLEST MECHANICAL DESIGN BEEN UTILIZED THAT WILL PERFORM THE REQUIRED FUNCTIONS?

HAVE STANDARD MATERIALS BEEN UTILIZED IN ALL

POSSIBLE CASES?
HAVE CORROSION-RESISTANT MATERIALS BEEN UTILIZED WHEN REQUIRED?

## COMPONENT LOCATION AND ORIENTATION

EA101 A3/DN2G3/P2.1.A FAID1+ EA102 A3/DN2G3/P2.1.8 FA102+ FAID2+ EA103 A3/DN2G3/P2.1.C EA104 A3/DN2G3/P2.1.D EA104+ EA104+ EA105 A3/DN2G3/P2.1.E FA105+ EA106 A3/DN2G3/P2.1.F F4106+ EA106+ EA107 A3/DN2G3/P2.1.G FA107+ EA108 A3/DN2G3/P2.1.H EALOR+ FA108+

EAl10 A2/DNZEZ/P1.5 EAl10+ EAl10+ EAl11 A2/DNZEZ/P1.19 EAl11+ EAl11+ FAl12 L1/96/26 EAl12+ FAl13 L4/5-49 EAl13+ EAl14 L6/19/10

EA114+

EA109 B2/152/P5.9.2.2

HAVE PARTS BEEN MOUNTED IN AN ORDERLY WAY ON FLAT SURFACES AND NOT STACKED ON TOP OF EACH OTHER? HAVE PARTS BEEN MOUNTED ON ONE SIDE OF A BOARD AND ALL WIRING INCLUDING PRINTED CIRCUITS PUT ON THE OTHER SIDE OF THE BOARD?

HAVE PARTS BEEN POSITIONED TO PROVIDE SPACE TO USE PROBES. SOLDERING IRONS ETC. WITHOUT DIFFICULTY? CAN SUBASSEMBLIES AND OTHER PARTS BE REPLACED WITHOUT REMOVAL OR INTERFERENCE FROM ADJACENT PARTS?

CAN FUSES BE SEEN AND REPLACED WITHOUT THE REMOVAL OF OTHER PARTS AND WITHOUT THE USE OF TOOLS?

ARE DELICATE COMPONENTS LOCATED SUCH THAT THEY WILL NOT BE DAMAGED WHILE WORK IS BEING PERFORMED ON THE UNIT?

HAVE INTERNAL CONTROLS BEEN LOCATED AWAY FROM DANGEROUS VOLTAGES?

HAVE COMPONENTS THAT RETAIN HEAT OR ELECTRICAL POTENTIAL AFTER EQUIPMENT HAS BEEN DEENERGIZED BEEN LOCATED TO PRECLUDE HEING CONTACTED BY THE REPAIRMAN WHEN THE EQUIPMENT IS FIRST OPENED?

ARE COMPONENTS OF THE SAME OR SIMILAR FORM BUT WITH DIFFERENT FUNCTIONAL PROPERTIES EASILY IDENTIFIED AND NOT INTERCHANGEABLE?

ARE INTERIOR MOUNTING AND INSTALLATION HARDWARE OF ADEQUATE STRENGTH AND DESIGN TO WITHSTAND STRESSES ENCOUNTERED DURING HANDLING AND MOVEMENT?
ARE LARGE. HEAVY OR DENSE INTERIOR COMPONENTS LOCATED AS NEAR THE BASE OR BOTTOM OF THE ITEM AS PRACTICAL?
ARE HIGH FAILURE RATE COMPONENTS READILY ACCESSIBLE FOR REPLACEMENT?
ARE PART ARRANGED FOR ECONOMICAL ASSEMBLY AND LOGICAL WIRING?
ARE UNITS LAID OUT TO MINIMIZE THE OPERATIOR'S MOVEMENTS DURING CHECKOUT?

# CASES, COVERS, HANDLES, RACKS AND CHASSIS

EA201 A3/DN2G3/P2.4
EA201 +
EA201 +
EA202 A3/DN2G3/P2.4.1.A
FA202 +
EA203 B2/154/P5.9.6.1
EA203 +
EA203 +
EA204 +
EA204 +
EA205 B2/154/P5.9.7.1
EA205 +
EA206 B2/154/P5.9.7.3

ARE COVERS FASILY OPENED OR REMOVED FOR ACCESS TO INTERIOR COMPONENTS OF A UNIT IN ITS INSTALLED POSITION?

ARE COVERS AND CASES DESIGNED FOR REMOVAL RATHER THAN HAVING TO LIET UNITS OUT OF THEM?

ARE MOUNTING SCREW HOLES OF SUFFICIENT SIZE TO PERMIT CASE ATTACHMENT TO THE UNIT WITHOUT PERFECT ALLGOMENT BETWEEN THE TWO ITEMS?

ARE EDGES AND CORNERS ON CASES AND COVERS ROUNDED OR OTHERWISE FINISHED TO PREVENT INJURY TO PERSONNEL?

HAS THE PROPER ORIENTATION OF A UNIT WITHIN ITS CASE BEEN IDENTIFIED EITHER BY CASE DESIGN OR BY THE USE OF APPORTATE LARELS?

ARE CASES SUFFICIENTLY LARGE TO ACCOMMODATE THEIR

FA206+ F4206+ FA207 82/154/P5.9.7.4 FA207+ FA207+ EA208 82/154/P5.9.8.1 FA208+ FA208+ EA209 C1/23-17/T23-2.5C EA210 C1/23-17/723-2.7C EA210+ FA211 C1/23-17/T23-2.8C FA211+ EA212 C1/23-17/T23-2.9C EA212+ FA212+ EA213 C1/23-16/T23-2.1H EA214 C1/23-16/T23-2.2H EA215 C1/23-16/T23-2.3H EA216 C1/23-16/T23-2.4H EA217 C1/23-16/T23-2.5H E4217+ EA218 C1/23-16/T23-2.6H EA218+ EA219 C1/23-16/T23-2.7H FA219. FA220 C1/23-16/T23-2.9H FA220+ EA221 C1/23-16/T23-2.10H FA221+ FA222 C1/23-16/T23-2.11H EA222+ EA223 C1/23-16/T23-2.12H FA223+ EA224 C1/23-16/T23-2.9H FA224 EA225 11/157/1 EA226 11/157/12 FA2264 EA227 11/157/11 EA227 EA228 11/157/14 FA228 FA229 11/157/17 FA229 FA230 11/157/18 FA230 FA231 11/157/20 EA231 EA232 11/168/1 EA232+ EA233 11/168/2 F4233+ EA234 11/168/3 F42344 EA235 11/168/4 FA235+ EA236 11/168/5 EA2364 EA237 11/168/6 EA238 11/168/15

INSTALLATION AND REMOVAL WITHOUT DAMAGE TO THE UNIT THEY FNCLOSE? ARE CASES EQUIPED WITH GUIDES. TRACKS. AND STOPS AS NECESSARY TO FACILITATE HANDLING AND PREVENT DAMAGE TO THE UNIT THEY ENCLOSE?
ARE OBVIOUS METHODS PROVIDED TO INDICATE WHEN A COVER IS NOT SECURED. EVEN THOUGH IT MAY BE IN PLACE? IS AN INSTRUCTION PLATE PROVIDED WHEN THE METHOD FOR OPENING A COVER IS NOT ORVIOUS? ARE NO MORE THAN SIX FASTENERS USED TO SECURE A CASE? ARE THE SAME TYPE OF FASTENERS USED ON ALL COVERS AND CASES FOR A GIVEN TYPE OF EQUIPMENT? ARE VENTILLATION HOLES ADEQUATLY SCREENED TO PREVENT ENTRY OF CONDUCTORS THAT COULD INADVERTENTLY CONTACT HIGH VOLTAGES? ARE HANDLS USED ON UNITS WEIGHING OVER TEN POUNDS? ARE HANDLES PROVIDED ON SMALLER UNITS THAT ARE DIFFICULT TO GRASP. REMOVE. OR HOLD? ARE HANDLES PROVIDED ON TRANSIT CASES TO FACILITATE HANDLING AND CARYING OF THE UNIT? ARE HANDLES POSITIONED TO PROVIDE A BALANCED LOAD? ARE THE INSIDE DIMENSIONS OF HANDLES AT LEAST 4.5 INCHES WIDE AND 2 INCHES DEEP? DO HANDLES HAVE A COMFORTABLE GRIP FOR REMOVAL AND REPLACEMENT OF UNITS? ARE HANDLES LOCATED SUCH THAT THEY DO NOT INTERFERE WITH SURROUNDING HARDWARE? ARE HANDLES LOCATED TO PREVENT ACCIDENTAL ACTIVATION OF CONTROLS? CAN HANDLES ALSO SERVE AS MAINTENANCE STANDS FOR THE EQUIPMENT? ARE HANDLES ADEQUATE ON HEAVY EQUIPMENT REQUIRING TWO MEN TO LIFT? ARE HANDLES OR OTHER SUITABLE MEANS PROVIDED ON ALL UNITS REQUIRING REMOVEMENT/REPLACEMENT? ARE HANDLES LOCATED NEAR THE BACK OF HEAVY EQUIPMENT TO FACILITATE HANDLING? ARE COVERS AND CASES REMOVEABLE/REPLACEABLE/ PORTABLE BY ONE MAN? DO SIMILIAR COVERS OPERATE ALIKE BUT ARE NOT INTERCHANGEABLE? ARE LIKE COVERS AND THEIR FASTENERS COMPLETELY INTERCHANGEABLE? ARE CAPTIVE. QUICK OPENING FASTENERS USED WHEREVER PRACTICAL? ARE NONREMOVEABLE COVERS/CASES SELFSUPPORTING WHILE OPEN? ARE INSTRUCTIONS FOR COVERED UNITS READABLE WITH THE COVER OPEN? ARE COVERS/CASES DESIGNED WITH TOP SURFACES SMOOTH AND SLOPED TO REDUCE THE ACCUMULATION OF DUST/DIRT? ARE RACKS UNIFORM IN SIZE. DIVISION AND USE CHARACTERISTICS? ARE RACK DISPLAYS LOCATED BETWEEN 40 AND 70 INCHES FROM THE FLOOR? ARE RACK CONTROLS LOCATED BETWEEN 40 AND 55 INCHES FROM THE FLOOR? ARE REPLACEABLE ITEMS THAT WEIGH OVER 25 POUNDS LOCATED 51 INCHES OR LESS ABOVE THE FLOOR? CAN DOORS AND DRAWERS BE OPENED WITH ONE HAND AND WITH LESS THAN 40 POUNDS FORCE? DO ADJACENT HINGED DOORS/COVERS OPEN IN OPPOSITE DIRECTIONS? ARE GUIDES. SUPPORTS. AND LABLES PROVIDED AS AIDS

EA238+ EA239 11/168/13 F4230+ EA240 I1/168/18 EA240+ EA241 I1/168/19 FA241+ EA242 11/168/21 EA243 11/168/22 FA243+ EA244 11/168/25 FA244+ EA245 A1/8-9/1 F4245+ EA246 A1/8-9/5 FA246+ FA246. EA247 A1/8-9/16 FA247. FA248 A1/8-10/4 F 4248 . FA249 A1/8-10/5 F4249+ EA250 A3/DN2G3/P2.4.3.E FA250+ FA250+ FA251 A3/DN2G3/P2.4.3.1 EA251+ FA251 . EA252 A3/DN2G3/P2.4.3.J EA253 L6/15/PC.7 EA253. EA254 L4/5-46 FA254+ EA255 L4/5-46 EA255+ EA256 L4/5-52 F4256+

IN REMOVING/REPLACING HEAVY ITEMS? ARE INTERLOCKS PROVIDED TO DISCONNECT HAZZARDOUS ITEMS ON RACKS OR CHASSIS? ARE ALL DOORS. DRAWERS. AND ACCESSES TO PACKS CLOSED DURING NORMAL OPERATIONS? ARE ALL UNITS LABELED WITH FULL IDENTIFYING INFORMATION? ARE STATUS LIGHTS AND LAMP TEST FEATURES PROVIDED? ARE ALL MAINTENANCE CONTROLS/DISPLAYS LOCATED REHIND THE ACCESS DOOPS?
ARE METERS/CLOCKS PROVIDED FOR REPORTING OPERATING ARE RACKS DESIGNED WITH MOVEABLE DRAWERS OR SHELVES TO FACILITATE MAINTENANCE?
ARE DRAWERS AND MACKS DESIGNED TO OPEN WITHOUT RREAKING INTERNAL CONNECTIONS REQUIRED FOR MAINTENANCE? APE DRAWERS AND RACKS DESIGNED WITH HINGES OR ROTATION POINTS FOR EASE OF ACCESS? ARE LARGE PLUG-IN ITEMS SECUPED WITH EASY-TO-PELEASE HOLDING CLAMPS?
ARE HEAVY PARTS LOCATED AS CLOSE AS POSSIBLE TO THE LOAD-BEARING STRUCTURE? ARE BULKY UNITS WEIGHING 100 POUND AND OTHER UNITS WEIGHING MORE THAN 150 POUNDS PROVIDED WITH SUITABLY MAPKED LIFTING EYES? ARE NONSLIP GRASPING SURFACES PROVIDED ON THE BOTTOM OF UNITS WHERE THAT SUPFACE IS USED AS A HANDHOLD DURING REMOVAL OR INSTALLATION? DO HINGED OR FOLDING HANDLES HAVE A STOP POSITION FOR RETAINING THEM IN THE "USE" POSITION? ARE HINGED COVERS USED TO REDUCE THE NUMBER OF REQUIRED FASTENERS. WHERE APPROPRIATE? ARE FIELD-REPLACEABLE PARTS. MODULES. AND SUB-ASSEMBLIES PLUG-IN TYPE RATHER THAN SOLDERED? ARE OPENINGS IN CASES. COVERS. RACKS. ETC SHIELDED TO PREVENT LEAKAGE? HAVE GLARE HAZZARDS BEEN MINIMIZED IN THE DESIGN OF THE EQUIPMENT?

# PACKAGING/MODULARIZATION

EA301 C1/23-15/T23-2.1 EA302 C1/23-15/123-2.2 EA303 C1/23-15/T23-2.3 EA304 C1/23-15/T23-2.4 EA305 C1/23-15/T23-2.5 FA305+ EA305+ EA306 C1/23-15/T23-2.6 FA306+ FA307 C1/23-15/T23-2.9 EA308 C1/23-15/T23-2.10 EA309 C1/23-15/123-2.12 FA309+ EA310 C1/23-15/T23-2.15 EA311 C1/23-15/T23-2.16 EA311+ EA312 C1/23-15/T23-2.19 EA312+ EA313 C1/23-15/723-2.20 EA313+ EA314 C1/23-15/T23-2.21 EA315 C1/23-15/T23-2.22 E 4315. FA316 C1/23-15/T23-2.28 FA316. FA317 L6/12/PA.1

ARE PLUG-IN COMPONENTS USED WHERE FEASIBLE? HAVE METHODS BEEN PROVIDED TO PREVENT THE WRONG INSTALLATION OF A UNIT? ARE MODULES AND MOUNTING PLATES IDENTIFIED? ARE GUIDES PROVIDED FOR MODULE INSTALLATION? CAN IN-SERVICE ADJUSTMENTS BE MADE ON PULL-OUT/ SLIDE-OUT UNITS WITHOUT REMAKING ELECTRICAL CONNECTIONS? ARE UNITS MOUNTED SO THAT REPLACING ONE DOES NOT REQUIRE THE REMOVAL OF OTHERS? ARE EASILY DAMAGED COMPONENTS ADEQUATELY PROTECTED? ARE ALL REPLACEABLE PARTS EASILY ACCESSIBLE? ARE BRACES PROVIDED TO HOLD HINGED ASSEMBLIES IN THE OPEN POSITION WHILE BEING MAINTAINED? ARE INTERNAL DISPLAYS ILLUMINATED AS NECESSARY? ARE INTERNAL CONTROLS LOCATED AWAY FROM DANGEROUS VOL TAGES? ARE UNITS DESIGNED WITH ADEQUATE SPACE FOR THE USE OF TOOL 5? ARE UNITS DESIGNED WITH ADEQUATE CLEARANCE SO THAT STRUCTURAL MEMBERS DO NOT PREVENT ACCESS? ARE ALL THROWAWAY ITEMS READILY ACCESSIBLE? ARE UNITS DESIGNED SUCH THAT TROUBLESHOOTING OF A MAJOR COMPONENT DOES NOT REQUIRE ITS REMOVAL? ARE UNITS REMOVEABLE ALONG A STRAIGHT OR MODERATELY CURVED LINE? ARE A MAXIMUM NUMBER OF UNITS DESIGNED FOR REMOVAL

FA317+ FA318 L6/12/PA.3 FA318+ FA319 L6/12/PA.5 EA320 A3/DN2G1/P3.C EA321 A3/ND2G1/P3.D - A321+ EA322 11/165/4 FA323 11/165/5-16 FA323+ F4323+ EA324 11/165/7 FA324 . EA325 11/165/8 FA326 11/165/9 FA326+ FA327 11/165/11 EA327+ FA328 11/165/12 EA328+ EA329 11/165/19 EA329+ E4330 11/165/20 F 4 3 3 0 + A 331 11/165/22 FA331 . FA332 11/165/25 EA332 EA333 11/166/3 FA3334 FA334 I1/166/4 FA335 11/166/8 EA335 FA336 I1/166/10 EA 336 FA337 11/166/12 FA337+ FA338 I1/166/13 FA338+ EA339 I1/166/16 FA339+ FA340 11/166/17 FA340+ EA341 A1/8-13/1 E4341+ FA342 A1/H-13/9 FA342+ EA343 A1/8-13/10 FA343+ FA344 A1/8-13/11 EA345 L4/5-45 F4345+ FA345+

AND REPLACEMENT BY ONE PERSON? ARE UNITS SERVING THE SAME FUNCTION IN DIFFERENT APPLICATIONS DESIGNED TO BE INTERCHANGEABLE? ARE FUNCTIONS GROUPED SO THAT IT IS POSSIBLE TO CHECK AND ADJUST EACH UNIT SEPARATELY? ARE ALL TEST POINTS EASILY ACCESSIBLE? ARE THE UNITS DESIGNED WITH SELF-CHECKING FEATURES OR ARE TEST POINTS PROVIDED FOR CHECKING WITH AUXILIARY EQUIPEMNT? ARE MODULES DESIGNED TO PERFORM A SINGLE FUNCTION? ARE MODULES PACKED TO THE GREATEST PRACTICAL DENSITY BUT WITH ADEQUATE WORKSPACE FOR BENCH MAINTENANCE? DOES MODULE DESIGN COMPLY WITH PLANNED DIAGNOSTIC CAPABILITIES? ARE MODULES TESTED AS UNITS ON A GO/NO-GO HASIS? HAS ESCAPSULATION OR POTTING BEEN AVOIDED AROUND UNRILIABLE PARTS ON REPAIRABLE MODULES? ARE LIKE MODULES INTERCHANGEABLE WITHOUT REALIGNMENT? ARE SIMILIAR MODULES WITH DIFFERENT FUNCTIONS NOT INTERCHANGEABLE? HAS A SYSTEM-CONSISTENT COLOR CODE BEEN ESTABLISHED TO DISCRIMINATE BETWEEN SIMILIAR MODULES? HAVE CODES/LABLES BEEN PROVIDED TO IDENTIFY AND OUTLINE FUNCTIONAL GROUPS OF ITEMS? ARE TEST AND SERVICE POINTS. AND THEIR VALUES AND LIMITS ALL LAHELED? STANDARDIZED. PREFERRED CIRCUITS USED FOR ALL ROUTINE FUNCTIONS? ARE DELICATE ITEMS PROTECTED AGAINST DAMAGE OR ARE COMPONENTS SEGRIGATED BY MAINTENANCE TASKS AND SKILLS? ARE LIKE ITEMS GROUPED TOGETHER AND MOUNTED IN A UNIFORM FASHION? IS THE MANNER IN WHICH A MODULE IS MOUNTED ALWAYS ORVIOUS? ARE ITEMS CLEANED BY DIFFERENT METHODS SEPARATED SO THAT THEY CAN BE PROTECTED? ARE HIGH FAILURE RATE AND SERVICABLE ITEMS READILY ACCESSIBLE? HAS THE SEQUENTIAL ASSEMBLY/DISASSEMBLY OF UNITS BEEN AVOIDED? ARE ALL PLUGIN SOCKETS AND KEYS ORIENTED IN THE SAME DIRECTION? ARE MODULES DESIGNED IN UNIFORM SIZES AND SHAPES WHERE PRACTICAL? ARE GUIDE PINS PROVIDED TO PERMIT EASY INSERTION OF MODULES INTO CONNECTORS? ARE QUICK DISCONNECT HOLD-DOWN DEVICES USED ON MODULES TO PERMIT EASY REMOVAL?
ARE REPAIRABLE MODULES DESIGNED FOR EASY ACCESS? ARE MODULES DESIGNED WITH INTERCONNECTING CIRCUITS

# STANDARDIZATION

EA401 B2/15/P4.2 EA401+ EA401+ EA402 B2/151P5.9.1.1 EA403 B2/151P5.9.1.10 EA403+ EA403+ EA404 L6/1/PA.6 EA404+ ARE CONTROLS. DISPLAYS. MARKING. CODING. EQUIPMENT LAYOUT. ETC. UNIFORM FOR ALL COMMON FUNCTIONS PERFORMED BY THE EQUIPMENT?
ARE STANDARD PARTS INCORPORATED INTO THE EQUIPMENT DESIGN TO THE MAXIMUM FEASIBLE EXTENT?
HAVE STANDARDIZATION EFFORTS BEEN ACCOMPANIED BY PROVISIONS TO PRECLUDE IMPROPER MOUNTING AND INSTALLATION OF STANDARD EQUIPMENT?
HAS UNIFORMITY BEEN MAINTAINED AMONG LIKE UNITS MANUFACTURED BY DIFFERENT CONTRACTORS?

LOCATED IN THE SAME PACKAGE FOR EASE IN PERFORMING

MAINTENANCE?

EA405 L4/5-38 EA405+ EA406 L4/5-38 EA407 L4/5-55 EA407+ EA408 L4/5-55 EA408+ EA408 L4/5-55 EA409 L4/5-55 WOULD REDESIGN PERMIT THE REPLACEMENT OF A NON-STANDARD PART WITH A STANDARD PART? ARE ALL NONSTANDARD PARTS COMPLETELY IDENTIFIED? HAS THE DESIGN BEEN COMPARED WITH SIMILIAR DESIGNS TO OBTAIN OPTIMUM BENEFIT FROM PAST EXPERIENCE? HAS THE LOWEST COST STANDARD EQUIPEMNT BEEN USED THAT WILL MEET THE REQUIRED OPERATING CHARACTERISTICS? HAS THE USE OF EACH NONSTANDARD ITEM BEEN ADEQUATELY JUSTIFIED?

#### INTERCHANGEABILITY

FA001 C1/14-2/T14-1.1 FA001+ FA002 C1/14-2/T14-1.2 FA002+ FA003 C1/14-2/T14-1.3 FA003+ F4003+ FA004 C1/14-2/T14-1.4 FA005 C1/14-2/T14-1.5 FA005 . FA005+ FA006 C1/14-2/T14-1.6 F4006+ FA007 C1/14-2/T14-1.7 F4007+ FA008 C1/14-2/T14-1.8 FACOR. FA009 C1/14-2/T14-1.9 F4009+ FA010 C1/14-2/T14-1.10 FA010+ FA011 C1/14-2/T14-1.13 FA011+ F4011+ FA011+ FA012 A1/8-20/18-13.2 FA012+ FA013 A1/8-20/18-13.5 FA013+ FA014 A1/8-20/T8-13.7 FA014+ FA015 L4/5-46 FA015+ FA016 L4/5-46 FA016+ FA017 L4/5-42

FA017+

DOES FUNCTIONAL INTERCHANGEABILITY EXIST WHERE PHYSICAL INTERCHANGEABILITY IS POSSIBLE?
DOES COMPLETE INTERCHANGEABILITY EXIST WHEREVER PRACTICAL? HAS SUFFICIENT INFORMATION BEEN PROVIDED TO ENABLE A USER TO ADEQUATELY DETERMINE WHETHER TWO SIMILIAR PARTS ARE INTERCHANGEABLE? ARE CHANGES IN SIZE, SHAPE AND MOUNTING UTILIZED TO REFLECT FUNCTIONAL DIFFERENCES BETWEEN SIMILAR UNITS? DOES COMPLETE INTERCHANGEABILITY EXIST FOR ALL ITEMS SERVING THE SAME FUNCTION IN DIFFERENT APPLICATIONS? DO MOUNTING HOLES AND BRACKETS ACCOMMODATE UNITS OF THE SAME TYPE BUILT BY DIFFERENT MANUFACTURERS? ARE IDENTICAL PARTS USED WHEREVER POSSIBLE IN SIMILIAR EQUIPMENT OR A SERIES OF A GIVEN TYPE? ARE PARTS. FASTENERS. CONNECTORS. ETC. STANDARDIZED THROUGHOUT THE SYSTEM? ARE CABLE HARNESSES DESIGNED SO THAT THEY CAN BE PREFABRICATED AND INSTALLED AS A UNIT? IS COMPLETE ELECTRICAL AND MECHANICAL INTERCHANGE-ABILITY PROVIDED ON ALL LIKE REMOVEABLE COMPONENTS? WHEN COMPLETE INTERCHANGEABILITY IS NOT PRACTICAL. ARE UNITS DESIGNED FOR FUNCTIONAL INTERCHANGE-ABILITY AND ADAPTERS PROVIDED FOR PHYSICAL ABILLIT AND ADAPTERS PROVIDED FOR PHYSICAL INTERCHANGEABILITY. WHEREVER PRACTICAL? ARE ALL COMPONENTS HAVING THE SAME PART NUMBER DIRECTLY AND COMPLETELY INTERCHANGEABLE? ARE ALL BOLTS. SCREWS. FASTENERS. ETC. THE SAME SIZE FOR COVERS/CASES FOR A GIVEN EQUIPMENT? CAN PARTS REPLACEMENT BE ACCOMPLISHED WITH STANDARD TOOLS? TOOL 5 ? ARE PLUGS/RECEPTACLES KEYED TO PREVENT IMPROPER CONNECTIONS? ARE PLUG-IN BOARDS KEYED TO PREVENT IMPROPER

ARE PRINTED CIRCUIT BOARDS KEYED TO PREVENT THEIR INTERCHANGE IN A UNIT?

INSTALLATION?

# IDENTIFICATION/MARKING

GA001 C1/13-9/T13-4-1 GAON2 C1/13-9/113-4.2 +5004D GA003 C1/13-9/T13-4.3 GADO3+ GA004 C1/13-9/T13-4.4 GA004+ GA005 C1/13-9/T13-4.5 GA005+ GA006 C1/13-9/T13-4-6 GA007 C1/13-9/T13-4.7 GA007+ GA008 C1/13-9/T13-4.8 GADO9+ GA009 C1/13-9/T13-4.9 GADD9+ GA010 C1/13-9/T13-4.10 GA011 C1/13-9/T13-4.10 GA012 C1/13-9/T13-4.11 64012+ GA013 C1/13-9/T13-4.12 GA014 C1/13-9/T13-4.12 GA015 C1/13-9/T13-4.13 GA015+ GA016 C1/13-9/T13-4.14 GA016+ GA017 C1/13-9/T13-4.15 GA018 C1/13-9/T13-4.16 GA019 C1/13-9/T13-4.17 GA019 GA020 C1/13-9/T13-4.18 GA020+ GA021 C1/13-9/T13-4.19 GA021+ GA022 C1/13-9/T13-4.20 GA022+ GA023 C1/13-9/T13-4.21 GA023+ GA024 C1/13-9/T13-4.22 GA024+ GA025 C1/13-9/T13-4.23 G4025+ GA025+ GA026 C1/13-9/T13-4.24 GA026+ GA027 C1/13-9/T13-4.25 GA028 C1/13-9/T13-4.26 GA028+ GA029 C1/13-9/T13-4.27 GA029+ GA030 C1/13-9/T13-4.28 GA031 C1/13-9/T13-4.29 GA031+ GA032 A3/DN2G3/P4.4.R GA032+ GA033 A3/DN263/P4.3.C

ARE ALL UNITS MARKED WITH FULL IDENTIFYING DATA? ARE PARTS MARKED WITH RELEVANT CHARACTERISTICS DATA? ARE STRUCTURAL MEMBERS MARKED WITH PHYSICAL COMPOSITION DATA? IS EACH TERMINAL MARKED WITH THE SAME CODE SYMBOL AS THE WIRE ATTACHED TO IT? ARE LABELS ON COMPONENTS OR CHASSIS ETCHED OR EMBOSSER RATHER THAN STAMPED OR PRINTED? ARE LABELS IN FULL UNOBSTRUCTED VIEW?
IS THE MEANING OF COLOR CODING PROVIDED IN MANUALS AND ON ONE OR MORE EQUIPMENT PANELS? IS COLOR CODING CONSISTENT THROUGHOUT THE SYSTEM AND LETTERS OF SIMPLE CONFIGURATION ARE NUMERALS UTILIZED FOR ALL MARKINGS?
ARE CAPITAL LETTERS USED ON ALL MARKING LABELS? IS STANDARD CAPITALIZATION AND LOWER CASE LETTERS USED FOR EXTENDED TEXT MATERIAL?
IS THE QUALITY OF THE DISPLAY LABELS SUCH THAT THEY WILL NOT BE LOST. MUTILATED OR UNREADABLE? DO LABELS CLEARLY INDICATE THE FUNCTIONAL REALTIONSHIPS OF DISPLAYS AND CONTROLS? ARE DISPLAYS LABELED BY FUNCTIONAL QUANTITY RATHER THAN OPERATIONAL CHARACTERISTICS? DOES DISPLAYED PRINTED MATTER ALWAYS APPEAR UPRIGHT TO THE OPERATOR FROM HIS NORMAL VIEWING DO LABELS APPEAR ON EVERY ITEM THE OPERATOR MUST RECOGNIZE . READ . OR MANIPULATE? ARE NUMBERS DISPLAYED FOR THE SEQUENCE OF USE OF CONTROLS? ARE LABLES ATTACHED TO EACH TEST POINT TO SHOW WHAT IS MEASURED AT THE POINT? ARE SCHEMATICS AND INSTRUCTIONS FOR TROUBLE SHOOTING AVAILABLE ON OR NEAR EACH UNIT? DO DISPLAY LABELS ON COVERS PROVIDE RELEVANT CHARACTERISTICS OF THE UNIT? ARE DUPLICATE POSITION LABELES PROVIDED INTERNALLY WHEN UNITS ARE TO BE CHECKED WITH COVERS REMOVED? ARE DISPLAY CODES EXPLICITLY IDENTIFIED ON OR NEAR THE LOCATIONS WHERE THEY ARE USED? ARE DISPLAYS LABLED SO THAT THEY CORRELATE WITH TECHNICAL DOCUMENTATION? DO DISPLAY SCHEMATICS CLEARLY SHOW ANY RELATION-SHIPS TO OTHER SCHEMATICS? ARE COLOR CODES EASILY IDENTIFIABLE UNDER ALL ILLUMINATION CONDITIONS AND ARE THEY RESISTANT TO DAMAGE AND WEAR? HAVE METHODS BEEN UTILIZED TO EMPHASIZE THE FUNCTIONAL ORGANIZATION FOR DISPLAYS AND CONTROLS? ARE ALL POTTED ITEMS ADEQUATELY LABELED? ARE ALL STORAGE SPACES ADEQUATELY IDENTIFIED AND LABELED? ARE ALL REMOVEABLE COVERS LABELED WITH PERMANENT PART NUMBERS? ARE ALL LUBRICATION POINTS PROPERLY IDENTIFIED? ARE ALL CONTROLS LABELED TO SHOW DIRECTION OF MOVEMENT? ARE ACCESSES LABELED AND IDENTIFIED ACCORDINGLY IN THE MAINTENANCE INSTRUCTIONS?
ARE WARNING LABELS PROVIDED AT ALL ACCESSES WHERE

GA033+ GA034 82/91/P5.5.2.3 GA034+ GA035 82/92/P5.5.3.2 GA035+ GA036 B2/92/P5.5.3.3 GA036+ GA037 B2/92/P5.5.4.1 GA037+ GA038 82/92/P5.5.4.6 GAO38+ GA039 A2/DN2E1/P1.3 GA039+ GA040 AZ/DNZE1/P1.4 GA040 . GA041 A2/DN2E1/P1.33 GA041 . GA042 A2/DN2E1/P2.14 GA042+ GA043 A2/DN2F1/P3.1 GA043+ GA044 AZ/DNZE1/P3.5 64044+ GA045 AZ/DNZE1/P3.6 GA045+ GA046 AZ/ONZE1/P3.7 GA047 AZ/DNZE1/P3.22 GA048 AZ/DNZEZ/P1.29 GA048+ GA049 A2/DN4E5/P2.12 GA050 A2/DN4F2/P2.1 GA051 A2/DN4F2/P2.1 GA051+

HAZARDS MAY BE ENCOUNTERED? ARE ALL LABELS LOCATED IN A CONSISTENT MANNER THROUGHOUT THE EQUIPMENT/SYSTEM? ARE ONLY STANDARD ABBREVIATIONS USED ON ALL MARKINGS AND LABELS? DOES ONLY RELEVANT INFORMATION APPEAR ON ALL PLACARDS AND LABELS? ARE ALL LABELS AS CONCISE AS POSSIBLE WITHOUT DISTORTING THE MEANING OR INFORMATION? DO LABEL COLORS CONTRAST WITH THE SURROUNDING COLORS? ARE WORDS AND SYMBOLS ON LABELS/PLACARDS SELECTED FOR BREVITY AND FAMILIARITY TO THE GENERAL PUBLIC? ARE TECHNICAL WORDS AND SYMBOLS SELECTED ON THE BASIS THAT THEY WILL BE UNDERSTOOD BY THE OPERATOR? ARE PLATES FOR LABELS/PLACARDS SECURELY AND PERMANENTLY AFFIXED WITH SCREWS OR RIVETS?
ARE ALL FLUID LINES IDENTIFIED IN ACCORDANCE WITH APPLICABLE MILITARY STANDARDS? ARE ALL SERVICE POINTS IDENTIFIED BY LEGIBLE AND DURABLE MARKINGS? ARE PERMANENTLY ATTACHED WARNING PLATES THAT OUTLINE PRECAUTIONARY MEASURES PROVIDED? ARE SERVICING INSTRUCTION PLATES PROVIDED AS PEQUIRED? ARE TANKS. DRAINS. ETC. ADEQUATELY LABELED?
ARE CONTAINERS PROPERLY AND ADEQUATELY MARKED?
ARE LOCATIONS FOR SUPPORTS. ATTACHMENTS. ETC. ADEQUATELY MARKED? ARE ALL GROUNDING JACKS ADEQUATELY MARKED? ARE ALL BATTERY COMPARTMENTS ADEQUATELY IDENTIFIED? ARE BATTERY SERVICE RECORDS KEPT ON. IN. OR NEAR FACH COMPARTMENT?

#### SAFETY

HA001 C1/15-9/T15-3.1 HA001 HANDS C1/15-9/T15-3.2 +5002+ HADD3 C1/15-10/115-3.18 HA004 C1/15-10/T15-3.22 HA004 . HA005 C1/15-10/115-3.20 HA005+ HA006 C1/15-10/T15-3.21 HA006. HA007 C1/15-10/T15-3.29 HA007+ HA008 L6/4/PD.6 HADOR+ HADDR+ HA009 L6/4/PD.7 HADDO+ HANIN L6/4/PD.9-.10 44010 · HA011 L6/5/PD.17 HAN12 L6/6/PD.18 HA012+ HA013 11/169/8 HA013+ HA014 11/169/7 HA015 11/169/13 HA015+ HA016 11/169/14 HA016+ HA017 11/169/15 4A017+ HAD18 L6/6/PD.21 HANIA+ HAN19 L6/6/PD.24 HA019+ HA020 L6/5/PD.11 HA020+ +020+ HA021 L6/5/PD.12 HA021+ HA022 L6/5/PD.16 HA022+ HA022+ HA023 L6/5/PD.14 4F50AH HA024 L6/5/PD.15 HA024+ HA025 L6/4/PD.4 H4025. HA026 C1/15-9/T15-3.5 HA026+ HA027 C1/15-9/115-3.6 HA027 . HA027 C1/15-9/T15-3.7 HA027 . HA028 C1/15-10/T15-3.8 HADZR+ HAN29 C1/15-10/T15-3.9 HA029+

ARE GUARDS PROVIDED OVER ALL MOVING PARTS OF MACHINERY THAT MIGHT CAUSE INJURY? ARE EDGES OF COMPONENTS AND ACCESS OPENINGS ROUNDED OR PROTECTED TO PREVENT INJURY? ARE JACKING AND HOISTING POINTS CLEARLY IDENTIFIED? ARE LIMIT STOPS PROVIDED ON DRAWERS AND PULLOUT ASSEMBLIES? DO HATCHES HAVE A STRONG, POSITIVE, SIMPLE TO OPERATE LOCK FOR THE OPEN POSITION? ARE STRUTS OR LATCHES PROVIDED TO SECURE HINGED OR SLIDING COMPONENTS AGAINST ACCIDENTAL MOVEMENT? ARE COMPONENTS WITH HEAVY SPRINGS DESIGNED SO THAT THE SPRING CAN NOT BE INADVERNTLY DISLOGED? ARE SELF-LOCKING OR OTHER SAFETY DEVICES INCORPORATED INTO STANDS AND WORK PLATFORMS TO PREVENT ACCIDENTAL CULLAPSE? ARE ANCHORS OR OUTRIGGERS PROVIDED ON STANDS WITH HIGH CENTERS OF GRAVITY? ARE HANDRAILS. CHAINS, SAFETY BARS, ETC. PROVIDED ON PLATFORMS. STAIRS. ETC. TO PREVENT FALLING? ARE "NO STEP" MARKINGS PROVIDED WHERE APPLICABLE? ARE WEIGHT CAPACITIES FOR STANDS, HOISTS, JACKS, ETC. CLEARLY INDICATED? ARE SAFETY DEVICES PROVIDED ON HOISTS. LIFTS. JACKS TO PREVENT LOADS BEING DROPPED IF POWER ARE LIMIT SWITCHES AND INTERLOCKS PROVIDED TO PREVENT OVERTRAVEL ON LOAD CARYING EQUIPMENT? ARE HEAVY ITEMS MOUNTED WITH A LOW CENTER OF GRAVITY FOR EASE OF HANDLING AND TO PREVENT TIPPING? ARE HEAVY ITEMS MOUNTED OVER OR NEAR LOAD BEARING STRUCTURES? ARE SUPPORTS. RETAINERS. SCREENS. ETC. PROVIDED TO PROTECT AGAINST FALLING OBJECTS?
ARE LINES CARYING LIQUIDS AND GASSES CLEARLY MARKED AS TO CONTENTS. PRESSURE. TEMPERATURE. ETC.? IS SKID PROOF MATERIAL PROVIDED ON ALL APPLICABLE SURFACES? ARE AUTOMATIC SHUT-OFF DEVICES PROVIDED ON FUEL AND SERVICING EQUIPMENT TO PREVENT OVERFLOW AND SPILLAGE? ARE PORTABLE FIRE EXTINGUISHERS PROVIDED IN AREAS WHERE FIRE HAZARDS MAY EXIST? ARE AREAS OF OPERATION AND MAINTENANCE REQUIRING SPECIAL CLOTHING. TOULS. OR EQUIPMENT ADEQUATELY IDENTIFIED? IS FIRST AID EQUIPMENT READILY AVAILABLE IN AREAS WHERE TOXIC OR HARMFUL MATERIALS ARE HANDLED? ARE PROVISIONS MADE TO NEUTRALIZE OR FLUSH HARMFUL MATERIALS SPILLED ON PERSONNEL OR EQUIPMENT? ARE ALERTING DEVICES PROVIDED TO WARN PERSONNEL OF IMPENDING OR EXISTING HAZARDS? ARE AUDIBLE WARNING SIGNALS DISTINCTIVE AND UNLIKELY TO BE UBSCURED BY OTHER NOISES? ARE FAULT LOCATION SYSTEMS DESIGNED TO DETECT WEAK OR FAILING PARTS BEFORE AN EMERGENCY OCCURES? ARE CRITICAL WARNING LIGHTS ISOLATED FROM OTHER LESS IMPORTANT LIGHTS FOR BEST EFFECIVENESS? ARE WARNING LIGHTS COMPATABLE WITH THE EXPECTED AMBIENT ILLUMINATION LEVELS? DO DISPLAYS THAT REQUIRE CONTINUOUS MONITORING BUT CAN NOT BE WATCHED CONTINUOUSLY HAVE A SUITABLE

HA020+ HA030 C1/15-10/T15-3.10 HADRO. HA031 C1/15-10/115-3.11 HA031+ HA032 C1/15-10/T15-3.12 HA032+ HA033 C1/15-10/T15-3.13 HA033+ HAD33+ HA034 C1/15-10/T15-3.14 HA034+ HA035 C1/15-10/T15-3.15 HA 0 35+ HA036 C1/15-10/T15-3.16 HADRA+ HA037 C1/15-10/T15-3.17 H4037+ HA038 C1/15-10715-3.23 HARTAH+ HA039 C1/15-10/T15-3.24 HADRO+ HA039+ HAN40 C1/15-10/T15-3.27 HAN41 C1/1K-10/T15-3.31 HA041+

HA043 C1/15-10/T15-3.37 HA043+ HA044 11/169/2 HA044+ HA045 11/169/3 HA045+ HA046 11/169/12 HA046+ HAN47 11/169/22 HA047+ HA048 L1/H1/18 HANGAR. HADAR+ HA049 A1/8-19/FA-12.4 HA049+ HA050 A1/8-19/F8-12.2 HA050+ HA051 L4/5-46 HA051+ HA052 L4/5-46 HA053 L6/4/PD.3 HANS 3+ HA053+ HA054+ HA056 C1/3-4/T3-1.45 HA057+ HA057+ HA058 C1/3-4/T3-1.49

AUDITORY BACKUP WARNING DEVICE? ARE REMOVEABLE COVERS OR WINDOWS PROVIDED OVER FUSES SO THAT THEY CAN BE EASILY CHECKED? ARE OPERATING AND DANGER RANGES ADEQUATELY DEFINED ON DISPLAYS TO SIMPLIFY CHECKPEADINGS? ARE CONTROL CIRCUITS AND WARNING CIRCUITS DESIGNED SO THAT THEY ARE NEVER COMBINED? ARE ON-OFF OR FAIL-SAFE CIRCUITS UTILIZED WHEREVER POSSIBLE TO MINIMIZE FAILURES WITHOUT THE OPERATORS KNOWLEDGE? ARE BLEEDING DEVICES PROVIDED ON ALL HIGH-ENERGY CAPACITORS INVOLVED IN MAINTENANCE/REPAIRS? ARE ALL NEUTRAL PARTS OF ELECTRICAL SYSTEMS GROUNDED FOR PERSONNEL PROTECTION? ARE ELECTRICAL/ELECTHOMECHANICAL SYSTEMS DESIGNED TO BE EXPLOSION PROOF WHERE APPLICABLE? ARE TOOLS AND EQUIPMENT USED AROUND COMBUSTABLES. NONSPARKING AND EXPLOSION PROOF? ARE HAZARDS ADEQUATELY IDENTIFIED BY CONSPICUOUS LABELS/PLACARNS? DO SWITCHES OR CONTROLS WHICH INITIATE HAZAROOUS OPERATIONS REQUIRE PRELIMINARY ACTIONS BY THE OPERATOR REFORE THEY CAN BE UTILIZED? ARE SAFETY INTERLOCKS USED WHEREVER NECESSARY? ARE ADJUSTMENTS AND COMMONLY REPLACED PARTS LOCATED AWAY FROM HIGH VOLTAGES OR HOT UNITS?

HAVE MATERIALS BEEN USED THAT DO NOT PRODUCT HAZARDOUS ENVIRONMENTS UNDER SEVERE OPERATING CONDITIONS (E.G. TAFLON PRODUCES A POISONOUS GAS UNDER HIGH TEMPERATURE

ARE WARNING LIGHTS PROVIDED TO INDICATE FIRE OR EXCESSIVE HEAT IN AREAS NOT VISIBLE TO DEPATIORS? ARE INTERNAL CONTROLS/SWITCHES LOCATED AWAY FROM HAZARDS? ARE ELECTRICAL RECEPTICLES "HOT" AND PLUGS "COLD" WHEN DISCONNECTED? CAN SOURCES OF DANGER BE SHUT OFF AND LOCKED UNDER CONTROL OF THE TECHNICIAN? ARE TOOL GUIDES PROVIDED IN WORK AREAS DANGEROUS TO REACH? ARE PROTECTIVE DEVICES (FUSES+CIRCUIT BREAKERS+ETC) INCORPORATED INTO ALL CIRCUITS WHERE DAMAGE MAY OCCUR IN CASE OF A MALFUNCTION? HAVE LOCAL SAFETY SWITCHES BEEN PROVIDED AT ALL POTATING ANTENNAS? HAS PROTECTION BEEN PROVIDED AGAINST THE POSSIBLE IMPLOSION OF CATHODE-RAY TUBES? HAVE SHOCK MOUNTS BEEN BYPASSED WITH GROUNDING STRAPS? HAS INSULATION/PHOTECTIVE FINISH BEEN REMOVED WHERE METAL TO METAL CONTACT IS REQUIRED? ARE WARNING DEVICES ACTIVATED BY THE CRITICAL POSITION OF SWITCHES OR CONTROLS WHICH INITIATE

HAZARDOUS OPERATIONS? ARE AREAS FOR THE TRANSFER AND HANDLING OF COMBUSTIBLES ISOLATED FROM OTHER WORK AREAS? HAS ADEQUATE PROTECTION AGAINST NUCLEAR HAZARDS BEEN

PROVIDED?

ARE BATTERY COMPARTMENTS VENTED AS REQUIRED? ARE UNITS LOCATED AND MOUNTED SO THAT ACCESS TO THEM MAY BE ACHIEVED WITHOUT DANGE TO PERSONNEL FROM ELECTRICAL CHARGE, HEAT, SHARP EDGES, POINTS, MOVING PARTS, CHEMICALS AND OTHER CONTAMINANTS? HAS ADEQUATE PROTECTION BEEN PROVIDED AGAINST TOXIC FUMES?

TEST EQUIPMENT IA001 L5/119 14001+ 1A002 L5/118 TACO2+ 14003 L5/118 14003+ IA004 L5/118 14005 L5/118 TA005+ IA005+ TA006 L5/118 IA006+ IA007 L5/118 14007+ TA007+ TA008 L5/118 IAOOR+ 1A009 L5/118 TANNO+ IA010 L5/114 IA010+ TA011 L5/114 TA011+ IA012 L5/115 +510AI IA013 L5/115 IA014 L5/115 TA014+ TA014+ 1A015 L5/115 IA015+ IA015+ IA016 15/116 IA016+ IA015+ TA017 L5/116 IA017+ 1A018 L5/116 IANIA+ TA019 L5/116 14017+ 14020 L5/117 14020+ IA021 L5/117 14021 + 14022 L5/117 TA022. +SSOAI 14022 L5/118 14022+ TAN23 C1/23-34/T23-5.7 14023+ TA024 C1/23-35/T23-5.11 14024+ TA024 . TA025 C1/23-35/T23-5.11 14025+ 14025+ TAN26 C1/23-35/T23-5.14 TA026+

TAN27 C1/23-35/T23-5.9

ARE TEST EQUIPMENT INSTRUCTIONS STORED WITHIN THE UNIT? ARE WINDOWS FOR TEST EQUIPMENT DIALS BREAK AND SCRATCH RESISTANT? IS A SIGNAL PROVIDED THAT INDICATES WHEN TEST EQUIPMENT HAS WARMED UP? HAS WARMUP TIME FOR THE UNIT BEEN CLEARLY STATED? IS A SIMPLE CHECK PROVIDED TO DETERMINE WHEN THE TEST EQUIPMENT IS MALFUNCTIONING OR IS OUT OF CALIBRATION? IS THERE A SIMPLE METHOD FOR PUTTING THE TEST FQUIPMENT INTO CALIBRATION? ARE ALL REMOVEABLE PARTS OF TEST EQUIPMENT INCLUDING THE OUTER CASE CLEARLY LABELED WITH THEIR OFFICIAL NOMENCLATURE? IS EVERY ITEM LABELED THAT THE TECHNICIAN MUST PECOGNIZE READ OR MANIPULATE? ARE PROTECTIVE DEVICES PROVIDED THAT SAFEGUARD AGAINST DAMAGE IF THE WRONG SWITCH OR JACK POSITION IS USED? HAVE THE NUMBER OF CONTROLS AND DISPLAYS BEEN MINIMIZED ON THE TEST EQUIPMENT? ARE THE OPERATING INSTRUCTIONS CLEAR. CONCISE. AND EASY TO FOLLOW? HAVE THE NUMBER AND COMPLEXITY OF STEPS REQUIRED FOR TEST EQUIPMENT OPERATION REEN MINIMIZED? DO TEST EQUIPMENT DISPLAYS PRESENT EXACT VALUES? IF TRANSFORMATION OF DISPLAY VALUES IS REQUIRED. ARE CONVERSION TABLES/FACTORS PROVIDED BY EACH SWITCH POSITION/DISPLAY SCALE?
WHEN MORE THAN ONE SCALE IS IN THE TECHNICIANS VIEW. ARE THEY CLEARLY DIFFERENTIATED BY LABELING. COLOR CODING. ETC? ARE PHYSICAL AND VISUAL MEANS PROVIDED TO ENSURE THAT TEST EQUIPMENT IS DEENERGIZED WHEN TESTING IS COMPLETED? ARE SELECTOR SWITCHES PROVIDED IN LIEU OF A SERIES OF PLUG-IN CONNECTORS? IS ALL PORTABLE TEST EQUIPMENT RECTANGULAR IN SHAPE FOR EASE OF STORAGE? ARE HANDLES RECESSED OR HINGED TO REDUCE STORAGE SPACE REQUIREMENTS? HAS ADEQUATE STORAGE SPACE BEEN PROVIDED IN THE LID OR COVER FOR REMOVEABLE ITEMS/ACCESSORIES? HAVE THE PROPER LOCATIONS FOR THE VARIOUS ITEMS TO RE STORED BEEN ADEQUATELY IDENTIFIED? ARE FASTENERS/HOLDING DEVICES PROVIDED TO SECURE ACCESSORIES IN STORAGE COMPARTMENTS TO PREVENT DAMAGE TO THE TEST EQUIPMENT? IF ADAPTERS MUST RE USED. ARE THEY A PART OF THE PEMOVEARLE ITEMS OF THE TEST EQUIPMENT? HAS ADEQUATE SUPPORT BEEN PROVIDED FOR TEST EQUIPMENTS. MENT ON OR NEAR THE UNIT BEING TESTED?

DO PLUGS. JACKS. ETC. USED FOR TESTING THE TEST
EQUIPMENT APPEAR ON THE OUTER CASE SO THAT CASE REMOVAL IS NOT NECESSARY? IF INTERNAL REPAIRS REQUIRE CASE REMOVAL ARE DUPLICATE JACKS. PLUGS. ETC. PROVIDED ON THE CHASSIS? IS THE PURPOSE AND OPERATING PRECAUTIONS FOR THE TEST EQUIPMENT DISPLAYED ON ITS OUTER SURFACE? DOES TEST EQUIPMENT PACKAGING REFLECT THE MANNER

IA027+ 1A028 43/0N265/P2.6.P TAOPR+ 1A019 A3/DN2G5/P3.1 IA019+ 14019+ TA030 A3/DN2G5/3.2.A 14030+ IA031 A3/DN2G5/3.2.8 14031+ 14032 A3/DN2G5/P3.2.C IA032+ 14033 A3/DN2G5/P3.2.D IA033+ IA034 A3/DN2G5/P3.2.5 TA034+ IA034+ IA035 A3/DN2G5/3.2.G TA035. 14036 A3/DN2G5/P3.2.H TA036+ IA037 A3/DN2G2/P5.F 14037+ 1A03A A3/DN2G2/P5.G 14038+ 1A039 A3/DN2G5/P1 14039+ TADRO TAOR9+ TANTON IA040 A3/DN2G1/P3.D TA040+ IA040+ 14041 A3/DN2G2/P6.R TA041+ 14042 L4/5-45 TA042+ 14042+ 14043 11/171/4 IA043+ 1A044 I1/17/7 14044+ JA045 11/171/10 TA045+ 1A046 I1/171/11 14046+ 1A047 11/171/24 IA048 I1/170/1 14048 · 14049 11/170/2 14049+ 1A050 11/170/3 14050+ TA051 11/170/4 14051 · 1A052 11/170/5 TANS2 14053 11/170/7 14053+ 14054 11/170/8 TA051 11/170/19 IA051+ IA051+ 1A056 11/170/22 TA056+

IN WHICH IT WILL BE USED? HAVE THE TEST LEADS BEEN DISIGNED TO REQUIRE ONLY A FRACTION OF A TURN FOR ATTACHMENT TO THE PRIME EQUIPMENT? ARE BENCH MOCKUPS PROVIDED FOR FAULT ISOLATION IN UNITS HROUGHT IN FROM THE FIELD FOR SHOP OR DEPOT MAINTENANCE? ARE EXTENSION CABLES PROVIDED SO THAT ALL UNITS CAN BE REMOVED FROM THE MOCKUP FOR CHECKING? ARE QUICK DISCONNECT TYPE CONNECTORS USED ON ALL MOCKUP CABLES? ARE EXTRA-HEAVY PROTECTIVE COVERINGS PROVIDED ON ALL MOCKUP CABLES? ARE ALL MOCKUP CABLES PROVIDED WITH TEST POINTS FOR CHECKING SIGNAL FLOW THROUGH EACH WIRE? ARE CORRECT SIGNAL VALUES AND TOLERANCES PROVIDED FOR EACH TEST POINT IN THE MOCKUP OPERATING INSTRUCTIONS? IS THE MOCKUP INSTALLED SO THAT EVERY UNIT IS ACCESSIBLE WITHOUT REMOVING ANY OTHER UNIT? HAS SUFFICIENT ROOM BEEN PROVIDED IN THE MOCKUP LAYOUT FOR THE TECHNICIAN TO ACCESS ALL UNITS? HAS ALL STANDARD TEST EQUIPMENT FOR MAINTENANCE PEEN IDENTIFIED AND IS IT AVAILABLE?
HAS ALL SPECIAL TEST EQUIPMENT FOR MAINTENANCE REEN IDENTIFIED AND IS IT AVAILABLE? HAVE THE PRIME EQUIPMENT DESIGN REQUIREMENTS FOR UNITS. COVERS AND CASES. CABLES. CONNECTORS. ETC. ALSO BEEN APPLIED TO THE DESIGN OF SPECIAL TEST EQUIPMENT (SEE ITEMS AA THROUGH HA INCLUSIVE FOR DETAILED DESIGN QUESTIONS)? DOES SPECIAL TEST EQUIPMENT HAVE EITHER SELF-CHECKING FEATURES OR TEST POINTS FOR CHECKING BY AUXILIARY EQUIPMENT? CAN THE NEEDED TEST EQUIPMENT BE PROVIDED AND USED UNDER TYPICAL MAINTENANCE CONDITIONS? CAN FAULT DETECTION/ISOLATION BE ACCOMPLISHED WITH THE STANDARD AND SPECIAL PURPOSE TEST EQUIPMENT PROVIDED? IS BUILT-IN TEST EQUIPMENT PROVIDED WHERE USE IS HEAVY AND ACCESS TO THE PRIME EQUIPMENT IS LIMITED? IS THE TEST EQUIPMENT DESIGNED TO PERMIT ONE-MAN TROUBLESHOOTING IN THE SHORTEST POSSIBLE TIME? ARE PROBE TIPS DESIGNED TO PROVIDE ADEQUATE CONTACT? ARE MAJOR TEST LEADS PERMANENTLY ATTACHED AND OF ADEQUATE LENGTH? IS PORTABLE TEST EQUIPMENT SELF POWERED? ARE STANDARD WORK BENCHES AND ACCESSORIES PROVIDED AS NEEDED? DO WORK BENCHES HAVE STORAGE SPACE FOR TESTERS. TOOLS. MANUALS. ETC? ARE PHONES. HEAD SETS. SIGNAL FLAGS. ETC PROVIDED AT APPROPRIATE WORK STATIONS? ARE EQUIPMENT STANDS. RESTS AND DOLLIES PROVIDED WHERE NEEDED? ARE STANDS/DOLLIES COMPATABLE WITH ACCESSES TO THE EQUIPMENT TO BE MAINTAINED? ARE SHELVES. HOLDERS. REELS. ETC. BUILT-IN WHEREVER PRACTICAL? IS SAFETY EQUIPMENT PROVIDED/STORED WHERE NEEDED? APE PLATFORMS A MINIMUM OF 6 SQUARE FEET IN SIZE AND ARE ADEQUATE SUPPORTS PROVIDED TO ALLOW BOTH HANDS FREE TO PERFORM TASKS? ARE STAIRS/LADDERS/RAMPS OF ADEQUATE SIZE, SHAPE AND STRENGTH PROVIDED AS REQUIRED?

1A057 11/170/23 IA057+ 1A051 11/170/24 14051 . 1A059 A1/9-17/F9-6.3 14059+ 1A060 A1/9-17/F9-6.4 IA060+ 1A061 A1/9-17/F9-6.5 14061 · IA062 A1/9-17/F9-6.12 14062+ 1A063 A1/9-17/F9-6.15 1A063+ IA064 A1/8-18/F8-11.5 IA064+ 14065 A1/8-18/F8-11-12 1A065+

ARE SHELTERS/DECKS/COVERS PROVIDED TO PROTECT MEN AND EQUIPMENT AS NECESSARY? ARE CRANES. HOISTS. AND ACCESSORIES PROVIDED AS NECESSARY? DOES THE TEST EQUIPMENT MEET SPECIFIED DETECTABILITY REQUIREMENTS? DOES THE TEST EQUIPMENT PROVIDE FAULT ISOLATION TO THE DESIRED REPLACEMENT LEVEL? IS THE TEST EQUIPMENT COMPATABLE WITH ENVIRONMENTAL EXTREMES UNDER DEPLOYED CONDITIONS? HAVE ALL PARAMETERS AND MEASUREMENT LIMITS BEEN ESTABLISHED FOR THE TEST EQUIPMENT? DO SENSORS OPERATE WITHOUT DISTURBING OR LOADING THE SYSTEM UNDER TEST? HAS THE TEST FQUIPMENT BEEN DESIGNED TO MINIMIZE THE POSSIBLILITY OF OPERATOR ERROR? HAS THE TEST EQUIPMENT BEEN DESIGNED TO CHECK THE TEST ITEM AT THE HIGHEST POSSIBLE FUNCTIONAL LEVEL? JA001 C1/23-30/T23-4.1 JANO1+ JA002 C1/23-30/T23-4.2 JA002+ JA003 C1/23-30T23-4.3 JA003+ JANN4 C1/23-30/T23-4.4 JA005 C1/23-30/T23-4.5 JA005+ JA006 C1/23-30/T23-4.6 14006+ JA007 C1/23-30/T23-4.7 JA008 C1/23-30T23-4.8 JACOR+ JA009 C1/23-30/723-4.9 JACOG+ JA010 C1/23-30/T23-4.10 JA010+ JA011 C1/23-30/T23-4.11 JA011+ JA012 C1/23-30/T23-4.12 JA012+ JA013 C1/23-30/T23-4.14 +F 10AL JA014 C1/23-30/723-4.15 JA014+ JA015 C1/23-30/T23-4.16 JA015+ JA016 C1/23-30/T23-4.17 JA016+ JA017 C1/23-30/T23-4.18 JA017+ JA018 C1/23-30/T23-4.19 JA018+ JA019 C1/23-30/T23-4.20 JA020 C1/23-30/T23-4.22 JA021 C1/23-30/T23-4.23 JA022 C1/23-30/T23-4.24 +550AL JA023 L4/5-46 JA023+ JA024 L4/5-46 JA025 L6/29/PK.3 JA025+ JA026 L6/29/PK.6 JA027 L1/79/P7.E JA027+ JA028 11/172/3 JANZR+ JA029 11/172/6 14020. 8/571/11 050AL JA030+ JA031 11/172/10

JA031+

ARE TEST POINTS LOCATED ON FRONT PANELS WHEREVER POSSIBLE? IS ACCESSIBILITY TO EXTERNAL TEST POINTS ASSURED UNDER USE CONDITIONS? ARE TEST POINTS GROUPED FOR ACCESSIBILITY AND CONVENIENCE OF SEQUENTIAL TESTING? IS EACH TEST POINT FULLY IDENTIFIED?
IS EACH TEST POINT LABELED WITH ITS IN-TOLERANCE SIGNAL OR LIMITS WHICH SHOULD BE MEASURED? ARE TEST POINTS LABELED WITH THE DESIGNATION OF AVAILABLE OUTPUTS? ARE ALL TEST POINTS UNIQUELY COLOR CODED?
ARE TEST POINTS PROVIDED IN ACCORDANCE WITH THE
SYSTEM MAINTENANCE AND TEST PLANS? ARE TEST LEAD CONNECTORS USED THAT REQUIRE ONLY A FRACTION OF A TURN TO CONNECT? ARE TEST POINTS LOCATED CLOSE TO ASSOCIATED CONTROLS AND DISPLAYS? IS EACH TEST POINT USED IN ADJUSTMENT PROCEDURES ASSOCIATED WITH ONLY ONE ADJUSTMENT CONTROL? IS AN UNAMBIGUOUS SIGNAL PROVIDED AT A TEST POINT WHEN THE ASSOCIATED CONTROL HAS BEEN MOVED? ARE TEST POINTS PROVIDED FOR DIRECT CHECK OF ALL REPLACEABLE PARTS? CAN FAN-OUT CABLES IN JUNCTION BOXES BE USED FOR CHECKING IF STANDARD TEST POINTS ARE NOT PROVIDED?
ARE TEST POINTS LOCATED IN ONE PLACE TO THE MAXIMUM EXTENT POSSIBLE? ARE TEST POINTS CODED TO THEIR ASSOCIATED UNITS TO INDICATE LUCATION OF FAULTY CIRCUITS? HAVE ADEQUATE TEST POINTS BEEN PROVIDED TO MINIMIZE THE STEPS INVOLVED IN TROUBLESHOOTING? ARE TEST POINT LUCATIONS EASY TO FIND. ACCESSIBLE. AND OBSERVIBLE FROM THE WORKING POSITION? HAVE TEST POINTS THAT PROVIDE TEST PROBE RETENTION REEN UTILIZED WHERE REQUIRED? ARE ROUTINE TEST POINTS READILY AVAILABLE TO THE TECHNICIAN WITHOUT THE REMOVAL OF COVERS. CASES. ETC.? ARE TEST POINTS ADEQUATELY PROTECTED AND ILLUMINATED? ARE ROUTINE TEST POINTS AVAILABLE TO THE TECHNICIAN WITHOUT REMOVAL OF THE CHASSIS FROM RACKS OR CARINETS? ARE TEST POINTS DESIGNED TO PROTECT THE CIRCUITRY REING CHECKED? HAVE VOLTAGE DIVIDERS BEEN PROVIDED AT TEST POINTS FOR CIRCUITS CARYING MORE THAN 300 VOLTS? ARE PRIMARY TEST POINTS READILY DISTINGUISHED FROM SECONDARY TEST PUINTS? ARE TEST POINTS PROVIDED AT THE INPUT AND OUTPUT OF EACH THROW-AWAY COMPONENT WHERE FEASIBLE? HAVE TERMINAL BOARD CONNECTIONS THAT ARE TO BE USED AS TEST POINTS BEEN IDENTIFIED? ARE A MINIMUM NUMBER OF DIFFERENT TYPES/SIZES OF TEST POINTS USED? ARE TEST POINTS PROVIDED IN ALL CONNECTORS. JACKS. AND TERMINALS? ARE TEST POINTS EXPOSED EXCEPT WHERE CONCEALMENT IS REQUIRED? ARE TEST POINTS GROUPED ON THE MOST ACCESSIBLE FACE OF EACH UNIT?

JA032 11/172/11 JA032+ JA033 11/172/16 JA033+ JA034 11/172/21 JA034+ JA034+ JA035 11/172/22 JA035+ ES/271/11 950AL JA037 11/172/25 JA037+ JA038 L5/78 JA038+ JA039 L5/81 JA039+ JA039+

ARE TEST POINTS GROUPED WITHIN NORMAL LIMITS OF TEST LEAD LENGTHS?
HAS ADEQUATE WORK SPACE BEEN PROVIDED AROUND TEST POINTS?
HAVE LUMINESCENT MARKINGS BEEN PROVIDED TO AID IN TEST POINT LOCATION WHERE LOW ILLUMINATION MAY FXIST?
ARE THE TEST POINTS DESIGNED TO WITHSTAND LONG USAGE?
ARE TEST POINTS ADEQUATELY INSULATED?
ARE TEST POINTS LOCATED/PROTECTED FROM MOISTURE.
DIRT AND CORRUSIVES?
ARE TEST POINTS GROUPED ON TEST PANELS WHERE APPROPRIATE?
ARE TEST POINTS PROVIDED SO THAT TROUBLESHOOTING OF COMPONENTS DOES NOT REQUIRE THEIR REMOVAL FROM A MAJOR ASSEMBLY?

TOOL REQUIREMENTS

KA001 T1/173/1 IS THE DESIGN SUCH THAT EACH SPECIALIST CARRIES A MINIMUM NUMBER AND WEIGHT OF TOOLS? KA001 + ARE A MINIMUM NUMBER OF TOOLS REQUIRED FOR EACH KA002 11/173/2 MAINTENANCE TASK? \*A002+ HAVE THE REQUIRED TOOLS BEEN SELECTED FROM STANDARD <A003 11/173/3 TOOL LISTS? KAOOR+ ARE TOOL KITS SMALL. LIGHT. DURABLE. AND EASY TO KA004 11/173/5 HANDLE? KA004 . DO TOOL ALLOWANCES COVER ALL MAINTENANCE PROCEDURES \*A005 11/173/4 AND TASK? KA005. KA006 11/173/6 ARE TOOL KITS PROVIDED WITH HANDLES AND STRAPS? HAS ADEQUATE STURAGE SPACE BEEN PROVIDED IN EACH KA007 11/173/6 TOOL KIT? ARE SPECIAL TOOLS REQUIRED ONLY IF NO STANDARD TOOL KANNA 11/173/7 KADOR+ WILL DO? ARE SPECIAL TOOLS PROVIDED WITH AND STORED IN THE KA009 11/173/8 KA009+ FQUIPMENT? ARE UNUSUAL SHAPED STANDARD TOOLS AVOIDED? KA010 11/173/9 KA011 I1/173/10 ARE SPEED AND RATCHET TYPE TOOLS PROVIDED TO KA011 . REDUCE TASK TIME? ARE A MINIMUM VARIETY OF SIZES OF STANDARD TOOLS KA012 I1/173/11 KA012+ NEEDED? KA013 I1/173/12 ARE ALL TOOLS DURABLE. RUGGED. AND PROVIDED WITH KA013+ A DULL FINISH? ARE METAL HANDLED TOOLS AVOIDED FOR USE UNDER KA014 11/173/13 FXTREME TEMPERATURES AND NEAR HIGH VOLTAGES? ARE INSULATED. NUNSPARKING TOOLS PROVIDED FOR USE KA015 11/173/15 KA015+ NEAR COMBUSTABLE MATERIALS? KA016 11/173/16 UNDER NORMAL USE ARE MODULE PULLERS DESIGNED SO THAT THEY CAN NOT DAMAGE/SHORT MODULES? KA016 KA017 11/173/17 ARE EXTENDERS. ADAPTERS. CLIPS. ETC. PROVIDED AS REQUIRED? KA017 KA018 11/173/18 ARE EXTENSION CABLES, HOSES, ETC PROVIDED AS KAO18+ NEEDED? HAVE PRECISION OR CALIBRATED TOOLS BEEN AVOIDED KA019 11/173/19 KA019+ FOR FIELD USE? ARE TASKS REQUIRING MANY SPECIAL OR DELICATE TOOLS KA020 11/173/20 \*4070+ PERFORMED ONLY IN THE SHOP? ARE TOOL TIPS AND WEARING SURFACES REPLACEABLE? KA021 11/173/21 HAVE GUIDES BEEN PROVIDED FOR TOOLS IN THE EQUIP-KA022 A3/DN2G7/P5.D MENT WHEN AN ADJUSTMENT WOULD OTHERWISE BE KA022+ DIFFICULT TO LOCATE? KA022+ ARE GUARDS PROVIDED FOR TOOLS IN THE EQUIPMENT KA023 A3/DN2G7/P5.E WHEN AN ADJUSTMENT COULD BE DANGEROUS TO LOCATE? KA023+ ARE REMOTELY CONTROLLED TOOLS PROVIDED WHERE KA024 C1/11-4/P11-3.2.14 FEASIBLE. TO REDUCE MAINTENANCE TIME?
HAVE ADEQUATE GRIPPING SURFACES BEEN PROVIDED ON KA0244 KA025 C1/11-4/P11-3.2.19 < A025 HAND TOOL HANDLES? ARE HOLDING TOOLS (PLIERS. CLAMPS. ETX.) PROVIDED KA026 C1/11-4/P11-3.2.21 WITH SKID-PROOF HOLDING SURFACES? K4026+ ARE TEMPLATES PROVIDED FOR MAKING SURFACE CONTROL KA027 C1/11-5/P11-3.2.24 KA027 ADJSUTMENTS? ARE TEMPLATES PROVIDED FOR MOUNTING LINKS. ARMS. KAN28 C1/11-5/P11-3.2.24 RODS. ETC. ON FLAT SURFACES? KAO2H+ ARE HIGH SPEED SULDERING DEVICES PROVIDED THAT WILL KA029 C1/11-5/P11-3.2.25 MELT THE CONNECTIONS BEING SERVICED WITHOUT DAMAGE \*A029+ TO ADJACENT ELEMENTS?
ARE CLAMPING DEVICES PROVIDED TO REMOVE SMALL KA029. <4030 CI/II-5/PII-3.2.26 +010A+ PLUG-IN ASSEMBLIES? <A031 C1/11-5/P11-3.2.30 HAVE PHINTED CIRCUIT CARD EXTENDERS. CARD EXTRACTORS AND HEAT SINKS FOR SOLDERING PURPUSES KA031 + REEN PROVIDED? \* 4031 +

# TROUBLE SHOOTING AIDS

LA001 L1//8/6.A LA001+ LA001 . LACO2 L1/78/6.B 1 A002+ LA003 L1/79/6.C 1 A003+ LANN4 L1/79/6.D 1 4004+ LA004+ LA005 L1/79/6.E LA005+ LAUNA 82/151/P5.9.1.6 LA005+ LA006+ LANNT L4/5-52 LA007+ LANDA L4/5-52 LA009 L4/5-52 LA010 L6/22/PF.22 LA010+ LA010+ LA011 R2/15/P4.2 LA011+ LA012 L6/58/PC -210AJ LA013 AZ/DNZA1/P1 LA013+ LA013+

HAVE SUFFICIENT INDICATORS BEEN PROVIDED FOR ACCURATE AND EASY DETERMINATION OF EQUIPMENT PERFORMANCE? HAVE GO-NO-GO INDICATORS BEEN PROVIDED WHEREVER POSSIBLE? HAVE AUDITORY SIGNALS BEEN PROVIDED TO SUPPLEMENT FAULT INDICATORS FOR EQUIPMENT MALFUNCTIONS? HAS MAXIMUM USE OF BUILT-IN TEST EQUIPMENT BEEN MADE CONSISTENT WITH OPERATIONAL REQUIREMENTS AND THE MAINTENANCE CONCEPT? HAVE SELF-TEST FEATURES BEEN PROVIDED WHEREVER PRACTICAL? IS PAPID AND POSITIVE FAULT DETECTION AND ISOLATION OF DEFECTIVE EQUIPMENT PROVIDED TO PERMIT THEIR PROMPT REMOVAL AND REPLACEMENT? NO THE CODING AND SYMBOLS ON EQUIPMENT COINCIDE WITH INSTRUCTIONS IN THE MAINTENANCE MANUAL? ARE THE MAINTENANCE MANUALS ORGANIZED SO THAT INFORMATION CAN BE QUICKLY FOUND? ARE TROUBLESHOOTING INSTRUCTIONS CLEAR. CONCISE. AND EASY TO FOLLOW? ARE LIGHTS USED ONLY FOR MAINTENANCE AND ADJUSTMENTS COVERED. BUT READILY ACCESSIBLE AND VISIBLE WHEN NEEDED BY THE TECHNICIAN? HAS COLOR CODING BEEN UTILIZED FOR POSITIVE IDENTIFICATION OF WIRES. TERMINALS. MODULES. ETC? HAS ADEQUATE ILLUMINATION REEN PROVIDED FOR TROUBLESHOOTING THE EQUIPMENT? HAS ADEQUATE SPACE BEEN PROVIDED AROUND UNITS FOR TOOLS AND TEST EQUIPMENT UTILIZED FOR TROUBLE-SHOOT ING?

MARRI 82/115/P5.7.1.1 MA001 . 44001 · MADD2 82/115/P5.7.1.2 44002+ .500AP MANN3 B2/115/P5.7.1.3 .FOOAP MANN4 82/115/P5.7.1.3.1 MADOS 82/115/P5.7.1.3.2 MA005 . MADOS. MADOS. MANNS R2/115/P5.7.1.3.3 MA006. MADDS. 44006+ MARRIA 82/115/P5.7.1.4 44007+ MA008 L6/8/P 8.4 MADOR+ MA009 L6/8/P 8.3 MANNO. 44009+ MA010 82/117/P5.7.4 4010+ MA010+ MA011 82/16/P4.4.L 44011+ 15/26/17 210VM 44012+ MA013 L1/82/22 4F10AM MA015 L1/82/26 MA015+ MA016 L4/5-51 44016+ MA016+ MAD17 14/5-52 4A017+ 44017+ MANIR L4/5-52 +RIOAM MA019 B2/59/P5.4.1.1 MA020 B2/59/P5.4.1.1 MA020+ MA021 B2/26/P5.2.1.3 MA021+ MA022 B2/26/P5.2.1.3 MA022+ MA023 B2/26/P5.2.1.3 MA023+ MA024 B2/30/P5.2.2.1 MA024+

MA025 B2/19/P5.1.1.1

HAS A KICK SPACE OF AT LEAST FOUR INCHES HIGH AND FOUR INCHES DEEP BEEN PROVIDED AT THE BASE OF EACH CARINET. CONSULE. ETC? ARE HANDLES ON CARINETS AND CONSOLES RECESSED OR DESIGNED SUCH THAT THEY NEITHER INJURE PERSONNEL NOR ENTANGLE EQUIPMENT AND CLOTHING? HAS AT LEAST FOUR FEET OF FREE FLOOR SPACE BEEN PROVIDED WHEREVER FEASIBLE? IS THE WORK AREA AT LEAST 42 INCHES DEEP IN FRONT OF RACKS? IS THE MINIMUM LATERAL WORK SPACE FOR RACKS HAVING DRAWERS WEIGHING LESS THAN 45 POUNDS+18 INCHES ON ONE SIDE AND 4 INCHES ON THE OTHER. AND FOR DRAWERS OVER 45 POUNDS. IN INCHES ON EACH SIDE? HAS ADEQUATE AND SUITABLE STORAGE SPACE BEEN PROVIDED IN UR NEAR CONSOLES FOR MANUALS. WORK SHEETS. MATERIALS. ETC.. REQUIRED BY OPERATOR AND MAINTENANCE PERSONNEL? DOES THE SLOPE OF THE CONTROL-DISPLAY PANEL BEGIN AT SHELF LEVEL FOR WORMAL CONSOLE OPERATION? HAS ADEQUATE POOM BEEN PROVIDED TO ACCOMMODATE THE HAND FOR GRASPING ALL HANDLES?
HAS ADEQUATE SPACE BEEN PROVIDED FOR THE OPERATOR! TECHNICIAN TO PERFORM HIS FUNCTIONS WHEN WEARING PROTECTIVE CLOTHING/DEVICES? HAS ADEQUATE SPACE BEEN PROVIDED FOR THE TECHNICIAN TO PERFORM IN UNUSUAL POSITIONS SUCH AS STOOPING. SQUATTING. KNEELING. LTC? HAVE PROVISIONS BEEN MADE TO MINIMIZE PHYSICAL AND MENTAL STRESS AND FAIIGUE? HAVE ENDURANCE AND ENERGY OF THE TECHNICIAN BEEN CONSIDERED IN DEVELOPING THE MAINTENANCE APPROCH? HAVE EYE-HAND COURDINATION AND MANUAL DEXTERITY REEN CONSIDERED IN IDENTIFYING MAINTENANCE ACTIONS? HAS ARM. LEG AND BACK STRENGTH OF THE TECHNICIAN HEEN CONSIDERED IN DETERMINING MAINTENANCE ACTIONS? DO VISUAL INDICATORS AND DISPLAYS PROVIDE CLEAR. CONCISE AND ACCURATE INFORMATION UNDER ALL OPERATING/MAINTENANCE CONDITIONS? DOES THE EQUIPMENT DESIGN ARRANGEMENT ALLOW SPACE FOR SEVERAL OPERATORS TO WORK WITHOUT INTERFERING WITH EACH OTHER? DO ARRANGEMENTS AND LAYOUTS HALANCE THE WORK LOAD RETWEEN THE TWO HANDS? HAVE CONTROLS BEEN SELECTED SO THAT NONE OF THE OPERATOR'S LIMPS WILL BE OVERBURDENED? HAS OPERATION UNDER VARIABLE G-LOADS BEEN CONSIDERED IN THE SELECTION OF CONTROLS? ARE DISPLAYS THAT ARE USED MOST FREQUENTLY GROUPED TOGETHER AND PLACED IN THE OPTIMUM VISUAL ZONE? ARE VERY IMPORTANT OR CRITICAL DISPLAYS PLACED IN THE OPTIMUM VISUAL ZONE OR OTHERWISE HIGHLIGHTED? IS THE ARRANGEMENT OF DISPLAYS CONSISTANT FROM APPLICATION TO APPLICATION THROUGHOUT THE SYSTEM? FOR CRITICAL FUNCTIONS, ARE INDICATOR LIGHTS LOCATED WITHIN 15 DEGREES OF THE OPERATOR'S NORMAL LINE OF SIGHT? ARE CONTROL-DISPLAY RELATIONSHIPS FUNCTIONALLLY EFFECTIVE?

### STANDING TASKS

MA101 82/115/P5.7.2.1 MA101+ MAID1 . MA102 82/116/P5.7.2.2 +SOIAM MAINZ. MA103 H2/116/P5.7.2.3 MAIN3. MAIN 3+ MA104 H2/116/P5.7.2.4 MA104+ MA104 . MAINS 82/116/P5.7.2.5 MA105+ MA105+ 4A106 L6/9/P C.5 44106+

HAVE CONVENIENT WORK SURFACES BEEN PROVIDED TO SUPPORT MANUALS. WORK SHEETS. ETC. FOR STANDING OPERATIONS? HAVE VISUAL DISPLAYS ON VERTICAL SURFACES HEEN PLACED BETWEEN 41 INCHES AND 74 INCHES ABOVE THE STANDING SURFACE? HAVE INDICATORS THAT MUST BE READ FREQUENTLY BEEN PLACED BETWEEN 50 INCHES AND 69 INCHES ABOVE THE STANDING SURFACE? HAVE CONTROLS MOUNTED ON A VERTICAL SURFACE BEEN PLACED RETWEEN 34 AND 74 INCHES ABOVE THE STANDING SURFACE? HAVE CONTROLS REQUIRING FREQUENT OPERATION AND EMERGENCY CONTROLS BEEN PLACED BETWEEN 34 AND 57 INCHES ABOVE THE STANDING SURFACE? ARE WORK SURFACES/BENCHES 36 INCHES ABOVE THE FLOOR FOR STANDING OPERATIONS?

#### SEATED TASKS

MA201 82/116/P5.7.3.1 +105AF MA202 82/116/P5.7.3.2 4505+ MA203 82/116/P5.7.3.3 46203+ MA204 82/116/P5.7.3.4.1 MA205 R2/116/P5.7.3.4.2 44205+ MA206 B2/116/P5.7.3.4.3 4A206+ MA206. MA207 B2/117/P5.7.3.4.4 4705AM MAZNA 82/117/P5.7.3.4.5 MAPOR. MA209 82/117/P5.7.3.5 40209+ MA210 82/117/P5.7.3.6 40110+ 40110+ MA211 82/117/P5.7.3.7 \*115AM MA212 82/117/P5.7.3.8 44212+ MA213 B2/117/P5.7.3.9 MAZIRAM MA214 B2/11//P5.7.3.10 MA214+

ARE WORK SURFACES 30 INCHES WIDE AND 16 INCHES DEEP WHEREVER PARCTICAL FOR SEATED OPERATIONS? ARE WRITING SURFACES/DESK TOPS 29 TO 31 INCHES AROVE THE FLOOR? ARE WIRTING SURFACES AT LEAST 24 INCHES WIDE AND 16 INCHES DEEP? DOES SEATING PROVIDE ADEQUATE BODY SUPPORT RELATIVE TO THE ACTIVITIES TO BE PERFORMED? HAVE PROVISIONS BEEN MADE FOR VERTICAL SEAT ADJUSTMENTS HETWEEN 16 AND 21 INCHES? HAS A BACKREST BEEN PROVIDED THAT RECLINES BETWEEN 103 AND 115 DEGREES AND SUPPORTS THE TORSO SUCH THAT THE "EYE LINE" CAN BE ACHIEVED WITH NO MORE THAN 3 INCHES OF FORWARD BODY MOVEMENT? IS CUSHIONING PROVIDED THAT IS AT LEAST ONE INCH THICK OF COMPRESSIBLE MATERIAL COVERED WITH A SMOOTH SURFACE? ARE ARM RESTS PROVIDED EITHER AS AN INTEGRAL PART OF THE CHAIR OR PART OF THE CONSOLE? HAS KNEE AND FOOT ROOM REEN PROVIDED BENEATH WORK SURFACES? ARE VISUAL DISPLAYS MOUNTED ON VERTICAL PANELS PLACED BETWEEN 6 AND 48 INCHES ABOVE THE SITTING SURFACE? ARE INDICATORS THAT MUST BE READ FREQUENTLY PLACED RETWEEN 14 AND 37 INCHES ABOVE THE SITTING SURFACE? ARE WARNING DISPLAYS MOUNTED AT LEAST 22 INCHES ABOVE THE SITTING SURFACE? ARE CONTROLS MOUNTED ON A VERTICAL SURFACE LOCATED RETWEEN 8 AND 35 INCHES ABOVE THE SITTING SURFACE? ARE CONTROLS REQUIRING FREQUENT OPERATION MOUNTED RETWEEN 8 AND 30 INCHES ABOVE THE SITTING SURFACE?

#### ENVIRONMENT

MA301 82/137/P5.8.1.1 MA 301 + MA302 B2/137/P5.8.1.2 44302 · MA303 B2/137/P5.8.1.3 MA303+ MA304 R2/137/P5.8.1.4 MA 305 82/137/P5.8.1.5 MA 305+ MA306 B2/137/P5.8.1.6 MA 306+ MA306+ MA307 B2/140/P5.8.2 44307+ MA30A B2/140/P5.8.2 MA309 B2/140/P5.8.2 44309+ 40309+ 44310 B2/140/P5.8.2 MA311 R2/140/P5.8.2

MA312 B2/140/P5.8.3.2

MA313 R2/140/P5.8.3.9
MA313+
MA314+
MA314 L6/7/P A.3
MA314+
MA315 L6/7/P A.2
MA315+
MA316+
MA316+
MA317 R2/146/P5.8.3.4.1
MA317+
MA318 R2/146/P5.8.3.4.2
MA318+

HAVE ADEQUATE PROVISIONS FOR HEATING IN WORK AREAS BEEN MADE? HAVE ADEQUATE PROVISIONS FOR VENTILATION IN WORK AREAS BEEN MADE? HAVE ADEQUATE PROVISIONS FOR AIR CONDITIONING IN WORK AREAS REEN MADE? HAVE ADEQUATE HUMIDITY CONTROLS BEEN PROVIDED? HAS TEMPERATURE UNIFORMITY BEEN PROVIDED IN WORK AREAS? HAS ADEQUATE THERMAL CONTROL BEEN PROVIDED FOR ALL SPECIAL PROTECTIVE CLOTHING AND PERSONNEL FOUTPMENT? IS ADEQUATE ILLUMINATION PROVIDED FOR PERFORMING MAINTENANCE TASKS? HAS A CAPABILITY FOR DIMMING BEEN PROVIDED? HAS SUPPLEMENTARY LIGHTING BEEN PROVIDED WHERE GENERAL LIGHTING IS INADEQUATE FOR TASK PERFORMANCE? HAVE GLARE AND SPECULAR REFLECTION BEEN MINIMIZED? HAVE PORTABLE LIGHTS BEEN PROVIDED AS NECESSARY?

ARE NOISE LEVELS THAT PERSONNEL ARE SUBJECTED TO ALWAYS BELOW 150 DB REGARDLESS OF THE NOISE ATTENUATION PROVIDED BY PROTECTIVE DEVICES?

ARE WORK SPACE NOISES AT A LEVEL THAT PERMITS ALL DIRECT AND TELEPHONE COMMUNICATIONS AND WITHIN AN ACCEPTABLE ACOUSTICAL WORK ENVIRONMENT? HAS THE AMOUNT OF TRANSMITTED NOISE BEEN HELD TO ACCEPTABLE LEVELS?

HAS THE AMOUNT OF NOISE PRODUCED BY EQUIPMENT BEEN HELD TO ACCEPTABLE LEVELS?

ARE PROTECTIVE DEVICES PROVIDED FOR PERSONNEL THAT WORK IN HIGH INTENSITY NOISE LEVELS?

HAVE NOISE LEVELS BEEN CONTROLLED TO THE MAXIMUM EXTENT POSSIBLE?

HAVE ADEQUATE ACOUSTIC MATERIALS BEEN UTILIZED IN THE DESIGN AND LAYOUT OF WORK AREAS?

# MAINTENANCE DESIGN CRITERIA

NA001 C1/3-2/T3-1.1 NAMM2 C1/3-2/T3-1.2 +500AV NA003 C1/3-2/13-1.4 VA003+ NA004 C1/3-2/T3-1.5 VA004 . NADOS C1/3-2/13-1.8 NA005 . VA006 C1/3-2/T3-1.9 NA005 . NA007 C1/3-2/T3-1.10 NAG07 . NAGOR C1/3-2/T3-1.13 NANN9 C1/3-2/T3-1.14 VACOO+ VA009+ NA010 C1/3-2/T3-1.15 NA010+ NA011 C1/3-2/T3-1.16 VACI14 VA011+ NA012 C1/3-2/T3-1.17 4510AM NA013 C1/3-2/T3-1.18 NA013+ 4A014 /UJL1/82/23 MA014+ NA014 C1/3-2/13-1.19 VA014+ NA015 C1/3-2/13-1.20 NA015+ NA016 C1/3-2/T3-1.21 NA016+ VA017 C1/3-3/T3-1..22 VA017+ VA018 C1/3-3/T3-1.23 VA019 C1/3-3/T3-1.24 VA019+ NA020 C1/3-3/T3-1.25 4020+ NA021 C1/3-3/T3-1.26 \*150AV VA022 C1/3-3/13-1.27 NA023 C1/3-3/T3-1.28 4550AV NA024 C1/3-3/T3-1.29 NA024+ NA025 C1/3-3/T3-1.30 VA025+ VANZ6 C1/3-3/T3-1.31 NA026+ VADZA+ NA027 C1/3-3/T3-1.32 NA027+ NA028 C1/3-3/T3-1.33 VADZR+ VAN29 C1/3-3/T3-1.35 VA029+

\*850AF

VA030 C1/3-3/T3-1.37

HAS THE NEED FOR MAINTENANCE BEEN MINIMIZED? HAS THE AMOUNT. FREQUENCY AND COMPLEXITY OF REQUIRED MAINTENANCE TASKS BEEN MINIMIZED? HAS THE REQUIRED SKILL LEVELS FOR MAINTENANCE AND TRAINING REQUIREMENTS BEEN MINIMIZED? HAS THE MAXIMUM FREQUENCY AND EXTENT OF PREVENTIVE MAINTENANCE TO BE PERFORMED BEEN ESTABLISHED? HAVE COMPONENTS BEEN PROVIDED THAT CAN BE ADJUSTED FOR WEAR AND IS THE ADJUSTMENT READILY ACCESSIBLE? IS THE UNIT AND ITS COMPONENTS DESIGNED FOR MINIMUM DOWNTIME? HAS SIMPLE. ACCURATE AND SATISFACTORY TECHNICAL DATA REEN DELVIERED WITH THE EQUIPMENT? HAS OPTIMUM ACCESSIBILITY BEEN PROVIDED TO ALL UNITS REQUIRING FREQUENT MAINTENANCE. INSPECTION. HEMOVAL OR REPLACEMENT? HAVE METHODS BEEN PROVIDED FOR RAPID AND POSITIVE IDENTIFICATION OF EQUIPMENT MALFUNCTION OR MARGINAL PERFORMANCE? ARE HUMAN FACTORS ASPECTS SATISFACTORY FOR OPERATION AND MAINTENANCE OF THE EQUIPMENT? HAS ADEQUATE CAPABILITY TO VERIFY PERFORMANCE. LOCATE MALFUNCTIONS AND PERFORM CALIBRATIONS REEN PROVIDED? HAVE MEANS HEEN PROVIDED FOR CLEAR AND HAPID IDENTIFICATION OF ALL PARTS AND COMPONENTS? HAVE THE TYPES AND QUANTITIES OF TOOLS FOR MAINTENANCE BEEN MINIMIZED? HAS VISUAL ACUITY BEEN CONSIDERED IN DEVELOPING DISPLAYS. SCALES. LABELING. LIGHTING. ETC? HAS THE USE OF EXISTING MAINTENANCE FACILITIES AND FQUIPMENT HEEN MAXIMIZED? HAVE THE TYPES AND NUMBERS OF REPAIR PARTS FOR MAINTENANCE HEEN MINIMIZED? HAVE MILITARY STANDARD PARTS. MATERIALS. FTC BEEN UTILIZED TO THE FULLEST EXTENT POSSIBLE? HAS THE USE OF CRITICAL MATERIALS AND COSTLY PROCESSES BEEN MINIMIZED? HAS INTERCHANGEABILITY BEEN MAXIMIZED? HAVE SAFETY FEATURES FOR EQUIPMENT AND PERSONNEL BEEN MAXIMIZED? HAVE ADEQUATE TOWING. HOISTING. LIFTING AND JACKING FACILITIES HEEN PROVIDED? HAS MAXIMUM STORAGE LIFF WITH MINIMUM STORAGE PEHABILITATION FOR HARDWARE BEEN PROVIDED? HAS THE AMOUNT OF SUPPLY SUPPORT BEEN MINIMIZED? ARE UNITS QUICKLY REPLACEABLE WITH MINIMUM TIME AND PERSONNEL? HAVE THE HAZARDS TO EQUIPMENT AND PERSONNEL REEN MINIMIZED? HAS NECESSARY ENVIRONMENTAL COMPATABILITY BEEN DESIGNED INTO THE EQUIPMENT? HAVE UNDESIRABLE OPRATING AND MAINTENANCE CHARACTERISTICS (NOISE. VIBRATION, RADIATION, ETC.) REEN MINIMIZED? HAVE REARINGS AND SEALS BEEN SELECTED THAT MINIMIZE SERVICING AND REPLACEMENT TASKS?
HAVE GEARS OF ADEQUATE SIZE AND TYPE THAT SATISFY ALL OVERLOAD REQUIREMENTS BEEN PROVIDED? HAVE MECHANICAL. FLECTRICAL. ELECTRONIC. ETC COMPONENTS HEEN SUFFICIENTLY DERATED TO WITHSTAND UNEXPECTED OVERLUADS? ARE COMPONENTS REQUIRING FREQUENT MAINTENANCE

NA030+ NA031 C1/3-3/T3-1.38 VA031+ NA032 C1/3-3/13-1.39 VA033 C1/3-3/13-1.40 ·FFOAM NA034 C1/3-3/T3-1.41 NA0 34 . NA035 C1/3-3/T3-1.42 V4035+ NA036 C1/3-4/T3-1.43 NAD 36+ NAU36+ NA037 C1/3-4/T3-1.44 VAN37+ NA038 C1/3-4/T3-1.45 · AF DAV NA039 C1/3-4/T3-1.45 NA040 C1/3-4/T3-1.46 NA040+ NA041 C1/3-4/T3-1.47 VA041+ NA042 C1/3-4/T3-1.48 NA043 C1/3-4/T3-1.49 NA044 C1/3-4/T3-1.50 NA044 NA045 C1/3-4/T3-1.51 NA045+ NA046 C1/3-4/T3-1.52 NA047 C1/3-4/T3-1.53 NA048 C1/3-4/T3-1.54 NAD48+ NAO4R+ NA049 C1/3-4/T3-1.55 NA0494 NA050 C1/3-4/T3-1.56 NA050+ NA051 C1/3-4/T3-1.57 NA051 . NA052 C1/3-4/T3-1.58 NA052+ NA053 C1/3-4/T3-1.59 NA053+ NA054 C1/3-4/T3-1.61 NA054 . NA055 C1/3-4/T3-1.62 NA055+ NA056 C1/3-4/T3-1.63 NA056. NA057 C1/3-5/T3-1.64 NA057+ NAMSA C1/3-5/T3-1.65 NAOSA. NA059 C1/3-5/13-1.66 VANSO. VA060 C1/3-5/13-1.67 VADAD+ NAME C1/3-5/T3-1.68 VA061+ NA062 C1/3-5/T3-1.69 +500AF NA063 C1/3-5/T3-1.70 NANS4 C1/3-5/T3-1.72

LOCATED TO PRECLUDE REMOVAL OF OTHER COMPONENTS? HAS LINE-OF-SIGHT BEEN PROVIDED TO COMPONENTS WHEREVER POSSIBLE? ARE ADJUSTMENT CONTROLS READILY ACCESSIBLE? ARE LOCKING DEVICES PROVIDED ON ALL ADJUSTMENT CONTROLS? HAVE SUFFICIENT AND ADEQUATE TEST POINTS AND TEST FEATURES BEEN PROVIDED? IS ALL TEST FOULPMENT AND CALIBRATION FOULPMENT REQUIRED FOR THE HARDWARE AVAILABLE? HAS GO-NO-GO. AUTOMATIC AND BUILT-IN FAULT ISOLATION EQUIPMENT BEEN PROVIDED WHEREVER FFASIBLE. PRACTICAL UR COST EFFECTIVE? HAS ADEQUATE STORAGE BEEN PROVIDED IN THE EQUIPMENT FOR EXPENDABLES (FUSES. THROW-AWAY UNITS. ETC.)? ARE BATTERY COMPARTMENTS LOCATED FOR RAPID EGRESS AND SERVICING? ARE BATTERY COMPARTMENTS VENTED. AS REQUIRED? IS REPAIRABLE EQUIPMENT IN ACCORD WITH THE MAINTENANCE CONCEPT? HAVE ADEQUATE GUARDS BEEN INSTALLED OVER DANGEROUS MOVING PARTS? HAS ADEQUATE PROTECTION BEEN PROVIDED FROM DANGEROUS ELECTRICAL VOLTAGES? HAS ADEQUATE PROTECTION BEEN PROVIDED FROM TOXIC FUMES? HAVE EXPLOSION PROOF DESIGNS BEEN UTILIZED WHEREVER REQUIRED? HAS ADEQUATE FIRE EXTINGUISHING EQUIPMENT BEEN PROVIDED? HAS ADEQUATE PROTECTION AGAINST NUCLEAR HAZARDS REEN PROVIDED? ARE WARNING DEVICES PROVIDED AS NECESSARY? HAVE METHODS FOR RAPID REFUELING. RELUBRICATION. AND THE FILLING OF RESERVOIRS AND CONTAINERS REEN PROVIDED? HAVE ADEQUATE INSPECTION DOORS. PORTS. COVERS. ETC. REEN PROVIDED? HAVE QUICK DISCONNECT DEVICES FOR RAPID REMOVAL! REPLACEMENT OF COMPONENTS BEEN PROVIDED? HAVE A MINIMUM NUMBER OF FASTENERS BEEN USED WHEREVER FEASIBLE? APE ALL PLUGS AND LUBRICATION FITTINGS READILY ACCESSIBLE? ARE DRAINS FOR TANKS RESERVOIRS AND SUMPS PROPERLY LOCATED AND READILY ACCESSIBLE? CAN MAINTENANCE BE ACCOMPLISHED ON THE EQUIPMENT WHILE TECHNICIANS ARE WEARING PROTECTIVE CLOTHING? IS THE EQUIPMENT DESIGNED FOR MAINTENANCE UNDER ADVERSE WEATHER CONDITIONS? ARE SPECIAL TOOLS AND ADAPTER KITS STORED IN OR NEAR THE EDITEMENT ON WHICH THEY WILL BE USED? ARE ALL LABELS CLEARLY LEGIBLE AND PROPERLY LOCATED FOR EASE OF PERFORMING INSPECTIONS/MAINTENANCE? ARE OPERATIONAL AND MAINTENANCE MANUALS STORED IN OR NEAR THE EQUIPMENT THEY DESCRIBE?
HAS THE EQUIPMENT BEEN ADEQUATELY PROTECTED FOR HANDLING. STORAGE. TRANSPORTATION. ETC? IS THE EQUIPMENT DESIGNED TO BE SELF-PACKAGING WHENEVER PRACTICAL? ARE INSTRUMENT PANELS HINGED OR READILY REMOVEABLE FOR RAPID SERVICING. TESTING AND CALIBRATION? IS ALL ELECTRONIC GEAR READILY REMOVEABLE FOR PAPID SERVICING. TESTING AND CALIBRATION?
HAS A COMPONENT MODULARIZATION DESIGN BEEN USED? HAS MINIATURIZATION IN DESIGN BEEN USED. WHEREVER

NA064 . APPROPRIATE? HAS THE UNIT BEEN DESIGNED FOR MINIMUM WEIGHT NA065 C1/3-5/T3-1.73 COMMENSURATE WITH STRUCTURAL REQUIREMENTS?
HAVE MINIMUM AND MAXIMUM VALUES FOR MTBF. MITR. AND
DOWNTIME BEEN ESTABLISHED FOR THE EQUIPMENT? NA065. NA066 C1/3-5/T3-1.78 NA066. HAVE LARGE OR HEAVY EQUIPMENTS BEEN DESIGNED WITH NA067 A3/DN2G3/P1 PERMOVEABLE/REPLACEABLE UNITS TO FACILITATE PERFORMING MAINTENANCE ACTIONS? NA067+ NADA7+ HAS THE POSSIBILITY OF DAMAGE TO UNITS DURING NA068 L4/5-48 HANDLING AND INSTALLATION BEEN MINIMIZED? NAO68+ IS THE DESIGN SUCH THAT REQUIREMENTS FOR SPECIAL NA059 L4/5-50 MAINTENANCE SUPPORT (GROUND-POWER CARTS. COOLING. NA069+ ETC.) HAVE BEEN MINIMIZED? NA069+ HAS A COMPREHENSIVE PREVENTIVE MAINTENANCE PROGRAM NA070 II/167/1 BEEN ESTABLISHED? NA070+ ARE CHECKLISTS. TOULS. MATERIALS. ETC AVAILABLE NA071 11/167/2-3 FOR PERFORMING PREVENTIVE MAINTENANCE? NA071+ HAVE CORROSION PREVENTION/CONTROL METHODS BEEN VA072 11/167/10 SPECIFIED? NA072+ HAVE CLEANING PERIODS/METHODS BEEN SPECIFIED? NA073 II/167/12 NA074 11/167/11 HAVE CORNOSION RESISTANT MATERIALS/FINISHES/SEALERS REEN SPECIFIED? NA075 11/167/13 ARE A MINIMUM NUMBER OF STANDARD NONINTERCHANGEABLE NA075+ FLUIDS USED? NA076 11/167/14 ARE FLUID LINES/DRAINS/PLUGS LOCATED TO MINIMIZE SPILLS/LEAKS VA0764 NA077 11/167/15 ARE DRAINS AT LOW POINTS AND BLEED VALVES AT HIGH VA077 POINTS? CAN FLUID PRESSURE BE CHECKED WITHOUT DISCONNECTING NA078 I1/167/16 NAO78+ LINES? ARE PRESSURE RELIEF AND CHECK VALVES PROVIDED NA079 11/167/17 WHEREVER THEY ARE NEEDED? VA079+ ARE LUBRICATION SCHEDULES PROVIDED? NA080 11/167/19 05/141/11 180AV ARE STANDARD LUBRICANTS APPLIED WITH STANDARD TOOLS AND DEVICES? NADRI . IS ONE STANDARD COLOR CODED FITTING USED FOR EACH VA082 11/167/22 LUBRICANT? NAOR2+ DOES THE FACILITY LAYOUT MINIMIZE PLACE-TO-PLACE NAOR3 11/159/2 MOVEMENT OF MEN AND EQUIPMENT? \*FROAV DOES THE LAYOUT PROVIDE ADEQUATE SHOP. BENCH. AND NA084 11/159/3 STORAGE SPACE? VADR4. NA085 11/159/4 DOES THE LAYOUT ALLOW VISUAL AND VOICE-CONTACT HETWEEN TEAM MEMBERS? NAOR5+ DOES THE LAYOUT ALLOW ACCESS TO MOST SIDES OF ALL NA086 11/159/5 ITEMS OF EQUIPMENT? NAOR6+ IS THE STOCK ROUM/TOOL CRIB LOCATED CONVENIENT TO NA087 11/167/7 ALL WORK AREAS? VACAT+ SPECIAL STORAGE PROVIDED FOR HAZARDOUS OR NAORR 11/159/8 VADAR. CONTAMINABLE ITEMS? ARE PASSAGE WAYS ADEQUATE FOR ALL CARTS. STANDS. NA089 11/159/10 FTC. AND THEIR LUADS? VADRO. WILL PASSAGES AND DOURS ALLOW ENTRY AND REMOVAL NA090 11/159/11 VADOD+ OF ALL LARGE ITEMS? NA091 11/159/15 ARE WORK SPACES FREE OF ALL HAZARDS? IS ADEQUATE SPACE PROVIDED IN ALL WORK AREAS? NA092 11/159/16 NA093 11/159/19 IS ILLUMINATION IN ALL WORK AREAS ADEQUATE? ARE SAFETY AND AUXILIARY LIGHTS PROVIDED? NA094 11/159/21 NA095 I1/159/24 IS A CONTROLLED ENVIRONMENT PROVIDED? DO MANUALS IDENTIFY ALL UNITS BY LOCATION AND NA096 11/163/1 VA096+ FUNCTIONS? DO MANUALS PROVIDE SCHEMATICS AND WIRING DIAGRAMS NA097 11/163/2 VA097 . AT LEAST TO THE LRU LEVEL? MAD98 11/163/3 DO MANUALS DESCRIRE ALL UNCOMMON PARTS. TOOLS. CODES. ETC.? NA099 11/163/4 DO MANUALS TELL HOW TO DETECT. LOCALIZE. ISOLATE. CORPECT AND CHECKOUT THE UNIT? VADQQ+

NA100 11/163/6 NA100+ NA101 11/163/7 NA101+ NA102 11/163/9 NA102+ NA103 11/163/11 VA103+ NA104 11/163/12 NA104+ NA105 11/163/14 NA105+ NA106 11/163/20 NA106+ NA107 11/163/21 NA107+ SS/E91/11 BULAN +BOIAF VAIN9 11/163/23 VAING+

DO MANUALS DESCRIRE WHAT MAY GO WRONG. HOW TO PREVENT IT. AND HOW TO RECOVER IF IT HAPPENS? DO MANUALS LIST TOOLS AND MATERIALS REQUIRED FOR FACH TASK? DO MANUALS CLEARLY DESCRIBE ACCESS. BREAKDOWN AND ASSEMBLY METHODS? ARE ALL ADJUSTMENT. ALIGNMENT. CALIBRATION. AND CHECKOUT PROCEDURES PROVIDED? ARE SPECIAL INSTRUCTIONS PROVIDED FOR UNUSUAL CONDITIONS? IS INFORMATION LUGICALLY ORGANIZED. QUICKLY FOUND. AND READILY USED? DO DIAGRAMS DESCRIBE INTER CONNECTIONS AND RELATIONSHIPS BETWEEN ITEMS? DO DIAGRAMS IDENTIFY INPUT/PUTPUT CONNECTIONS RETWEEN SUBASSEMBLIES? DO DIAGRAMS IDENTIFY ALL TERMINALS. JACKS AND TEST POINTS? DO DIAGRAMS SHOW VOLTAGE. CURRENT AND WAVEFORM AT EACH TEST POINT?

### MAINTENANCE TASKS

0A001 L4/5-44 04001 0A002 L4/5-44 04002+ 0A003 LA/5-44 04003+ 0A004 L4/5-44 7A104+ 0A004+ 0A005 L4/5-45 04005+ 0A006 L4/5-45 0A006+ 0A007 L4/5-45 0A007+ 04008 L4/5-45 OAGOR+ 0A009 L4/5-45. DADDQ+ 0A010 L4/5-45 04010+ 04010 . 0A011 L4/5-45 0A011+ 0A012 L4/5-46 0A013 L4/5-46 0A013+ 04014 L1/81/P20.C 0A014+ 04015 L1/81/P20.0 0A015+ 0A016 L1/81/P20.E 0A017 L1/81/P20.F DANIA L1/97/P 8.3 0A018+ 0A019 L1/97/P 8.4 11.19/1ASMO\SA 050A0 +050A0 0A021 A2/DN2G2/P1.25 04021 · 0A022 C1/16-9/T16-3.1 +550AC 0A023 C1/16-9/T16-3.3 0A024 C1/16-9/T16-3.4 0A025 C1/16-9/T16-3.5 04025. 0A026 C1/16-9/T16-3.6 DA027 C1/16-9/T16-3.9 0A027+ 0A028 C1/16-9/T16-3.10 OAOZH+ 0A029 C1/15-9/T16-3.11 04029+ 0A030 C1/16--9/T16-3.12 OADRO. 0A031 C1/16-9/T16-3.13 0A032 C1/16-9/T16-3.14 0A033 C1/16-9/T16-3.16 04033+ 0A034 C1/16-9/T16-3.17

ARE MAINTENANCE AND TEST EQUIPMENT COMPATABLE WITH ARE ALL SPECIAL HANDLING INSTRUCTIONS CLEAP. CONCISE. AND ADEQUATE? CAN ALL UNITS HE READILY INSTALLED AND CONNECTED TO THE SYSTEM? HAVE READJUSTMENTS AT INSTALLATION BEEN MINIMIZED FOR UNITS THAT ARE ADJUSTED AT THE FACTORY OR DEPOIS ARE MINIMUM ADJUSTMENTS NECESSARY AFTER A UNIT HAS BEEN INSTALLED? DO ADJUSTMENTS COMPENSATE FOR ALL TOLERANCE **RUILDUPS?** HAVE PERIODIC ALIGNMENTS/ADJUSTMENTS BEEN MINIMIZED? HAVE THE NUMBER OF FIELD ADJUSTMENTS BEEN MINIMIZED? IS THE UNIT DESIGNED SUCH THAT IT CAN NOT BE DAMAGED BY CAPELESSLY MADE ADJUSTMENTS? ARE ALL SPECIAL TECHNIQUES REQUIRED FOR REPAIR. REPLACEMENT OR ALIGNMENT OF A UNIT ADEQUATELY IDENTIFIED AND DCOUMENTED? ARE UNITS AND ASSEMBLIES MOUNTED SO THAT REMOVAL OF ONE DOES NOT REQUIRE THE REMOVAL OF OTHERS?

ARE ALL PANEL LIGHTS EASILY REPLACED?

WILL CIRCUITS TOLERATE THE USE OF JUMPER CABLES DURING MAINTENANCE? ARE ALL ADJUSTMENTS INDEPENDENT SUCH THAT THERE ARE NO INTERACTIONS? DO ALL CLOCKWISE ADJUSTMENTS PRODUCE AN INCREASING VALUE AND VICE-VERSA? HAS INDEXING HEEN PROVIDED ON ALL ADJUSTMENTS? ARE ADJUSTMENT KNOBS PROVIDED WHEREVER POSSIBLE? ARE FIELD ADJUSTMENTS ACCESSIBLE WHEN THE UNIT IS PROPERLY INSTALLED? HAS SEQUENTIAL ASSEMBLY OF A UNIT BEEN AVOIDED? HAVE SELF-TESTING AND SELF ADJUSTING FEATURES BEEN PROVIDED WHERE APPLICABLE? HAS REPAIR WELDING BEEN LIMITED TO THOSE AREAS AND LOCATIONS IDENTIFIED IN THE DESIGN DOCUMENTS? ARE LUBRICATION FITTINGS STANDARDIZED SO THAT NO SPECIAL TOOLS OR EXTENSIONS ARE REQUIRED? NO LUBRICATION INSTRUCTIONS IDENTIFY THE TYPE AND FREQUENCY OF LUBRICANTS REQUIRED? ARE AREAS FOR THE TRANSFER AND HANDLING OF COMBUSTABLES ISOLATED FROM OTHER WORK AREAS? ARE FLUID REPLENISHING POINTS LOCATED TO PRECLUDE SPILLAGE DURING SERVICING? ARE ALL FILLER OPENINGS READILY ACCESSIBLE? ARE ALL BLEED VALVES LOCATED IN AN EASILY OPERABLE AND ACCESSIBLE POSITION? ARE ALL DRAINS LOCATED IN AN EASILY OPERABLE AND ACCESSIBLE POSITION? ARE DRAIN FITTINGS STANDARDIZED THROUGH OUT THE SYSTEM? ARE VALVES AND PETCOCKS USED IN PREFERENCE TO DRAIN PLUGS? ARE VALVES AND PETCOCKS CLEARLY LABELED TO INDICATE OPEN AND CLOSED POSITIONS? DO DRAIN COCKS ALWAYS CLOSE WITH CLOCKWISE MOTION? ARE DRAIN POINTS LOCATED SO THAT FLUIDS WILL NOT DRAIN ON EQUIPMENT OF PERSONNEL?

ARE DRAINS LOCATED AT THE LOWEST POINT TO PROVIDE

0A034+ 0A035 C1/16-9/T16-3.18 0A035+ 0A036 C1/16-9/T16-3.20 0A036+ 0A037 C1/16-9/T16-3.23 04037+ 0A037+ DAD38 C1/16-9/T16-3.24 04038+ 0A039 C1/16-9/T16-3.25 04039+ 0A040 C1/16-9/T16-3.29A 04040+ 0A041 C1/16-9/T16-3.29B 0A042 C1/16-9/T16-3.290 0A043 A1/8-15/F8-9.3 04043+ 0A044 A1/8-15/F8-9.2 04044+ 0A045 A1/8-15/F8-9.1 04045+ 0A046 A1/8-15/F8-9.6 0A046+ 0A047 A1/8-16/F8-9-13 0A048 A1/8-16/F8-9-13 0A049 A1/8-16/F8-9.4 0A049+ 0A050 A1/8-16/F8-9.8 0A051 L4/5-49

COMPLETE DRAINAGE? CAN FLUIDS RE DRAINED INTO CONTAINERS WITHOUT THE USE OF ADAPTERS OR PIPING? ARE INSTRUCTION PLATES PROVIDED ON ALL UNITS THAT MAY REQUIRE DRAINING? ARE THE SAME FUELS AND LUBRICANTS USED IN AUXILIARY FQUIPMENT AS IN THE PRIME HARDWARE. WHERE PRACTICAL? ARE DIFFERENT FITTINGS USED FOR POINTS REQUIPING DIFFERENT OR INCOMPATABLE LUBRICANTS?
ARE PRESSURE FITTINGS PROVIDED ON ALL BEARINGS REQUIRING LUBRICATION? ARE SNAP ACTION OIL FILLER CAPS PROVIDED WHEREVER PRACTICAL? ARE OIL FILLER TUBES ADEQUATE IN SIZE AND SHAPE?
ARE OIL FILLER CAPS LOCATED EXTERNAL TO THE UNIT?
ARE LIQUID LEVEL INDICATORS PROVIDED WHEREVER APPROPRIATE? HAS THE REQUIREMENT FOR SPECIAL TOOLS FOR FILLING AND DRAINING BEEN MINIMIZED? ARE SERVICING POINTS FOR FILLING AND DRAINING READILY ACCESSIBLE BUT PROTECTED?

ARE FLUID LEVEL PLUGS PROVIDED WHERE IT IS ESSENTIAL TO AVOID OVERFILLING? ARE OIL SEALS EASILY REPLACED? ARE GASKETS EASILY REPLACED?
ARE GASKETS FOR DIFFERENT APPLICATIONS READILY IDENTIEIABLE? ARE SEALS EASILY REPLACED? HAVE LUBRICATION POINTS BEEN MINIMIZED?

\*\* .\*

SECURITY CLASSIFICATION OF THIS PAGE (When Data Entered)

REPORT DOCUMENTATION PAGE		READ INSTRUCTIONS BEFORE COMPLETING FORM
1. REPORT NUMBER	2. GOVT ACCESSION NO.	3. RECIPIENT'S CATALOG NUMBER
W77-1706-TNO1√		
4. TITLE (and Subtitle)		5. TYPE OF REPORT & PERIOD COVERED
CHECKLISTS FOR THE QUALITATIVE ASSESS-		
MENT OF MAINTAINABILITY DE	SIGN FEATURES	6 85050000000000000000000000000000000000
		W77-1706-TNO1
7. AUTHOR(s)		B. CONTRACT OR GRANT NUMBER(s)
A.N. Winter		
A. J. Fremer		F29601-77-C-0091
9. PERFORMING ORGANIZATION NAME AND ADDRESS		10. PROGRAM ELEMENT PROJECT TASK
ARINC Research Corp.√		10. PROGRAM ELEMENT, PROJECT, TASK AREA & WORK UNIT NUMBERS
1222 E. Normandy Place		
Santa Ana, California 92702		
11. CONTROLLING OFFICE NAME AND ADDRESS		12. Movember 1977
U.S. ATR FORCE TEST AND EVALUATION CENTER Kirtland Air Force Base		13. NUMBER OF PAGES
New Mexico 87115		55
14. MONITORING AGENCY NAME & ADDRESS(If different		15. SECURITY CLASS. (of this report)
U.S. Air Force Test And Evaluation Cente		
Kirtland Air Force Base		UNCLASSIFIED
New Mexico 87115		15a. DECLASSIFICATION/DOWNGRADING SCHEDULE
16. DISTRIBUTION STATEMENT (of this Report)		L
UNCLASSIFIED/UNLIMITED		
17. DISTRIBUTION STATEMENT (of the abstract entered in Block 20, if different from Report)		
18. SUPPLEMENTARY NOTES		
19. KEY WORDS (Continue on reverse side if necessary and identify by block number)		
20. ABSTRACT (Continue on reverse side if necessary and identify by block number)		